

35th ANNIVERSARY OF HKMDC

香港模具協會三十五周年

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2024 - 2025

MDC
HONG KONG
MOULD & DIE COUNCIL
香港模具協會
MDC



香港工業總會轄下
A FHKI Council





UNLEASH INFINITE POSSIBILITIES

無數可能・無限價值

智創轉型

Empowering the Industry
with Innovation Transformation

賦能工業



VISION

遠景

Become a Benchmark for the
Mould Industry Organisations

成為模具業組織的標杆

VALUE

價值

Cohesion, Mutual Growth,
Collaboration, Win-Win

凝聚 同長 協作 共贏

POSITIONING

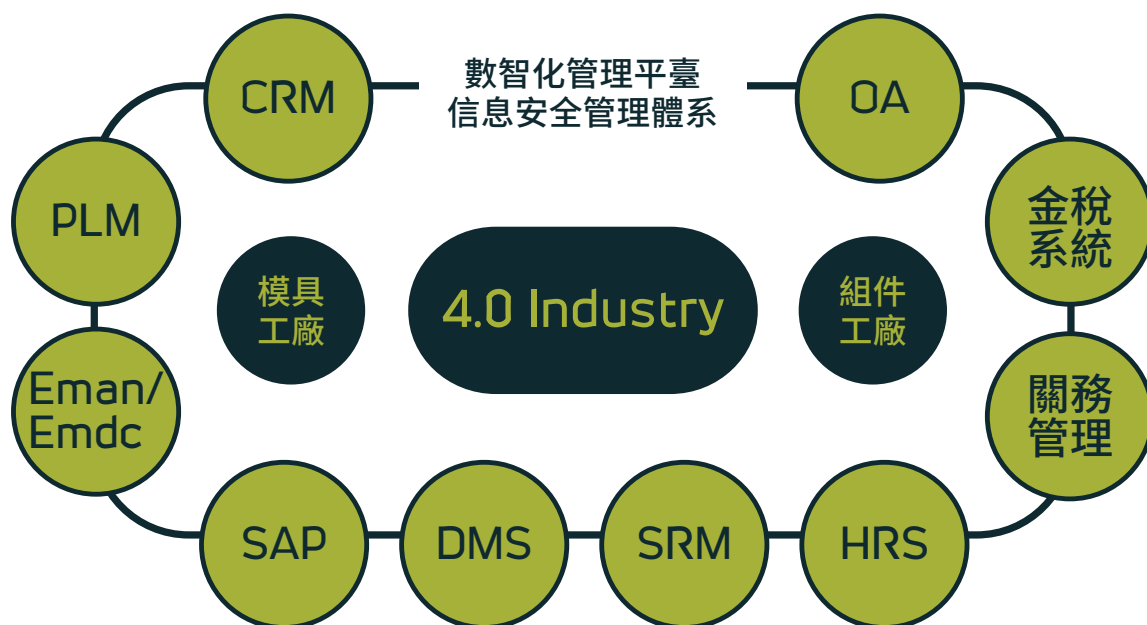
定位

Leveraging the GBA, Opening up Asia,
Connecting the World

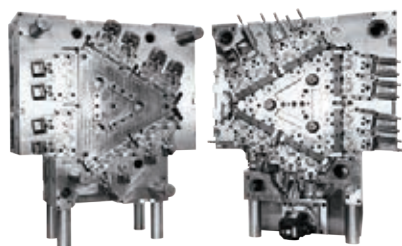
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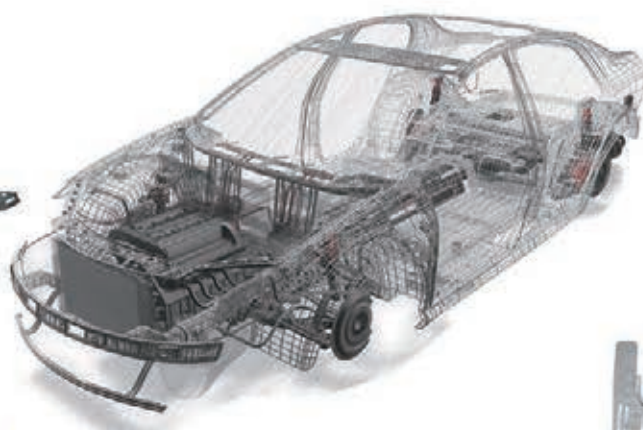
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- 香港模具業成就大獎 Hong Kong Mould & Die Industry Distinguished Achievement Award
- 卓越營運大獎 Operation Excellence Grand Award
- 傑出新晉管理大獎 Outstanding Young Management Award
- 傑出模具從業員獎 Tool Maker of the Year Award

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香港模具協會 簡介

香港模具協會（「模協」）於1989年成立，是香港工業總會轄下的第14分組。成立至今，模協已服務本港模具業界35年，一直致力促進本港模具業界的交流，向政府反映行業的需要。時至今日，模協已發展成為香港工業界當中，最具代表性的行業商會之一。

香港模具協會的宗旨如下：

- + 促進本港模具業利益
- + 提業界技術水平，加強在海外的競爭能力
- + 組織與模具業利益相關的重要活動
- + 向協會會員發佈行業相關資料
- + 向有關政府部門反映模具業的意見

模協現時有逾150家公司會員，在2023-25年度的主席蔡俊杰先生及副主席陶俊禮先生的帶領下，籌組了由36位執行委員所組成的執行委員會；而執行委員會按行業需求，再細分為5個小組委員會，分別推動不同的活動，包括：會員關係委員會、科技及教育委員會、海外事務委員會、香港及內地事務委員會及傳訊及展覽委員會。

為了進一步促進會務及會員之間的溝通，模協定期透過該網站與會員分享最新的行業資訊。如欲了解更多關於模協或模具業界的資訊，歡迎瀏覽：www.hkmdc.org.hk



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INTRODUCTION TO HONG KONG MOULD AND DIE COUNCIL

Hong Kong Mould and Die Council ("HKMDC"), established in 1989 as Group 14 under the auspices of the Federation of Hong Kong Industries, has been dedicated serving the industry for 35 years. It facilitates interactions among industry players, and bridges up the industry and the Government. Nowadays, HKMDC has become one of the most prominent industry associations in Hong Kong.

Objectives of HKMDC:

- + To promote the interests of the Hong Kong mould and die industry
- + To enhance the industry's competitiveness by upgrading its technology
- + To organise activities of interest and importance to the industry
- + To disseminate relevant information to fellow members
- + To represent the best interests of the mould and die industry and to advise the Government on matters related to the industry

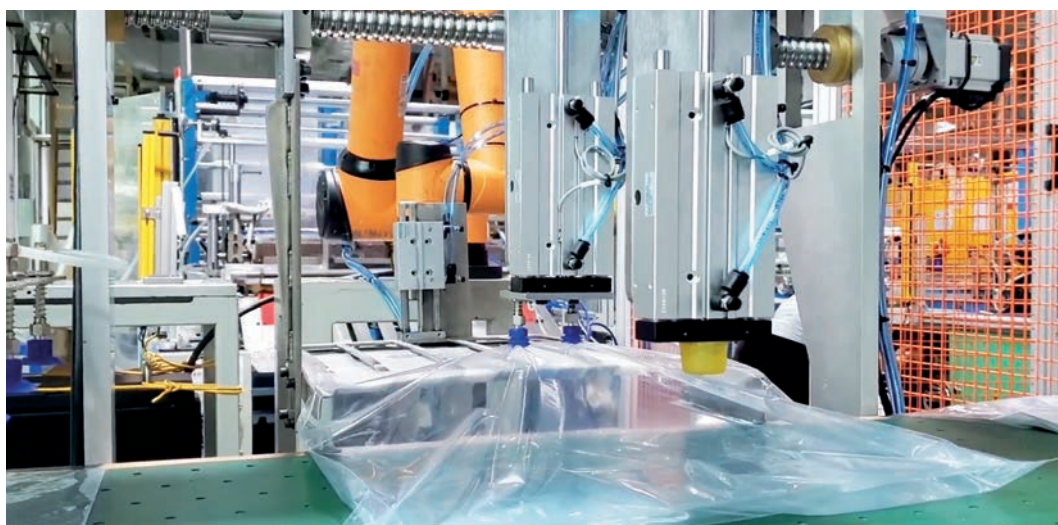
HKMDC has over 150 company members led by Mr Felix Choi, the Chairman and Mr Patrick To, the Vice Chairman, for 2023-25. An executive committee ("ExCom") with 36 executive members is setup to lead various events and activities. The ExCom consists of 5 sub-committees according to the nature, namely, Membership Relations Committee, Technology & Education Committee, Overseas Affairs Committee, Hong Kong & Mainland Affairs Committee, and Public Communication & Exhibition Committee.

To further facilitate HKMDC's execution and the communications among members, our official website regularly provides members with first-hand intelligence. For more information about HKMDC and updates of the industry, please visit: www.hkmdc.org.hk





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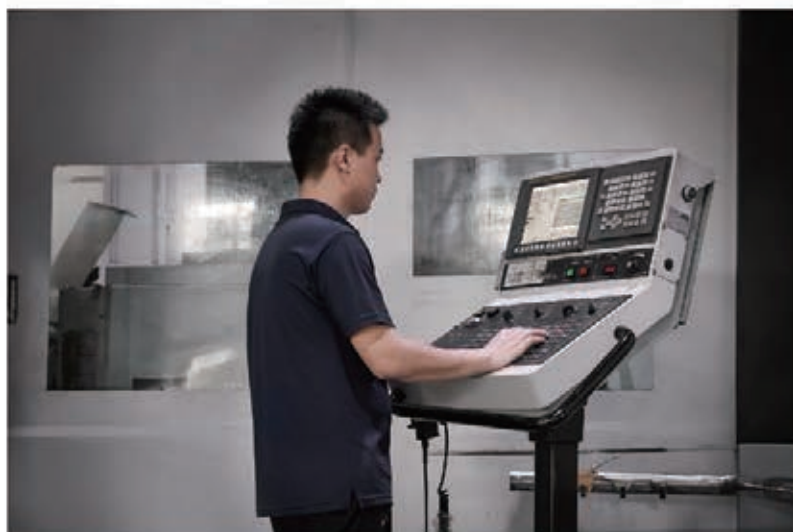
立志模具有限公司

LAP CHI MOULDING CO.,LTD

立志模具為香港模具協會理事單位,在塑膠模具設計與製造行業累積經驗 30 多年。公司不斷引進世界先進模具制備和吸納模具設計與製造及注塑方面專業人才,制模工藝和技術達國際先進水準,得到廣大客戶和同行的肯定和贊賞。

旗下在東莞設立了東莞志盛塑膠制品有限公司、東莞立盛塑膠制品有限公司兩家實體工廠。公司擁有世界先進機械設備,年平均生產項目兩百多個,年產超 2500 套模具。

專業從事非金屬制品模具、精沖模、模具標準件、精密型腔模以及塑膠制品生產,屬大型模具制造企業,獲得 20 多項專利。



規模介紹

SCALE INTRODUCTION



經過近三十年耕耘,公司發展迅速、規模不斷壯大、技術力量雄厚,目前擁有 600 多名優秀員工,其中各類技術人員 300 多人,設計人員 100 多人;現有各類先進設備 200 多台。





DEVELOPMENT TREND

THE COMPANY CONTINUES TO INTRODUCE THE WORLD'S ADVANCED MOLD PREPARATION AND TO ABSORB PROFESSIONALS IN MOLD DESIGN AND MANUFACTURING AND INJECTION MOLDING. THE MOLDING PROCESS AND TECHNOLOGY HAVE REACHED THE INTERNATIONAL ADVANCED LEVEL, WHICH HAS BEEN RECOGNIZED AND APPRECIATED BY CUSTOMERS AND COLLEAGUES.

工廠產能

FACTORY CAPACITY

提供從模具設計、工程、以模具制造一站式服務
廠內最大注塑啤機為 2,000 噸
最大工模尺寸為 1.5 米 x 2.5 米
年均制造約 2500 套工模
約 70% 工模出口國外
最大模具重量位 22 噸

模具類型

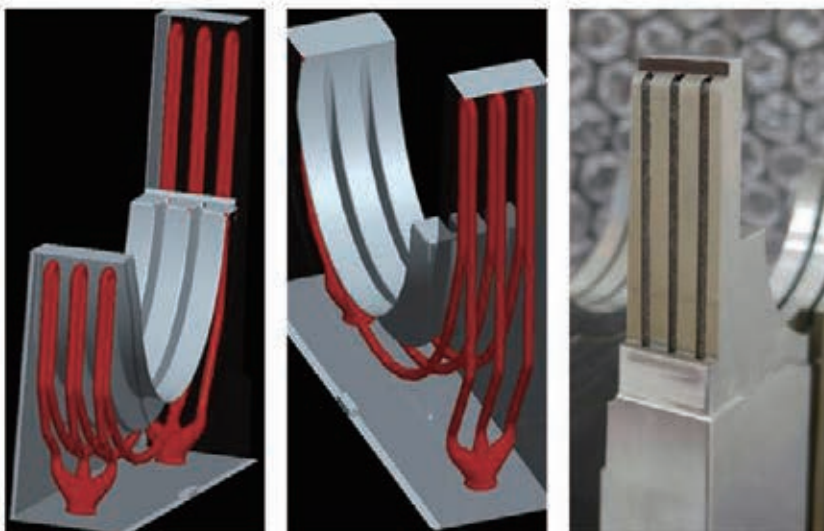
MOLD TYPE

包膠 / 雙色模
層疊模
氮氣輔助模
合金模
精密模

工程能力

ENGINEERING CAPABILITY

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承前啓後 爭創標杆

CARRYING ON THE TRADITIONS AND
FORGING AHEAD TO SET THE BENCHMARK



蔡俊杰 **FELIX CHOI**

香港模具協會主席
HKMDC Chairman

主席的話 CHAIRMAN'S STATEMENT

2024年香港模具協會(「模協」)迎來了35周年。模協從無到有，從小到大，我謹代表執委會全體成員感謝所有前輩和創會會員們為協會的發展打下堅實的基礎；向一直以來關心、支持協會發展的每一位會員、合作夥伴和社會各界朋友致以最崇高的敬意和最深切的感激。模協的每一步都凝聚著大家的付出，每一份成就都閃耀著智慧與團結的光芒。這些年我們攜手並進，是不忘初心、砥礪前行的35年。

Hong Kong Mould and Die Council ("HKMDC") celebrates its 35th anniversary in 2024. On behalf of the Executive Committee ("Excom"), I would like to thank all our predecessors and founding members for laying a solid foundation for the Council's development. To all members, partners and friends from all walks of life who have supported the development of the Council, I would like to express my deepest respect and gratitude. Every step the Council takes reflects our collective efforts, and every achievement shines with wisdom and unity. We have come together over the past 35 years of hard work, without forgetting our beginnings.

藉35周年之際，為了進一步團結業界，營造「凝聚、同長、協作、共贏」的氛圍，促進形成模協的核心價值觀，我們升級了協會的LOGO和VI系統，期望能增強辨識度，讓更多受眾重新認識香港模具協會，為「成為模具業組織的標杆」的願景啟動實質性的工作，以展示協會的專業性和標杆特色。

與時俱進 順勢而為

當今世界正經歷百年未有之大變局，西方發達國家的經濟增長乏力，而「全球南方」經濟水準顯著提升，成為推動構建國際經濟新秩序的重要力量。如何在變化不定的政經環境中順勢而為，抓住機遇，給予會員們指導和建議正是協會的一條必答题。為此，經過會員協商，明確「立足灣區、輻射亞洲、面向全球」是我們未來幾年的發展定位。模具業是最大的橫向產業，幾乎面向所有的工業製造產業。模具是實現零件成形與量產的雙重保障，影響著下游產業的品質和效率。我們認為「智創轉型，賦能工業」是關鍵，是香港模具業的使命。執委會以此為出發點推展工作：

打造新質力體系，實現高質量發展 - 模具業打造新質生產力體系的重點在於技術創新、產業升級和資源整合；

技術創新是打造新質生產力的核心驅動力 - 這包括智創轉型所涉及的技術的創新和應用，還有新材料、新能源等領域的突破。為產品研創反覆運算、節能降耗提供更多可能，推動高質量發展；

產業升級是打造新質生產力的重要途徑 - 改造、升級模具業推動向高端化、智能化、綠色化轉型。同時，進行質量提升和品牌建設，以優質供給提升模具和產品的能效；

資源整合是打造新質生產力體系的關鍵 - 這包括聚官、產、學、研的力量攻堅克難，整合科技創新資源，形成新質生產力的核心力量。強化自身科技創新主體地位，加快建設世界一流企業和科技領軍企業，激發更多專精特新中小企業和「小巨人」企業，促進大、中、小企業融通創新。

創新合作模式 開拓新興市場

隨著我國在東盟、一帶一路沿線、「金磚合作機制」國家和地區的影響力增強，同時，這些地區發展經濟的意欲強烈，這正是我們開辟新天地的好時機。雖然營商環境、市場規則和人文法律方面有挑戰性，但是，敢為人先，靈活機變的基因始終驅動港企前行。更何況，經歷近幾十年的市場磨鍊和技術發展，有不少優秀的港資模具企業在技術、管理和新技術研發方面都得到了長足的成長，在某些領域已經達到或超越歐美

On the occasion of our 35th anniversary, in order to further unite the industry, foster an atmosphere of "Cohesion, Mutual Growth, Collaboration and Win-win", and promote the formation of our core values, we have upgraded our LOGO and VI system to enhance the recognition and help a wider audience rediscover HKMDC. This initiative marks the beginning of our efforts to achieve our vision of "Being the Benchmark for the Mould Industry Organisations" and showcases the professionalism and distinctive qualities of the Council.

Moving with the Times, Seizing Opportunities

The world is undergoing a major transformation unseen in a century. Economic growth in the Western developed countries is slowing, while the Global South has grown significantly and become a key player in shaping a new international economic order. The Council must guide and advise our members as they navigate this changing political and economic landscape. After consultation with members, we have identified "Leveraging GBA, Opening up Asia, Connecting the World" as our development focus for the coming years. The mould and die industry is the largest horizontal industry, affecting almost all manufacturing industries. Moulds enable part forming and mass production, and influence the quality and efficiency of downstream sectors. We believe that "Empowering the Industry with Innovation Transformation" is crucial for Hong Kong's mould and die industry. The Excom will focus on:

Build a new quality system for high-quality development - The focus is on technological innovation, industrial upgrading and resource integration;

Technological innovation is the core driving force for building new quality productive forces - This includes breakthroughs in technology, new materials, new energy, etc., which are involved in the innovation transformation. It creates opportunities for the iterative calculation of product research and innovation, as well as energy efficiency, and promotes high-quality development;

Industrial upgrading is essential to build new quality productive forces - Upgrading the mould and die industry to high-end, intelligent, green solutions, and carrying out quality improvement and brand building for better efficiency of moulds and products;

Resource integration is the key - This involves pooling the strengths of government, industry, academia and research to meet challenges, integrating technological innovation resources, and forming the core of new quality productive forces. We aim to strengthen our role as the mainstay of technological innovation, accelerate the construction of world-class enterprises, nurture specialised small and medium-sized enterprises and "small giants", and promote cooperation among enterprises of all sizes.

Innovative Cooperation and Expansion in Emerging Markets

As our influence grows in ASEAN, along the Belt and Road Initiative, and in BRICS-related countries, these regions are showing a strong desire for economic development. This is an excellent opportunity for us to explore new markets. Despite challenges in the business environment, market rules, and legal frameworks, Hong Kong companies are driven by a pioneering spirit, flexibility and adaptability. After decades of market experience and technological advancement, many Hong Kong mould and die companies have made significant progress in technology, management and R&D, reaching or surpassing the standards of their Western counterparts. We encourage our members, based on the

同行的水準。我們建議會員們在傳統單向輸出產品和服務的基礎上，以創新的合作模式或投資方式，通過優質模具及技術，賦能目標客戶，相互成就，達至共贏。這有利於降低風險和消滅地緣政治衝突下的多種不利影響，這定能做大做強事業。為此，協會將舉辦在新興國家或地區的商機探索活動和展會，期許大家能積極響應。

提升數智綠色技能 培養新型工業人才

數字化、智能化、綠色化的升級轉型，改變了傳統制模技術和工藝流程。關鍵環節是培養新型工業化人才，這是高質量發展的核心要素。這不只是對個人的知識、技能和習慣有新的要求，也對團隊協作提出新要求。管理者需要圍繞企業自身在數字化、智能化製造、綠色減碳的實踐，將員工個人發展和企業目標融合，切實提升培訓的針對性和有效性。為此，協會將與繼續提供相關的研習和觀摩活動，增加互鑒交流，促進共同成長。

traditional one-way export of products and services, to adopt innovative cooperation or investment models to provide target customers with quality moulds and technologies to achieve mutual success and win-win results. This approach will help reduce risks and mitigate the impact of geopolitical conflicts, thereby strengthening our businesses. The Council will organise exploration activities and exhibitions in emerging markets, and we hope everyone will actively participate.

Upgrading Digital, Intelligent and Green Skills to Cultivate New Industrial Talent

The shift to digital, intelligent and green processes has transformed traditional mould-making techniques. A key focus is the development of new industrial talent, which is essential for high quality development. This places new demands on individual knowledge, skills and teamwork. Management needs to align their companies' practices in digitalisation, intelligent manufacturing and carbon reduction with employee development to improve the relevance and effectiveness of training. To support this, the Council will continue to provide training and observation activities to promote understanding, exchange ideas, and encourage mutual growth.

綠色製造降能碳 實現可持續發展

國家和香港都制訂了「雙碳」目標，綠色發展之路是企業的不二之選。建議根據自身的需要將綠色化、ESG與企業營運融合。以數字化賦能綠色化，以綠色化牽引數字化，推動數字經濟發展和綠色低碳轉型。為此，模具企業應從模具產品的設計、製造和使用環節行動起來。在設計初期將節能、節省原料、環保及回收材料、短週期高效率等要素貫徹至模具的整個生命週期，賦能給下游產業的環保效益將非常顯著。另外，企業的生產設備、基礎設施應引入綠色技術和方案，如高效加工設備、新型節能的水、電、氣設施，綠能、儲能、水蓄冷、切削液、廢料回收利用計劃等都已經有成熟的解決方案，而且投資回報是可控可預測的。我們建議業界儘早規劃，儘早行動。

Green Manufacturing for Carbon Reduction and Sustainable Development

Both our country and Hong Kong have set carbon peaking and carbon neutrality goals, making a green development path essential for companies. We recommend integrating green initiatives and ESG into business operations based on specific needs, leveraging digitalisation to enhance greening and vice versa, and promoting both the digital economy and low-carbon green transformation. Mould and die companies should focus on the design, manufacture and use of products. Early design should incorporate energy and raw material conservation, environmental protection, recycling, and efficiency to bring significant benefits to downstream industries. In addition, companies should adopt green technologies for production facilities, including efficient processing equipment, new energy-saving utilities, and waste recycling programmes. Mature solutions are available, with controllable and predictable returns on investment. We advise the industry to plan and act as soon as possible.

繼往開來，協會從升級LOGO和VI開始，將秉承我們的願景、使命和定位，對齊與會員企業的發展方向和理念，通過策劃實質性的活動，促進協會的核心價值觀的升華，讓模協35年以來形成的優良傳統得到傳承和發揚。我們深信，在面臨機遇與挑戰進時，這些能讓我們更有信心，並取得勝利。

As we continue our good work and look to the future, the Council will begin by upgrading our LOGO and VI while maintaining our vision, mission and positioning. We aim to align ourselves with the development and values of our member companies and enhance our core principles through meaningful activities. This will help to preserve and promote the excellent traditions established by the HKMDC over the past 35 years. We believe this will boost our confidence and give us an edge in the face of opportunities and challenges.



蔡俊杰 FELIX CHOI

香港模具協會主席
HKMDC Chairman



陶俊禮 PATRICK TO

香港模具協會副主席
HKMDC Vice-Chairman

副主席的話 VICE-CHAIRMAN'S STATEMENT

親愛的會員朋友們：

在我們即將迎來香港模具協會（「模協」）成立35周年的重要時刻，我謹代表協會執委會全體成員，向一直以來支持我們的會員及朋友表示由衷的感謝。

在過去的一年，全體執委會成員傾盡全力在後疫情時期舉辦籌謀已久的多項活動來迎接35周年，模協先後帶領香港模具業界在2023年德國FAKUMA展會、大灣區DMP和2024年上海CHINAPLAS展會設立香港館展出，獲得空前的成功，三個展會一共約50家企業，200多個產品展出；更不能忽視的是多個外訪考察團，在2023年的德國和奧地利考察培訓，以及2024年的台灣模具業考察團都讓會員獲益匪淺；除德台考察團外，還有2023年上海及江蘇考察團，考察8家在細分領域的優秀企業，當中更有燈塔企業，向其學習理念與管理。基於「立足灣區、輻射亞洲、面向全球」的定位，模協也與本地和灣區的不同商會、科研機構、院校等建立聯繫與活動交流，更在2023年底於香港舉辦了亞洲模具協會聯合會FADMA的周年大會和香港模具論壇，兩項活動共計超過500人次參與，為近年在港舉辦的最具規模模具業活動。我們也將持續努力，讓香港模具業在世界的舞台上發光發亮。

Dear Members and Friends,

As we celebrate the 35th anniversary of Hong Kong Mould and Die Council ("HKMDC"), on behalf of all the members of the Executive Committee, I would like to express my sincere gratitude to our members and friends who have supported us throughout.

Over the past year, the Executive Committee has worked tirelessly to organise events for the 35th anniversary in the post-pandemic period. HKMDC has successfully led the Hong Kong mould industry to participate in FAKUMA 2023 in Germany, DMP 2023 in the Greater Bay Area and CHINAPLAS 2024 in Shanghai, with around 50 companies and over 200 products on display. More importantly, the overseas study tours to Germany and Austria in 2023 and Taiwan in 2024 have greatly benefited members. In addition, the tours to Shanghai and Jiangsu in 2023 included visits to 8 outstanding enterprise, including lighthouse enterprises, to learn from their management practices. With a focus on "Leveraging GBA, Opening Up Asia, Connecting the World", HKMDC has established links with various chambers of commerce, research institutes and universities. We successfully hosted the Federation of Asian Die & Mould Associations (FADMA) Annual General Meeting and the Mould and Die Summit in late 2023, attracting over 500 participants and making it the largest mould and die event in Hong Kong in recent years. We will continue to strive for Hong Kong's mould and die industry to shine globally.



35年的歲月見證了香港模具行業從傳統製造到現代工業製造的轉變，而今天我們站在一個新的歷史起點上，面臨著提升「新質生產力」的迫切需求。這不僅是行業發展的必然趨勢，更是我們應對全球化競爭、保持市場領先地位的關鍵。

「新質生產力」是指在當今數字化和智能化的浪潮下，通過引入創新技術、優化生產流程、提升勞動力素質和管理水平，實現生產質量和效率的雙提升。在模具行業，這意味著我們不僅要精通傳統的模具製作技術，還要掌握數字設計、3D打印、智能製造系統等新興技術，以迎接日益複雜的市場需求。協會將繼續致力於推動行業向高質量、高效率、高附加值方向發展，助力會員企業提升競爭力，創造更大的商業價值。

香港模具協會35年的歷史，是一部奮鬥和創新的歷史。我們不僅見證了行業的風風雨雨，更在其中扮演了引領者和守護者的角色。隨著協會邁入第35個年頭，我們深知，只有在傳承中不斷創新，才能讓行業煥發新的生機與活力。

承古，是對傳統技藝、行業精神以及工匠精神的繼承與發揚。這些寶貴的遺產是我們得以穩步前行的重要基石。然而面對當前日新月異的科技變革，我們也必須**啟新**，積極探索新的技術應用和商業模式。協會將在35周年之際，開展一系列活動，包括技術研討會、行業展覽、以及紀念慶典，這些活動不僅是對過去成就的致敬，更是對未來的展望。我們將邀請行業領袖、技術專家與會員們共同探討模具行業的發展方向，並分享最新的技術與管理經驗，為行業的未來奠定更加堅實的基礎。

35年的風雨歷程，讓我們更加堅信，團結和合作是我們戰勝挑戰、取得成功的關鍵。在新的歷史分期，我們面臨著更多不確定性和挑戰，但也有著更廣闊的機遇。協會將繼續致力於促進會員企業之間的交流與合作，並積極推動與國際同行的對話與合作，讓香港模具行業在全球市場上發揮更大的影響力。

展望未來，我們希望每一位會員都能與協會一起，迎接挑戰，抓住機遇，共同開創香港模具行業更加輝煌的未來。讓我們攜手並肩，在這個35周年紀念的特殊時刻，為行業的下一個35年奠定更加堅實的基礎！



陶俊禮 PATRICK TO

香港模具協會副主席
HKMDC Vice-Chairman

In the past 35 years, Hong Kong's mould and die industry has transformed from traditional to modern industrial manufacturing. Today, we are faced with the urgent need to improve "New Productive Forces". This is not only an industry trend, but also the key to coping with global competition and maintaining our market leadership.

"New Productive Forces" refers to the dual improvement of production quality and efficiency through innovative technologies, process optimisation, and the improvement of labour quality and management in the current wave of digitalisation. For the mould and die industry, this means mastering traditional techniques alongside emerging technologies such as digital design, 3D printing and smart manufacturing systems to meet complex market demands. The Council will continue to promote the development of the industry towards high quality, efficiency and added value, helping member companies to enhance competitiveness and create greater business value.

HKMDC's 35-year history is one of struggle and innovation. We have not only witnessed the industry's ups and downs, but also played the role of leader and protector. As the Council enters its 35th year, we know that it is only in the legacy of continuous innovation that the industry can find new vitality and vigour.

Preserving the past means inheriting and promoting traditional skills, industrial spirit and craftsmanship. This heritage is the cornerstone of our progress. But in the midst of rapid technological change, we must also **be innovative** and actively explore new technology applications and business models. To mark our 35th anniversary, we will be organising events such as technical seminars, industry exhibitions and commemorative celebrations. These will not only celebrate our past achievements, but also look forward to the future. We will invite industry leaders, experts and members to discuss the development direction of the mould industry and share the latest technology and management experience to strengthen the future of the industry.

Our 35 years of experience have reinforced our belief that working together is the key to overcoming challenges and achieving success. In this new era, we face more uncertainties and challenges, but also greater opportunities. The Council will continue to promote exchange among member companies, and dialogue with international counterparts to enable Hong Kong's mould and die industry to have a greater impact on the global market.

Looking ahead, we hope that every member will join hands with the Council to meet the challenges, seize the opportunities and work together to create a brighter future for the mould and die industry in Hong Kong. At this special moment of the 35th anniversary, let's join hands and lay a solid foundation for the next 35 years!

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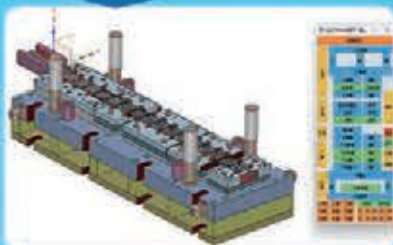
• 可拓展可定制

- ◆ 丰富的API接口，可基于企业需求进行定制，拓展，实现企业自身的知识经验沉淀，同步支持行业常用应用插件的挂接：燕秀工具箱，超凡五金冲压，TSaipress等。

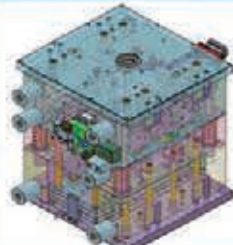
• 本土化支持

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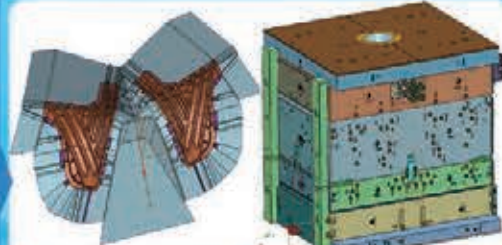
五金冲压模具设计



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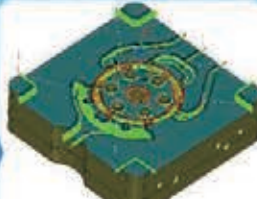
零部件自动编程



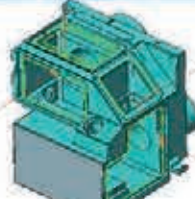
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市场份额蝉联第一

IDC最新数据显示，中国工业软件*市场正处于转型加速、高速增长阶段，具备蓬勃的发展活力和巨大的发展潜力。其中，2023年中国设计研发类工业软件之CAD市场份额，中望软件市场占有率位居本土厂商第一，领跑同行业。

*工业软件包括研发设计类、运营管理类和制造执行类三大类，此处仅指研发设计类工业软件领域。

数据来源: IDC 《中国设计研发类工业软件之CAD市场厂商份额,2023: 长期主义》

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「寶力機械集團」自1977年成立以來，為工業界服務近半世紀，引進世界各地精良機械、先進技術及提供優質的售前及售後服務，現為中國主要機械代理商及整合裝備製造商。

「寶力」在中國主要工業城市及特區設有31個辦事處，連同廣州保稅區辦事處共計32個據點，並於2024年擴展東南亞業務，新增越南辦事處及服務據點，提供全面生產配套給客戶。現擁有近500名專業的售前及售後團隊，致力追求高端科技，引進各地最新技術，如模具加工機械、金屬成形機械、金屬切削機械、電子貼裝設備、柔性生產線、精密注塑機、機械人應用技術、3D打印技術、三維藍光掃描、快速模具技術、鐳射切割、CAD/CAM軟件、精密計量儀器、精密刀具及附件等；並研發自家品牌「精智銳」提供自動化集成及交匙解決方案，PTMES寶力製造執行系統，以協助推動工業數字化轉型的綜合能力，配合自動化生產線與生產單元，成為一家集機械設備、生產技術、自動化工程、夾具及系統設計與製造的全面性整合裝備製造商與「智」造生產方案提供者。

日本「兄弟」
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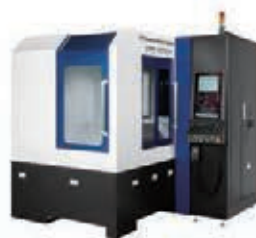
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日本「ROKU-ROKU」
高精度高速小徑微細加工機



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台灣「協鴻」
立式加工中心



日本「STAR」
瑞士型CNC自動車床



日本「中村留」
刀塔型車銑複合加工機



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5

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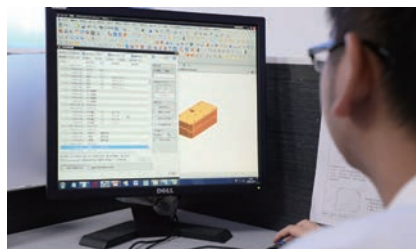
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2020
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封面故事

COVER STORY

在這個充滿可能性的時代，模具業正透過各種新物料和工藝，持續推動產業的升級與轉型，展現出無限的發展潛力和價值，使模具業能夠更靈活地應對市場需求，並為多樣化的客戶提供量身定制的解決方案。本篇封面故事將介紹近年模具業的新物料及科技，並透過訪問兩家會員公司，以成功案例分享如何有效將它們賦能工業，提升商業價值。

In this era of possibilities, the mould and die industry is driving industrial upgrading and transformation through various new materials and processes, demonstrating unlimited potential and value. This enables the industry to respond flexibly to market demands and provide tailor-made solutions for a wide range of customers. This cover story will introduce the new materials and technologies in the mould and die industry in recent years and, through interviews with two member companies, share successful case studies on how to effectively empower the industry and enhance commercial value.



創新物料與技術 引領模具業未來之路

INNOVATIVE MATERIALS AND TECHNOLOGIES LEAD THE WAY TO THE FUTURE OF THE MOULD AND DIE INDUSTRY

新材料的潛力： 提升模具性能的關鍵

隨著中央政府提出發展「新質生產力」的方針，模具業的轉型升級成為業界的迫切需求。新物料及技術上的不斷創新和突破，使其在轉型過程中扮演了關鍵角色。本港科研機構長期以來專注於以技術和先進材料為基礎的研發，助力模具業提升生產質量、效率和可持續性，為行業開啟了廣泛且多樣化的應用可能。

THE POTENTIAL OF NEW MATERIALS: KEY TO IMPROVE MOULD PERFORMANCE

With the Central Government's policy of "New Productive Forces", the transformation of the mould and die industry has become an urgent necessity, where continuous innovation and breakthroughs in new materials and technologies are crucial. Hong Kong's research institutes have long focused on technology and advanced material-based R&D, helping the mould and die industry to improve quality, efficiency, and sustainability, and opening up a wide range of applications.

近年投入到生產的創新材料，能在上游、生產工藝、產品性能，以至下游應用推動模具業產業鏈、供應鏈的優化升級。納米及先進材料研發院(NAMI)積極研發多種新材料，並對現有材料特性作出改進，有效助模具業提升產品質量和生產效率，同時減少生產過程中的資源浪費：

塑膠用微孔發泡粒子(MFP)-能夠直接用於現有塑膠加工生產線，可用於生產單層薄壁食品安全發泡容器，並適用於通用塑料加工和工程塑料生產，有助減少塑膠用量；

通用自粘性液態矽膠改性劑(SAM)-能與各種普通液態矽膠(LSR)類型相容，提供強大且可調的粘接力，而且成本低廉，易於融入現有生產流程；

生物基類橡膠彈性體-具有高耐熱性和回彈性，其機械強度與一般矽膠產品相若，生物基含量 $\geq 90\text{wt}\%$ ，是具有可持續性的矽膠替代品；

低碳生物基複合材料-透過NAMI新型「分散促進相容劑」，有效提高塑膠中天然填料含量至 $50\text{wt}\%$ 以上，且可生物降解、耐熱，及具有良好的機械性能，並且兼容現有製造工藝。

NAMI首席技術總監劉晨敏博士表示：「針對國際市場對綠色產品的需要和趨勢，研發新物料及改進現有材料的特性，可助模具企業在保持產品性能的同時，實現環保與可持續發展的目標。當中，低碳、生物基或減塑的材料製成的產品，不但有助解決行業痛點亦能為產品注入可持續的概念。」隨著市場對這類型產品的需求不斷上升，對於相關創新材料技術的推廣與應



In recent years, innovative materials have been introduced into production, to optimise the mould and die industry's industrial and supply chains in terms of upstream, production process, product performance, and downstream applications. Nano and Advanced Materials Institute (NAMI) is actively engaged in the development of various new materials, effectively assists the mould industry in enhancing product quality and production efficiency, while reducing resource waste during the manufacturing process:

Micro-Foaming Pellet (MFP) for Plastics

Can be directly utilised in existing plastic processing production lines and is suitable for the production of single-layer, food-safe foamed containers. It is also applicable to general plastic processing and engineering plastic production, contributing to a reduction in plastic usage;

Universal Self-adhesive Modifiers (SAM) for Liquid Silicone Rubbers (LSR)

Compatible with various types of common liquid silicone rubber (LSR), providing strong and tunable adhesion while being cost-effective and easy to integrate into existing production processes;

Bio-based Rubber-like Elastomer

NAMI's bio-based rubber-like elastomer boasts high heat resistance and resilience, along with mechanical strength comparable to traditional silicone rubber products. With a bio-based content of over 90 wt%, it serves as a sustainable alternative to silicone;

Low-carbon Bio-based Composite

Developed with NAMI's innovative "dispersion-facilitating compatibiliser," this composite incorporates up to over 50% natural fillers in plastics. It is biodegradable, heat-resistant, and exhibits good mechanical properties, while compatible with existing manufacturing processes.

Dr Tracy Liu, NAMI's Chief Technology Officer, states, "In response to the international market's demand and trend for green products, the development of new materials and the improvement of existing material properties can assist mould and die manufactures in achieving environmental protection and sustainability goals while maintaining product performance.



用變得更加重要。劉博士補充：「NAMI持續研發以專利材料技術為基礎的低碳、生物基及具有額外性能優化的原材料，緊貼國際市場趨勢-例如生物基含量超過90%的生物基類橡膠彈性體，耐熱性和回彈性上的優越使其能替代矽膠，滿足可持續發展的需求；而具備生物降解性、耐高溫及高性能，並兼容現有製造工藝的低碳生物基複合材料，則容許企業輕鬆導入環保技術，降低可持續生產的門檻。」

此外，新型耐磨材料的使用不僅提高了模具的使用壽命，還減少了維修和更換的頻率。這些材料能夠承受更高的壓力和溫度，確保模具在惡劣環境下依然保持良好的性能。而先進材料的創新也推動了模具設計的靈活性，使得設計師能夠創造出更複雜和精細的模具形狀，從而滿足多樣化的市場需求，優化生產過程，降低成本。

模具業的蛻變： 智能化與數字化驅動的轉型之路

隨著智能技術的日益成熟，模具行業正在經歷一場科技創新浪潮。在這一背景下，本地科研機構如香港生產力促進局、香港應用科技研究院、香港科技園公司等，持續引入先進的生產技術，賦能模具行業轉型，提升競爭力和可持續發展能力。

In addition, products made from low-carbon, bio-based or plastic-reduced materials not only address industry challenges but also integrate sustainable concepts into the products.” With the increasing demand for such products in emerging in the market, it is even more important to promote the adoption and application of innovative material technologies. Dr Liu adds, “NAMI is continuously developing low-carbon, bio-based and performance-optimised raw materials based on patented material technologies in line with international market trends. This includes the development of bio-based elastomers with more than 90% bio-based content, which can sustainably replace silicone with their heat resistance and resilience; and low-carbon bio-based composites with biodegradability, high-temperature resistance, high performance and compatibility with existing manufacturing processes, which can enable companies to easily adopt environmentally friendly technologies.”

Furthermore, the use of new wear-resistant materials not only enhances the lifespan of moulds but also reduces the frequency of maintenance and replacements. These materials can withstand higher pressures and temperatures, ensuring that moulds maintain good performance even in harsh environments. Additionally, innovations in advanced materials have driven greater flexibility in mould design, enabling designers to create more complex and intricate mould shapes to meet diverse market demands, optimise production processes, and reduce costs.

TRANSFORMATION OF THE INDUSTRY: THE ROAD OF TRANSFORMATION DRIVEN BY INTELLIGENCE AND DIGITISATION

With the growing maturity of smart technologies, the mould industry is experiencing a wave of technological innovation. In this context, local research institutions such as Hong Kong Productivity Council, Hong Kong Applied Science and Technology Research Institute, and Hong Kong Science and Technology Parks Corporation are continuously introducing advanced production technologies to empower industrial transformation and to enhance the competitiveness and sustainability of the mould and die industry.



首先，**自動化與機器人**技術的快速發展正在徹底改變模具的生產流程。模具企業現在已經能夠實現24小時不間斷生產，顯著提高了生產效率，縮短模具的製造交付時間，提高設備的利用率和整體設備效率(OEE)指標，並降低了對人工的依賴，節省人力成本；加上借助高精度的**智能裝夾系統**及先進控制技術，自動化能減少人為錯誤，使模具加工的準確性、一致性和穩定性獲得大幅提升。而**多軸高速高性能加工設備**的引進，能夠快速處理曲面，提高加工精度，減少能源消耗，大大增強了行業整體的產能和產品質量。隨着這些技術與設備的普及，模具行業將迎來更高的生產標準和更低的運營成本。

其次，數字化轉型為模具設計和生產流程的優化提供了強而有力的支援。透過引入**數字孿生**技術，企業能夠更有效地實時監控資源利用和模具狀態，進行預測性維護，降低故障率，並結合**移動機器人(AGV)**技術來優化物料流動。這種數字化的深度融合，促進了模具企業整個生產流程的效率提升，同時最大限度地減少材料的等待時間和消耗，進一步減少不必要的資源浪費，達至可持續的生產模式。

而**擴展現實(XR)**技術的引入，亦有效改善客戶互動的體驗，提升業內的服務質素與水平。透過XR技術，即使客戶身處異地，也可參與模具設計的反饋過程，進而縮短產品開發週期，提升市場反應速度，使產品開發變得更加高效。這種新型的客戶互動方式，除了能夠增強客戶的參與感，亦為模具企業帶來了更高的滿意度。

模具行業正站在技術變革的浪潮之巔，自動化、數字化和智能化的發展為企業提供了前所未有的機遇。通過不斷創新與技術融合，行業將實現更高的生產效率和更低的運營成本，從而在全球市場中保持競爭力。

Firstly, the rapid development of **automation and robotics** technology is revolutionising production processes in the mould industry. Mould manufacturers can now achieve 24-hour continuous production, significantly improving production efficiency, shortening the manufacturing and delivery times, improving equipment utilisation rates and Overall Equipment Efficiency (OEE) metrics, and reducing reliance on manual labour, thereby saving on labour costs. Additionally, with the aid of high-precision **intelligent clamping systems** and advanced control technologies, automation reduces human errors, greatly enhancing the accuracy, consistency, and stability of mould processing. The introduction of **multi-axis high-speed and high-performance machining equipment** allows for rapid processing of curved surfaces, improves machining precision, and reduces energy consumption, significantly boosting the overall capacity and product quality of the industry. With the widespread adoption of these technologies and equipment, the mould industry is set to achieve higher production standards and lower operational costs.

Second, digital transformation provides strong support for mould design and production flow optimisation. By introducing **digital cloning technology**, companies can more effectively monitor resource utilisation and mould status in real time, perform predictive maintenance, reduce failure rates and optimise material flow by combining it with **automatic guided vehicle (AGV)** technology. This deep integration of digitalisation promotes the efficiency of the entire production process in mould and die companies, while minimising material waiting time and consumption, further reducing unnecessary resource wastage and achieving a sustainable production model.

The introduction of **Extended Reality (XR)** technology has effectively improved customer interaction and raised service quality and standards within the industry. With XR technology, customers can participate in the feedback process for mould design even if they are not physically present. This helps to shorten the product development cycle, improve market responsiveness and make product development more efficient. This innovative method of customer interaction not only increases customer loyalty, but also increases satisfaction for the mould and die companies.

The mould and die industry is at the forefront of a wave of technological transformation with advancements in automation, digitisation, and intelligence providing enterprises with unprecedented opportunities. Through continuous innovation and the integration of technologies, the industry will achieve higher production efficiency and lower operational costs, thereby maintaining competitiveness in the global market.



案例分享 CASE STUDIES

探索物料工藝 推動行業革新

矽膠的演變： 從傳統到創新的跨越

隨著模具業的迅速發展，矽膠憑藉其獨特特性和應用潛力引領著模具業的創新浪潮。進入2000年代後，液態矽膠注塑技術的出現更是為行業帶來了重要的變革。業內企業自此致力將矽膠的應用擴展至醫療器械、汽車零件和航天科技等多個行業，而鴻利達控股有限公司（「鴻利達」）便是當中的先行者之一。

鴻利達首席商務官蔡銘峰先生指出，矽膠作為熱固性材料，相較於傳統彈性體塑膠，能在極端溫度下保持穩定性，這使其在醫療器械和汽車零件製造中表現優異。而隨著液態矽膠注塑技術的引入，矽膠的應用範圍和效能進一步得到了顯著提升。傳統的固態矽膠熱壓技術在生產過程中常會產生物料浪費，且精確度不足。而液態矽膠注塑技術可精確地將物料注入模具，避免了邊角料的產生，並提升產品的透明度和純度，為有光學要求的產品提供了更多可能性。

EXPLORE MATERIAL AND PROCESSES TO FOSTER INDUSTRY INNOVATION



THE EVOLUTION OF SILICONE: A LEAP FROM TRADITION TO INNOVATION

With the rapid development of the mould and die industry, silicone's unique properties and application potential have led the wave of innovation. In the 2000s, the advent of liquid silicone injection moulding technology brought major changes to the industry. Since then, companies have been striving to expand silicone applications to various industries such as medical devices, automotive parts and aerospace technology, with Hongrita Holdings Limited ("Hongrita") being one of the pioneers.

Mr Milford Choi, Chief Business Officer of Hongrita noted that as a thermosetting material, silicone remains stable at extreme temperatures compared to traditional elastomeric plastics, giving it an edge in the manufacture of medical devices and automotive parts. The introduction of liquid silicone injection moulding has greatly expanded its applications and performance. Traditional solid silicone hot press technology often results in material waste and lack of precision. In contrast, liquid silicone injection moulding precisely injects material into the moulds, reducing waste and improving product transparency and purity, opening up more possibilities for products with optical requirements.

鴻利達於2013年透過生產力局的技術轉移獲得液態矽膠注塑技術相關知識，深入研究熱塑性和熱固性塑膠的結合工藝。由於要同時進行加熱和冷卻成形，因此要做到不會變形和不會產生廢料，使技術的發展過程充滿挑戰。但經過長期的嘗試，最終大大提升了矽膠應用的產能和多樣性。例如，在一個生產醫療設備的個案中，由於原先要獨立生產產品的不同部分，使成本十分高昂，並造成大量邊角料的浪費。但其後透過應用熱塑性塑膠和熱固性矽膠結合的工藝，成功為客戶節省了高額の物料成本。

蔡先生表示公司將進一步提高矽膠產品品質，與NAMI共同研發GRSR技術，便可以有效防止細菌在矽膠產品上滋生，進一步提升矽膠的應用價值。

憑藉矽膠卓越的性能和先進的工藝技術，並透過業界對矽膠應用領域的持續探索，相信矽膠這種物料將會推動模具業的創新與發展，並在未來繼續於各行各業發揮重要作用。



聚醚醚銅PEEK： 驅動行業創新與品質提升

聚醚醚酮(PEEK)作為一種高性能工程塑膠，近年來因其卓越的物理和化學性能，在各行各業中得到越來越廣泛的應用。力嘉精密有限公司(「力嘉」)專精於PEEK應用技術，是引領著模具業創新浪潮的企業之一。力嘉模具總監黃榮宗先生指出，相比傳統材料，PEEK擁有耐高溫、耐磨損、高機械強度和良好的化學穩定性等特點，使其在醫療、汽車和航空等領域中發揮著重要作用。

Hongrita acquired the knowledge of liquid silicone injection moulding technology through a technology transfer program by HKPC in 2013. To conduct in-depth research into the process of combining thermoplastic and thermosetting plastics. The simultaneous heating and cooling of the moulding process made it a challenge to develop the technology in a way that would not deform or generate waste. However, after a long period of trial and error, the new process significantly increase the capacity and variety of silicone applications. For example, in the case of medical device project, the original process to produce different parts of the product independently resulted in high costs and material waste. However, by using a process that combined thermoplastic and thermoset silicones, succeeded in saving high material costs for the customers.

Mr Choi mentioned that the company will continue to explore methods of improving the quality of silicone products. The GRSR technology developed in partnership with NAMI, effectively prevents bacterial growth on silicone products, further enhancing the value of silicone applications.

With the excellent performance and advanced technology of silicone and the industry's continuous exploration of silicone applications, it is believed that silicone as a material will drive the innovation and development of the mould industry and continue to play an important role in various industries in the future.

PEEK: DRIVING INDUSTRY INNOVATION AND QUALITY IMPROVEMENT

PEEK, as a high performance engineering plastic, has seen an increasing number of applications in various industries in recent years due to its outstanding physical and chemical properties. Vigor Precision Limited ("Vigor") specialises in PEEK application technology and is one of the companies leading the wave of innovation in the mould and die industry. Mr Wong Wing Chung, Tooling Director of Vigor points out that compared to traditional materials, PEEK offers properties such as high temperature resistance, abrasion resistance, high mechanical strength and excellent chemical stability, making it indispensable in sectors such as the medical, automotive and aerospace industries.



而PEEK的獨特性質使其在某些應用中甚至能夠替代金屬，尤其是在需要高強度和耐熱性的傳動齒輪和精密零件上。黃先生指出，力嘉與客戶共同開發的PEEK物料齒輪，不僅在國產化的條件下成功達到了歐洲標準，PEEK在低噪音和高效率方面的優勢更使其在性能上超越傳統金屬材料。這些特性使PEEK成為新能源汽車零件的理想材料，滿足了國產車對低噪音和高性能的需求。

在製造PEEK部件的過程中，力嘉克服了PEEK在高溫下加工困難，且容易黏附於螺旋型的缺點，公司針對模具設計和生產條件進行了精細調整，並引進特定的注塑機，實現了對生產時間和效率的有效控制。這些努力使得PEEK產品的生產更加高效，並幫助客戶完全取代了歐美供應。

The unique properties of PEEK allow it to replace metal in certain applications, particularly in gears and precision parts that require high strength and heat resistance. Mr Wong highlighted that the PEEK gears developed by Vigor in collaboration with its customers not only successfully met European standards under nationalisation conditions, but also outperformed traditional metal materials due to PEEK's advantages in low noise and high efficiency. These attributes position PEEK as an ideal material for new energy vehicle components, meeting the domestic automotive sector's requirements for low noise and high performance.

In manufacturing PEEK components, Vigor has introduced a number of technological innovations and invested heavily in R&D to overcome the challenges of processing PEEK. As PEEK is difficult to process at high temperatures and tends to stick to spiral moulds, the company has fine-tuned its mould design and production conditions and introduced special injection moulding machines to achieve effective control of production time and efficiency. These efforts have made the production of PEEK products more efficient and helped customers to completely replace European and American supplies.



黃先生指出，儘管PEEK的市場穩定性高，但由於其成本高達每公斤800-1,000元，且要實現高精度加工十分困難，使得進入這一領域的門檻較高。面對這些困難，力嘉憑藉對PEEK物料成熟的加工技術，每年能銷售幾千萬個PEEK齒輪，在市場上普及率非常高。目前PEEK在英國的年產量約為7,000噸，雖然中國國內的進口量僅有500至600噸，但力嘉的使用量已高居國內前三名。

隨著市場需求的變化，PEEK的應用亦從最初的傳動件逐步延伸至結構件和醫療器材。力嘉總經理陳海笙先生指出，公司正積極探索PEEK在不同領域的應用。例如在醫療領域的應用，尤其是在移植手術中，因PEEK的密度與人體骨骼相似，使其逐漸取代金屬材料，成為理想選擇。展望未來，PEEK的發展前景廣闊，隨著輕量化需求的增加，PEEK將在航空和汽車等行業中得到更廣泛的應用。

Mr Wong pointed out that despite PEEK's high market stability, its cost of \$800-\$1,000 per kilogram and the challenges of achieving high-precision machining pose a significant barrier to entry. In the face of these obstacles, Vigor's mature processing technology for PEEK materials has enabled the company to sell tens of millions of PEEK gears per year with widespread market penetration. Currently, the annual production of PEEK in the UK is around 7,000 tonnes. While China imports only 500 to 600 tonnes of PEEK, Vigor is one of the top three PEEK users in the country.

As market demands evolve, PEEK's applications are expanding from initial transmission components to structural components and medical devices. Mr Michael Chan, CEO of Vigor, emphasised that the company is actively exploring the applications of PEEK in various fields. In the medical sector, particularly in transplant surgery, PEEK's density, which is similar to that of human bone, makes it an ideal choice to gradually replace metal materials. Looking ahead, PEEK has a promising future. With the increasing demand for lightweight solutions, PEEK will find wider applications in industries such as aerospace and automotive.

實現新質生產力 開啟工業新篇章

REALISING NEW PRODUCTIVE FORCES OPENING A NEW CHAPTER IN INDUSTRY



面對市場上成熟且龐大的競爭，模具業身為「工業之母」，在整個生產鏈中扮演著至關重要的角色。香港模具協會主席蔡俊杰先生強調：「工業生產離不開模具，隨著市面上客戶的要求提升，模具業必須不斷創新，進行更多的研發，以及在研究前期就物料、工藝的選擇進行進一步開發，去提升整個模具業的生產效益，並持續將業務擴展至新領域，才能推動生產力和競爭力。」

以力嘉協助特斯拉研發大噸位一體壓鑄技術的個案為例，透過與客戶共同配合，力嘉不僅為客戶開發和生產出更高質量的產品，亦為自身和業界整體創造了更聰明、更優質的生產方法，提高了滿足產能需求的能力。這些正正彰顯了模具業對工業界的貢獻和價值。

香港模具協會副主席陶俊禮先生坦言，在實現「新質生產力」的過程中，模具業面臨的最大挑戰便是研發的投入。對於新物料、新工藝的應用，從初期的研究到實際的生產，企業需要面對高昂的成本和不確定的風險。然而，這些挑戰並未阻止行業的發展，反而促使企業在摸索中不斷創新，並於挑戰中成長。

In a mature and highly competitive market, the mould and die industry, as the "Mother of Industry", plays a crucial role in the entire production chain. Mr Felix Choi, the Chairman of HKMDC stressed, "Industrial production cannot be separated from moulds. With the increasing demands of customers in the market, the mould industry must continue to innovate, conduct more research and development, and further develop the selection of materials and processes in the early stages of research to improve the production efficiency of the entire mould industry, and continue to expand its business into new areas to promote productivity and competitiveness."



In the case of Vigor helping Tesla to develop high tonnage integrated die casting technology, by working with the customer, Vigor not only developed and produced higher quality products for the customer, but also created smarter and better production methods for itself and the industry as a whole. This improved its ability to meet demand. These examples highlight the contribution and value of the mould and die industry to the industrial sector.

Mr Patrick To, the Vice-Chairman of HKMDC, candidly admitted that the biggest challenge facing the mould industry in achieving "New Productive Forces" is investment in R&D. In applying new materials and processes, from initial research to actual production, companies face high costs and uncertain risks. However, these challenges have not stopped the industry from moving forward. Instead, they have encouraged companies to innovate and grow amid challenges. HKMDC has been pursuing new technologies, production modes and management methods for more than 30 years, and has proactively participated in the challenges through training on new technologies, overseas visits and industry exchanges to bring about innovation and breakthroughs and achieve "New Productive Forces". Mr Choi said, "Stress is the norm in the mould and die industry, it is also an essential process for a company to continue to learn and grow."

針對「新質生產力」中對智能化變革的方針，陶副主席強調了數字化和智能化對模具業的重要性。他指出，「隨著客戶對產品精度的需求越來越高，傳統的生產方法已經不再適用。透過數字化和智能化的升級轉型，更多企業可以用更高水準生產模具，從而帶領整個工業生產線達到更高效率和質量。」近年來模具業接受政府資助，從德國引進世界級的專家和技術標竿進行改良。於2019至2022間，模具業的部分企業已經成為香港工業4.01i的認證機構，亦有個別企業正在培育中，甚至進一步以從工業4.01i升級至2i為目標努力。這些企業的成功實踐將引領整個行業向數字化和智能化邁進，不僅達到提升產品精度，還能減少人力成本，進一步推動整個工業的生產效率和質量。

Commenting on the focus on intelligent transformation in “New Productive Forces”, Mr To emphasised the importance of digitalisation and intelligence for the mould and die industry. He pointed out that “With customers’ increasing demands for product precision, traditional production methods are no longer sufficient. By upgrading and transforming through digitalisation and intelligence, more companies can produce moulds at a higher standard, leading the entire industrial production line to achieve greater efficiency and quality.” In recent years, the mould and die industry has received government support to introduce world-class experts and technology benchmarks from Germany for improvement. Some companies in the mould and die industry have already obtained Hong Kong’s Industry 4.0 1i certification between 2019 and 2022, while others are in the process of development or aiming to upgrade from Industry 4.0 1i to 2i. The success of these companies will drive the entire industry towards digitalisation and intelligence, not only improving product precision, but also reducing labour costs and further improving production efficiency and quality across the industry.



蔡主席表示，協會的發展理念為「智創轉型，賦能工業」，智能方面的提升和創新是發展的中心，亦是工業發展必須進行的一環。身為賦能工業，如何為整個工業界增值和提高效益，是模具業生存和發展必須思考和實行的。

綠色發展在「新質生產力」中亦是重中之重的一環。陶副主席就此表示：「模具生產是實現節能技術的一個方法，例如升級製造方式，達至生產時間和原材料的節省，已經能夠大大幫助減碳和節能。」

Mr Choi said that the development concept of HKMDC is “Empowering the Industry with Innovation Transformation”, which focuses on enhancing intelligence and innovation as the core of development, which is essential for industrial progress. The Council has been actively promoting the development of the industry over the years, with the direction set for the recent 35th anniversary specifically targeting innovation transformation. As an empowering industry, it is crucial for the mould and die industry to consider and implement strategies to add value and improve efficiency for the entire industrial sector to ensure its survival and growth.

Green development is also one of the most important aspects of “New Productive Forces”. In this regard, Mr To said, “Mould making itself is one way to implement energy-saving technologies, such as improving production methods to achieve savings in production time and raw materials, which can already make a significant contribution to carbon reduction and energy conservation.”



以鴻利達矽膠應用的例子，儘管在醫療設備等領域中，矽膠的即棄性無可避免，但其在醫療、汽車和航天等領域的廣泛應用顯示出其穩定性、高性能和耐用性。

模具企業利用新材料和工藝，不僅大大提高了客戶的產能，還減少了耗能，這對提升環境可持續性指數具有更大的貢獻。此外，模具業內部亦有許多企業實施節能環保的營運方式，例如使用太陽能發電、夜間電力製冷、循環再用冷卻液等，這些措施都顯示出模具業在推動可持續發展方面的價值。

回望過去，再展望未來，模具業的發展始終離不開人才的培養。隨著技術要求的提高，蔡主席指出企業需要具備知識和高端技術，並對行業充滿熱誠的人才來應對挑戰。協會積極推動與技術院校的合作，培養新一代的專業人才，確保行業的持續發展。透過上述的種種工作，香港模具業將不斷推動技術創新和行業升級，為整個工業界創造更多的可能性和價值，逐步實現「新質生產力」，為未來的工業發展開啟新篇章。

An example of Hongrita's silicone applications, while disposable silicone is unavoidable in areas such as medical devices, its extensive use in the medical, automotive and aerospace sectors demonstrates its stability, high performance and durability so that to minimise misuse and waste, and to increase product longevity.

Mould and die manufactures using new materials and processes have not only significantly increased their customers' production capacity, but have also reduced energy consumption, thus contributing more to the improvement of the Environmental Sustainability Index (ESI). In addition, many mouldmaking companies have adopted energy-saving and environmentally friendly operating practices such as solar power generation, night-time power cooling and recycling of cooling fluids, demonstrating the industry's commitment to sustainable development.

Reflecting on the past and looking to the future, the development of the mould industry is closely linked to the cultivation of talent. As technical requirements continue to rise, Mr Choi emphasised the need for companies to have knowledge, advanced technology and passionate people to meet the industry's challenges. The Council is actively promoting cooperation with technical institutes to nurture a new generation of professionals to ensure the sustainable growth of the industry. Through these initiatives, the Hong Kong mould and die industry will continue to drive technological innovation and industrial progress, create more opportunities and value for the wider industrial sector, gradually realise "New Productive Forces" and open a new chapter for future industrial development.

* 資料由納米及先進材料研發院、香港生產力促進局、鴻利達控股有限公司及力嘉精密有限公司提供

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汽車底盤

AUTOMOBILE CHASSIS

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高精密殼體零部件

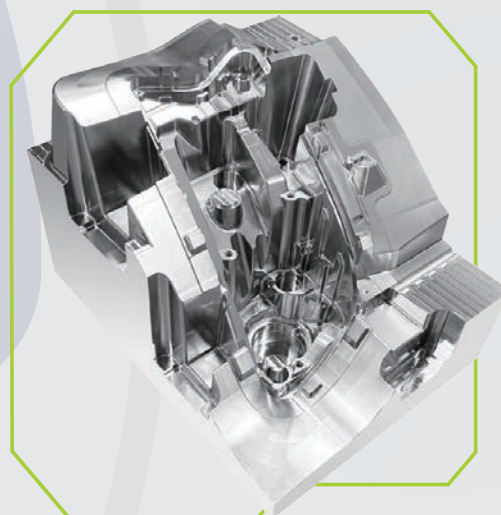
HIGH PRECISION HOUSING

隨著電動汽車和其他新能源汽車的普及，對於汽車殼體零部件的需求不斷增加。普銳米勒高精密五軸穩定可靠，可以將複雜的新能源汽車殼體類零部件從原材料到成品的極少裝夾次數加工過程，最後到線上在機量測方案，極大的節省生產和開發週期。



大型車燈模

AUTOMOTIVE MOULD



五軸機床技術的應用，除了在新能源汽車模具製造及汽車殼體零部件行業，五軸加工技術還可以用於其他行業的零件加工，例如航空航天、醫療設備等領域。隨著技術的不斷進步和發展，五軸加工將會越來越普及，成為製造行業不可或缺的一部分。它的應用不僅可以提高零部件加工的質量和效率，還可以促進製造業的升級和發展。

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香港模具協會大獎2024 HONG KONG MOULD & DIE COUNCIL AWARD 2024

香港模具協會大獎自1993年起舉行，旨在表揚在模具製造上表現卓越的個人和企業，鼓勵業界精英分享在模具業的成功經驗和策略。今年適逢模協成立35周年，意義非凡，共設5個個人及企業獎項類別。候選人經文件初選後再進入決選，由評審委員會經嚴謹評核選出得獎者。

The Hong Kong Mould & Die Council Award has been held since 1993 to recognise individuals and companies, and organisations for their outstanding performance in mould and die manufacturing. The Award aims to encourage industry professionals to share their successful stories and strategies in the mould and die industry. This year marks the 35th anniversary of the HKMDC's establishment, making it particularly significant. There are five categories for personal and enterprise awards. Candidates are shortlisted for the final judging session following the preliminary document screening, and winners are selected through a stringent assessment by the final judging panel.

評審支持機構 Assessment Support :



決選評審委員會 FINAL JUDGING PANEL

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Dr Bernard Chan, JP

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Under Secretary for Commerce & Economic Development, The HKSAR Government

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Mr Ricky Chan

香港工業總會常務副主席
Executive Deputy Chairman, Federation of Hong Kong Industries

陳鏡昌教授
Prof Keith Chan

香港理工大學製造工程講座教授、工程學院副院長及先進製造研究院副院長
Associated Dean of Teaching & Learning(ENG), ADoRIAM & Chair Professor of Manufacturing Engineering, Hong Kong Polytechnic University

黎少斌先生
Mr Edmond Lai

香港生產力促進局首席數碼總監
Chief Digital Officer, Hong Kong Productivity Council

施金城先生
Mr Sze Kam Shing

香港金屬製造業協會永遠榮譽會長
Permanent Honorable Chairman, Hong Kong Metals Manufacturers Association

蔡俊杰先生
Mr Felix Choi

香港模具協會主席
Chairman, HKMDC

周漢光先生
Mr John Chow

香港模具協會科技及教育委員會召集人
Convener of Technology & Education Committee, HKMDC

獎項類別 AWARD CATEGORY

企業類別 Enterprise Awards

表彰在模具行業中表現優異的企業，提升模具產業的競爭力和創新能力，旨在評選出在營運管理、技術創新、品質保證、市場開拓等方面有卓越表現的模具企業。

To recognise enterprises that demonstrate outstanding performance, enhancing the competitiveness and innovative capacity in mould & die industry. The Awards also aim to select mould & die companies that have shown outstanding performance in operational management, technological innovation, quality assurance, and market development.

卓越營運大獎
Operation Excellence
Grand Award

卓越營運獎，包括：設計及製造技術、管理及系統、營銷及顧客服務
Operation Excellence Award, includes: Design and Manufacturing Technology, Management and System, Marketing and Customer Service

優異獎
Certificate of Merit

個人類別 Personal Awards

香港模具業成就大獎
Hong Kong Mould and Die Industry
Distinguished Achievement Award

旨在嘉許個人在模具業界中的卓越成就和持續貢獻
Aims to endorse individuals for their outstanding achievements and continued contributions in the mould & die industry

傑出新晉管理大獎
Outstanding Young Management Award

旨在表揚模具業45歲或以下的新一代工業家或企業管理人員，於企業傳承及革新上的成就以及對業界的貢獻
Aims to recognise the new generation of industrialists or corporate managers in the mould and die industry who aged 45 or below, for their achievements in business succession and innovation, as well as their contributions to the industry

傑出模具從業員獎
Tool Maker of the Year Award

旨在鼓勵及表揚一些在模具製造上表現卓越的業界人士，也希望藉此與業界分享在模具業的成功經驗和策略
Aims to recognise industry professionals for their outstanding performance in mould and die manufacturing, and encourage to share their successful stories and strategies within the mould & die industry

李沛良

LI PUI-LEUNG

東江集團(控股)有限公司主席
Chairman, TK Group (Holdings) Ltd



香港模具業成就大獎 DISTINGUISHED ACHIEVEMENT AWARD

提名人 Nominated by

黎少斌 Edmond Lai
香港生產力促進局首席數碼總監
Chief Digital Officer, Hong Kong Productivity Council

行業先鋒 邁向智慧製造

李沛良先生，在模具行業深耕四十年，在技術上取得顯著成就之餘，還在推動行業向智慧製造的轉型過程中發揮了重要作用。他的故事是個人的奮鬥，也是模具行業不斷追求卓越與創新的縮影。

STEERING THE INDUSTRY TOWARDS SMART MANUFACTURING

Mr Li Pui-leung, who has worked in the mould industry for forty years, has not only made remarkable technological achievements, but has also played a key role in the industry's transformation to smart manufacturing. His story reflects both personal struggle and the industry's continuous pursuit of excellence and innovation.

堅持不懈的轉型之路

自1983年創立東江機械廠以來，李先生全心投入模具製造的領域。他成功將傳統模具及注塑產品的製作技術提升至工業4.0的高度，實現柔性生產、高度智慧化及全自動化的工藝。其中的關鍵，便是在於他對技術的深刻理解與對轉型的堅持。他坦言，發展過程中面臨的最大挑戰便是人員管理。

李先生指出：「作為管理者，如何放棄眼前利益，著眼未來前景，是比較困難的。」他強調，由於系統性的工作往往不能立即見效，因此實現智慧製造的轉型需要充足的耐心和毅力。儘管面對風險和不確定性，李先生始終堅持自己的方向，並為團隊注入信心，使整個團隊能夠共同面對挑戰，持續向前邁進。

在他的領導下，東江集團已成為國家級高新技術企業，並在行業屢獲殊榮，不但多次贏得香港模具協會頒發的金獎，更於2006年獲頒行內最高榮譽——「卓越營運大獎」。這些榮譽的背後，是李先生與整個團隊共同努力的成果。

智慧製造的遠見卓識

在推動公司向智慧製造邁進的策略中，李先生認為，持續的資源投入是至關重要的。他強調：「智能製造是唯一且無可動搖的一個出路和方向。」儘管自動化初期的投資成本較高，他卻不以此為忌，以其遠見卓識讓東江集團在技術轉型的道路上穩步前行。

李先生指出，以往的高精密模具多依賴進口，現今國產化的成功讓他深信「人做得到，我也做得到」。他提到，這些成功的背後，有著團隊內所有成員對共同目標的熱情與投入，是克服挑戰、攜手推進的力量源泉。

不斷追求卓越的信念

李先生始終秉持「本質不變應萬變，方法善變排萬難」的信念，這深深影響著他的決策過程與行動。他表示：「今天的模具業已經不像過去般進行手作，而是在很多環節都使用智能製造、自動化的高端產業。」他認為模具業作為「工業之母」，核心競爭力永恆不變，從業員應該不斷在方法上創新，才能在競爭激烈的市場中立足。

在接受獎項時，李先生對業界的認可表達了感謝，並鼓勵年輕人：「希望他們能對工業有更多、更徹底的認識，才能在實業上能走得更穩定和輕易。」他強調，當前製造業已走向自動化之路，年輕人應意識到模具行業在生產中的重要角色，並在此基礎上尋找自身的使命與樂趣。

李沛良先生的故事彰顯了他在模具業的卓越貢獻，還充分展現了他對行業未來的深刻見解與信念。他的成功經驗與對智慧製造的持續追求，將繼續推動行業的創新發展，為模具業的光明未來鋪平道路。

Persevering towards Transformation

Since the establishment of TK Group in 1983, Mr Li has been dedicated to mould making. He has successfully upgraded traditional mould making and injection moulding technology to Industry 4.0, achieving flexible production, high intelligence and fully automated processes. The key lies in his deep understanding of techniques and commitment to transformation. He expressed that the biggest challenge he faces is "people management".

Mr Lee pointed out that, "As a manager, it is difficult to give up immediate benefits to focus on future prospects." He emphasised that smart manufacturing transformation requires patience and perseverance, as systemic work often does not yield immediate results. Despite risks and uncertainties, he remains steadfast in his direction and instils confidence in his team, enabling them to face challenges together and keep moving forward.

Under his leadership, TK Group has become a national high-tech company and has won numerous industry awards, including the champions from the HKMDC and the 2006 "Operation Excellence Grand Award", the industry's highest accolade. These awards are the result of the combined efforts of Mr Li and his team.

The Vision of Smart Manufacturing

In driving the company's smart manufacturing strategy, Mr Li believes that continued investment in resources is of paramount importance. "Smart manufacturing is the only and unwavering way out," he stressed. Despite the high initial investment cost of automation, his vision has kept TK Group firmly on the path of technological transformation.

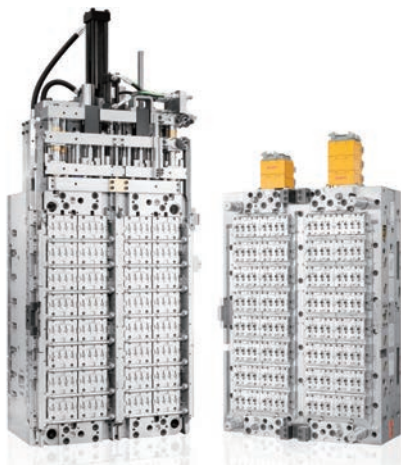
Mr Li pointed out that the industry used to rely on imported high precision moulds, but now the success of domestication has convinced him that "if they can do it, I can do it". He emphasised that the passion and dedication of all team members to the common goal is the source of strength to overcome challenges and move forward together.

Continuous Pursuit of Excellence

Mr Li's belief that "keeping nature unchanged can cope with all changes, and changing methods can overcome all difficulties" has deeply influenced his decisions. "Today's mould and die industry is no longer a handicraft sector as in the past, but a high-end industry using smart manufacturing and automation," he said. He believes that as the "Mother of Industry", the core competitiveness of the mould and die industry remains constant, and practitioners should continue to innovate in their approaches to succeed in the highly competitive market.

In accepting the award, Mr Li thanked the industry for the recognition and encouraged young people, saying, "I hope they will gain a deeper understanding of the industry to navigate it more steadily and easily." He emphasised that as manufacturing moves towards automation, young people should recognise the important role of the mould and die industry in production and seek their own mission and enjoyment on this basis.

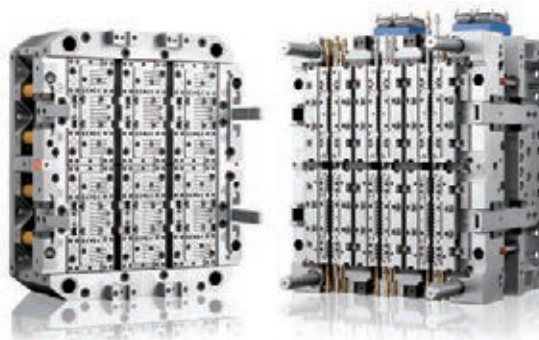
Mr Li Pui-leung's story demonstrates his outstanding contribution to the mould and die industry and his insightful belief in its future. His achievements and continued pursuit of smart manufacturing will drive innovation and pave the way for a bright future in the mould and die industry.



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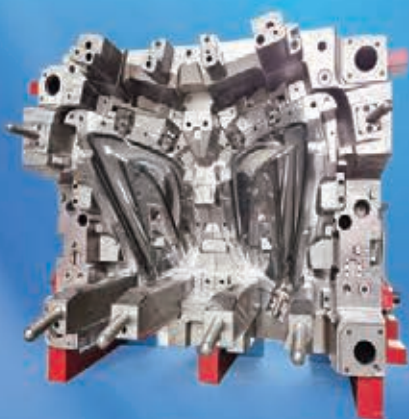
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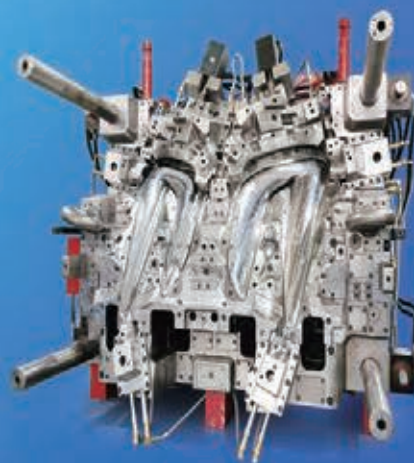
前燈高光無痕多色對射燈罩



先打前模



中間盤



後打前模



體系證書：

ISO 9001:2015
IATF 16949:2016

ISO 14001
ISO 45001

公司網頁

Unit 1, 11/F, Hopeful Factory Center, 10-16 Wo Shing St, Fo Tan, Hong Kong.
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李煜培

LEE YUK-PUI

導新數控工程有限公司總經理
General Manager, Datamatic CNC
Engineering Co Ltd



香港模具業成就大獎

DISTINGUISHED ACHIEVEMENT AWARD

提名人 Nominated by

張達材 Stanley Cheung
新源科技有限公司董事
Director, Sun Legend Technology Ltd

成就卓越 貢獻非凡

在數十年的從業生涯中，李煜培先生憑藉其非凡的專業背景和不懈的努力，榮登香港模具業界的領軍人物。他在個人學習和職業發展上表現亮眼，並在業界內外積極推動技術革新和跨區合作，為模具產業注入了源源不絕的活力。

REMARKABLE ACHIEVEMENTS AND CONTRIBUTIONS

Throughout his decades-long career, Mr Lee Yuk-pui's exceptional professional background and tireless efforts have made him a leading figure in Hong Kong's mould and die industry. His achievements in personal learning and career development, together with his active promotion of technological innovation and cross-regional cooperation, have brought new vitality to the industry.

永不止步 學習與成長的堅持

李先生的成就源於他對持續學習的執著與對專業知識的渴求。身處繁忙的工作環境，他始終不忘進修，於2005年榮獲香港理工大學及英國華威大學合辦的製造系統工程科學碩士學位。這段寶貴的學習經歷鞏固了他職業生涯的基石，更讓他日後在面對技術挑戰時，能夠以科學與系統的方式迎刃而解。

他回憶起昔日的學徒時期，當時的技術大多依賴師傅的經驗指導，缺乏系統性的理論支持。隨著行業的迅速發展，他逐漸認識到技術創新的重要性，於是選擇進一步專研工業生產過程中的各種複雜技術。這使得他在與客戶的交流中，能夠提供更具說服力的技術解答，並對公司未來的發展策略奠定了牢固及清晰的基礎。

開創合資企業的成功之路

李先生的事業卓越除了體現在個人成就上，他還成功地將所學應用於實際的商業運作中，與國營企業「廣州工控」合作，在廣州共建中港合資的大型先進模具製造廠。在近三十年的夥伴關係中，一步一腳印地拓展行業網絡與影響力，對模具行業的發展意義重大。

他指出：「國營企業對於國家的法規制度和政策的理解，使得合作能夠更順利地推進。在促進資源共享的同時，亦借助廣州工控的規模優勢，使導新數控在技術和市場上獲得了更多的支持。」在這種合作模式下，導新數控在汽車燈具的精密模具製造上，成為多家歐美及日本頂級車廠的主要供應商，質量水平更是享有國際聲譽，為香港模具業爭光。

持續貢獻與未來展望

除了在商業上的傑出表現，李先生同樣在模具行業的進步中扮演了重要的推動者角色。自1990年以來，他便積極參與香港模具協會的運作，並在協會內服務超過三十年，多次擔任學術與技術推廣的小組發起人。李先生表示，協會對業界的推動作用不可或缺，透過聯繫會員、引進前沿技術及舉辦展覽，能顯著促進行業整體的發展。

李先生今次獲獎，不忘表達對提名人以及行內前輩的感激之情。他對於模具行業的未來充滿信心，堅信作為「工業之母」的模具業，未來將持續在各行各業中佔據重要地位。他寄語年輕從業者，現今的工業已向智能化技術轉型，而專業知識正正是支撐行業發展的基石。隨著模具業的技術水平和社會地位不斷提升，他鼓勵年輕人要不斷追求進步，勇於挑戰自我。

李煜培先生憑藉對模具行業的持續努力和無私奉獻，成為業界的典範。他不斷追求卓越的精神，激勵著每一位模具從業者。

Continuous Learning and Development

Mr Lee's achievements stem from his commitment to continuous learning and his thirst for knowledge. Despite a busy working environment, he continued his studies and was awarded a Master of Science degree in Manufacturing Systems Engineering from the Hong Kong Polytechnic University and the University of Warwick, UK in 2005. This invaluable experience has strengthened his career foundation and enabled him to approach technical challenges in a scientific and systematic manner.

He remembers his time as an apprentice, when most technical operations were based on the experience of masters and lacked systematic theoretical support. With the rapid development of the industry, he realised the importance of technological innovation and decided to specialise further in the complex techniques of the industrial production process. This enabled him to provide more convincing technical answers to customers and laid a solid and clear foundation for the company's future development strategy.

The Road to Joint Venture Success

In addition to his personal achievements, Mr Lee has applied his knowledge to practical business operations by partnering with a state-owned enterprise (SOE), "Guangzhou Industrial Investment Holding Group", to establish a large-scale joint venture mould and die manufacturing plant in Guangzhou. Over nearly 30 years, the company has steadily expanded its industrial network and influence, making significant contributions to the development of the mould and die industry.

He pointed out that, "The SOEs' understanding of the country's regulations has facilitated smoother cooperation. The scale advantage of the Guangzhou Industrial Investment Holding Group also helps share resources and provides us with more technology and market support." Under this cooperation model, Datamatic has become a major supplier of precision moulds for automotive lamps to a number of top European, American and Japanese car manufacturers, earning an international reputation and bringing glory to Hong Kong's mould industry.

Ongoing Contributions and Future Prospects

Apart from his business achievements, Mr Lee has played an important role in the development of the mould and die industry. He has been actively involved in Hong Kong Mould & Die Council since 1990 and has served for more than 30 years, often acting as a group promoter for academic and technology promotion. Mr Lee noted that the Council is essential for the advancement of the industry. Through networking with members, introducing cutting-edge technologies and organising exhibitions, the Council is able to contribute significantly to the overall development of the industry.

In accepting the award, Mr Lee expressed his gratitude to his nominators and predecessors. He is confident that the mould and die industry, as the "Mother of Industry", will continue to play a vital role in all sectors in the future. He advised the young practitioners that today's industry is already being driven by intelligent innovation, with professional knowledge as the cornerstone of development. As the technical level and social status of the mould and die industry continue to rise, he encouraged young people to pursue progress and challenge themselves.

Mr Lee Yuk-pui has become a role model in the mould and die industry through his continuous efforts and selfless dedication. His story demonstrates the spirit of relentless pursuit of excellence and is an inspiration to every mouldmaker.

A portrait of Mr. Tsai Chang-le, a middle-aged man with a receding hairline, wearing a dark blue suit, white shirt, and a patterned tie. He is standing with his arms crossed in front of a bookshelf filled with books. A circular award plaque is visible on the shelf behind him.

蔡長樂 TSAI CHANG-LE

滙美控股有限公司主席
President, Wellmei Holding Co Ltd

香港模具業成就大獎 DISTINGUISHED ACHIEVEMENT AWARD

提名人 Nominated by

蔡芷珊博士 Dr Maggie Tsoi
健大企業有限公司執行董事
Executive Director, Kenta Enterprise Co Ltd

引領行業 回饋社會

蔡長樂先生以其卓越的成就和持續的貢獻，成為模具業領域的佼佼者。同時，他以開放的心態和濃厚的社會責任感，樹立了行業榜樣，為同行與年輕一代提供了寶貴的指引。

早年奮鬥：從學徒到行業領袖

蔡長樂先生在13歲便投身模具行業，當時的他初來到香港，入行僅僅是為了三餐溫飽。然而，隨著時間的推移，他對這個行業的熱愛不斷增強。他回憶道：「當時的前輩和師傅們給予了我很多機會和鼓勵，深深影響了我。」1986年，他被派往日本學習模內裝飾技術，這次經歷成為他事業的轉捩點，讓他心中燃起了無限的鬥志。接下來於1988年，

LEADING THE INDUSTRY AND GIVING BACK TO SOCIETY

With his outstanding achievements and contributions, Mr Tsai Chang-le has become a leader in the mould and die industry. At the same time, his open-mindedness and strong sense of social responsibility set an example and provide valuable guidance to his peers and the younger generation.

Early Struggle: From Apprentice to Industry Leader

Mr Tsai Chang-le entered the mould and die industry at the age of 13, when he first came to Hong Kong and joined the industry just to secure a meal. Over time, however, his love for the industry grew. He recalls, "My seniors and mentors gave me a lot of opportunities and encouragement, which influenced me a lot." In 1986, he was sent to Japan to learn inmould decoration techniques, and the experience proved to be turning point in his career, giving him boundless ambition. In 1988, he seized the opportunity to set up

他抓住了進軍中國大陸開設工廠的機會，雖然面臨重重挑戰，但這些磨難不但沒有將他勸退，反而為他建立了堅實的基礎，成為日後成功的關鍵。

蔡先生的成就並不只是個人之力，更在於他對人才培養的重視。創立了9間注塑模具工廠的他，致力於培育行業內的一流專業人才。他認為：「公司要發展就必定要培育人才，而培育了人才，他們自然會對公司和社會有貢獻。」在他看來，一個組織越大，越需要建立良好的企業文化和價值觀，才能確保可持續發展。

管理風格：利他利己，可持續

蔡先生的管理風格受到業界的廣泛尊重。他主張成功的管理者最重要的特質是「利他利己，可持續」。他指出：「每一個人都有走彎路的時候，最重要的是判斷他們犯錯是善意或是惡意，並幫助他們避免日後再次犯錯。」這種包容性使他能夠幫助員工重回正軌，從而促進整個團隊的提升。

在2016年，蔡先生憑藉「全球化策略」取得國際性的管理獎項，印證其卓越的管理能力。他解釋道，企業的成功依賴於員工的盡心盡力與忠誠度及公司機制發揮作用，實行機制是公司和個人發展的重要工具，並表示：「若能讓員工用心工作，對公司有忠誠度，必然會對公司和社會發展作出貢獻。」為了達成這一目標，蔡先生公司每年的培訓支出以千萬計，專注於提升團隊的整體質素。他表示，比起追求金錢上的回報，更著重培育員工為人處事的態度，幫助他們於業內發揮自己的強項，走得更長遠。

社會責任：回饋社會，推動和諧共贏

蔡先生對社會責任的重視同樣值得欣賞及學習。他認為企業履行社會責任的標準不該僅限於繳稅，而應更積極回饋社會。他分享道：「我在13歲從鄉下到香港打拼，一路上目睹很多同路人生活窘迫，缺乏教育機會。」因為自己也明白這些經歷和感受，所以便希望在自己有所成就時，能透過積極參與慈善事業，為那些面臨困境的人提供幫助。

蔡先生的慈善行動遍及多國，無論是在內地的東莞或是海外的印度，他都悉力提升社會的和諧。他表示：「我們公司到不同國家都會這樣做慈善，即使東莞的經濟已經比以前發達許多，我們仍然堅持幫助當地的年長者和經濟困難的群體。」此外，公司更設立了愛心基金，以幫助員工及其家人度過難關。

談及獲獎感受時，蔡先生謙遜地表示：「這個獎應該是代表同事和整個組織取得的，感謝環境和社會給了我這個榮耀。」他對年輕人寄語：「希望他們能勤奮工作，並多學習管理、精益生產等知識。」他尤其鼓勵年輕人勇敢走出香港，拓展視野，在大灣區發展中尋找更多機會。

蔡長樂先生，敢於追求夢想、跳出舒適圈、回饋社會，一步步實現個人的成就並對社會的進步做出持續無私的貢獻。他的成就和精神將繼續激勵著整個行業的發展，為模具業界帶來更繁榮和諧的未來。

a factory in mainland China. Despite the challenges he faced, these hardships strengthened him and laid a solid foundation for his future success.

Mr Tsai's achievements are not only due to his hard work, but also to his emphasis on nurturing talent. Having established nine injection moulding factories, he is committed to developing the industry's top professionals. He said, "To grow a company, we need to cultivate talent, which will naturally benefit both the company and society." He believes that the bigger the company, the more important it is to establish a good corporate culture and values to ensure sustainable development.

Altruism and Self-interest: Sustainability

Mr Tsai's management style is highly regarded in the industry. He believes that the most important trait of a successful manager is the "Altruism and self-interest, and a sustainable implementation mechanism". He points out that, "Everyone makes mistakes; the key is to determine whether their mistake is intentional or not and to help them avoid repeating it." This inclusiveness allows him to help others get back on track, which ultimately benefits the whole team.

In 2016, Mr Tsai won international management awards for his "Globalisation Strategy", confirming his management excellence. Explaining that the success of a business depends on the dedication and loyalty of its employees, as well as the effectiveness of the company's mechanisms. Implementation mechanisms are important tools for the development of both companies and individuals, he said, "If we can get our employees to work with commitment and loyalty to the company, they will surely contribute to the development of the company and society." To achieve this, Mr Tsai's company spends tens of millions annually on training, focusing on the overall quality of the team. Rather than seeking financial rewards, he prioritises nurturing his employees' attitudes to help them develop their strengths and excel in the industry.

Social Responsibility: Giving Back to Society, Promoting Harmony and Creating Win-win Outcomes

Mr Tsai's emphasis on social responsibility is also commendable. He believes that corporate social responsibility should go beyond paying taxes and be more about giving back to the community. "I came to Hong Kong from my hometown at the age of 13 to work for a living, and along the way, I witnessed that many people were living in poverty and lacking educational opportunities," he said. Understanding these experiences, he hopes to help those in need through philanthropy when he is successful.

Mr Tsai's philanthropic efforts span many countries and cities, including Dongguan and India, where he has worked to promote social harmony. He said, "Our company is involved in charity work in various countries. Even though Dongguan's economy is much more developed than before, we still continue to help the elderly and economically disadvantaged there," he said. The company has also set up a charity fund to help employees and their families in times of need.

When asked about his feelings on receiving the award, Mr Tsai humbly said, "This award should be achieved on behalf of my colleagues and the whole organisation; I am grateful to the environment and the community for this honour". His message to young people is: "I hope they will work hard and learn more about management and lean production." In particular, he encourages them to venture out of Hong Kong, broaden their horizons, and seek opportunities in the Greater Bay Area.

Mr Tsai Chang-le dares to pursue his dreams, jump out of his comfort zone, give back to the society, achieve personal achievements step by step, and make continuous and selfless contributions to the progress of society. His achievements and spirit will continue to inspire the development of the industry and bring a more prosperous and harmonious future to the mould and die industry.



匯美模具(香港)有限公司——成立於 1988 年，是一家集產品開發，生產，OEM 服務於一體的高新技術企業，產品主要涉及汽車、家電、醫療、瓶蓋、薄壁包裝、健康護理等領域。

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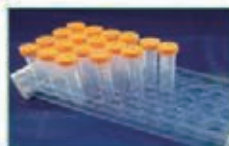
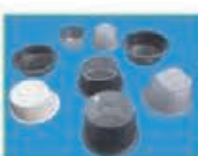
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卓越營運大獎

OPERATION EXCELLENCE GRAND AWARD

力嘉精密有限公司

VIGOR PRECISION LTD

力嘉精密有限公司(「力嘉」)榮獲香港模具協會(「模協」)頒發的「卓越營運大獎」，是對我們公司在模具製造業中持續追求卓越與創新的肯定。在此，我們想要分享我們的喜悅與感受，並對所有支持我們的人表示衷心的感謝。

力嘉於這一年的模具協會大獎中，除了「卓越營運大獎」，我們也榮獲「傑出新晉管理大獎」及「最佳傑出模具從業員」。應該是自從模協舉辦行業大獎以來，第一家獲得如此殊榮的企業，證明了我們的努力得到了業界的廣泛認可，這些獎項不僅是對我們過去成就的認可，更是對未來努力的鼓舞。

力嘉成立於1982年，是一家專注於塑膠齒輪、塑膠部件、高精度金屬及電動齒輪箱設計和製造的高新技術企業。立足香港，輻射大灣區，我們擁有4個不同生產基地，2500多名員工，生產面積達到23萬平方米。力嘉先後獲得ISO9001、IATF 16949、ISO4001、ICTI Class A等權威機構認證，是塑膠齒輪國標 GB/T 38192-2019 的起草單位。我們始終以「打造世界級傳動系統及精密零部件先鋒」為願景，專注在高度精密的塑料齒輪與零件的設計與生產。

近年來，我們致力於數字化管理、模具製造、研發及可持續發展方面的提升。於2023年啟動以SAP為核心的數字化升級計畫，第一階段已經完成，未來將會有PLM、MES、SRM等系統上線，並為2026年實現企業全面無紙化奠定基礎。我們相信，通過數字化轉型，力嘉將能更好地應對市場變化，提升客戶服務質量及效率。

Vigor Precision Ltd ("Vigor") is honored to receive the "Operation Excellence Grand Award" from Hong Kong Mould and Die Council ("HKMDC"), a recognition of our company's continuous pursuit of excellence and innovation in the mould manufacturing industry. We wish to share our joy and gratitude with everyone who has supported us.

Besides the "Operation Excellence Grand Award", Vigor is also awarded with "Outstanding Young Management Award" and "Best Tool Marker of the Year Award". We believe this is the first time for a company to achieve three awards in the same year from the HKMDC, and also proves that our efforts have been widely recognised in the industry. These awards not only acknowledges our past achievements but also inspires our future efforts.

Established in 1982, Vigor specialise in the design and manufacturing of plastic gears, plastic components, high-precision metals, and electric gearboxes. Based in Hong Kong, we operate four different production bases, employ over 2,500 staff, and cover a production area of 230,000 square meters. Vigor has obtained certifications from ISO9001, IATF 16949, ISO4001, ICTI Class A, and is the drafting committee for the Chinese National Standard for plastic gears GB/T 38192-2019. Our vision is to be a pioneer in world-class transmission systems and precision components, focusing on the design and manufacturing of high precision plastic gears and components.

In recent years, we have devoted ourselves to serval management upgrades initiatives covering digital operation, mould manufacturing, research and development, and Sustainability. In 2023, we launched a digital transformation programme with SAP as a core. Phase 1 is now completed and later phases will include implementations of other systems such as PLM, MES and SRM, by 2026 we would have a 100% paperless operation in all of our workshops. We believe that through digital transformation, Vigor will better respond to market changes and improve customer service quality and efficiency.

力嘉不斷投入更多資源於自動模具生產線的建設與升級，以提高生產效率與產品一致性。此外，我們繼續專注於攻克PEEK材料部件的模具製造及注塑技術，這使我們能穩定量產更高精度的PEEK部件及齒輪。這些技術的進步不僅提升了我們的競爭力，也滿足了市場對高性能塑膠產品的需求。

展望2025年，我們將完成國家級實驗室的認證，該實驗室將專注於精密塑膠零部件、精密塑膠齒輪和精密齒輪箱傳動的各项實驗。這將進一步提升我們產品的技術含量和市場競爭力，並推動我們在精密製造領域的創新發展。

Vigor continuously invest resources in the construction and upgrading of automated mould production lines to improve production efficiency and product consistency. Additionally, we continue to focus on PEEK, enhancing our mould manufacturing and injection moulding capability, enabling us to mass-produce higher precision PEEK components and gears. These technological advancements not only enhance our competitiveness but also meet the market demand for high-performance plastic products.

Looking ahead to 2025, we will complete the certification of a Chinese National Accredited laboratory, which will focus on experiments related to precision plastic components, precision plastic gears, and precision gearbox transmissions. This will further enhance our technical capabilities and market competitiveness, and propel our innovation in precision manufacturing.



在可持續發展方面，力嘉計畫於2028年達到S2和S3目標，減少能源消耗33%及供應鏈碳排放44%，通過採取創新技術，改善製程效率和優化供應鏈管理，目標致力於2050年達到淨零碳排放，

獲得「卓越營運大獎」是一個里程碑，但我們的旅程尚未結束。展望未來，力嘉將繼續投資於技術創新與人才發展。我們也將進一步強化我們的客戶服務，確保每一位客戶都能感受到力嘉的價值與承諾。

再次向模協表達我們的深切謝意，並祝賀協會迎來35周年慶典。我們期待行業持續進步，並希望香港的工業發展日益繁榮，共創美好未來。

For Sustainability, Vigor plans to achieve the S2 and S3 goals by 2028, reducing energy consumption by 33% and supply chain carbon emissions by 44%. By adopting innovative technologies, improving process efficiency, and optimising supply chain management, we aim to achieve net-zero carbon emissions by 2050.

Receiving the "Operation Excellence Grand Award" is a milestone, and our journey continues. Looking forward, Vigor will continue to invest in technological innovation and talent development.

We express our deepest gratitude to the HKMDC and we will continue to contribute in the industry and in turn drives the development of Hong Kong's industry. And finally, happy 35th anniversary to the HKMDC!

陳海笙 MICHAEL CHAN
總經理 Chief Executive Officer

卓越營運得獎名單 Awardees of Operation Excellence Awards

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Design and Manufacturing Technology Award

森駿塑膠模具（國際）有限公司
SJ Plastic Tooling (International) Ltd

管理及系統
Management and System Award

健大企業有限公司
Kenta Enterprise Co Ltd

營銷及顧客服務
Marketing and Customer Service Award

金鵬塑膠實業(香港)有限公司
Jinpeng Plastic Industry (HK) Co Ltd

優異獎
Certificate of Merit

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Plastic Gear



塑膠部件
Plastic Components



高精度金属
Metal Gears



电动齿轮箱
Electric Gearbox

ABOUT VIGOR

IETP / ISO9001 / IATF16949 Certified

1982

成立時間
Establishment

3000+

員工總數
Employees

210,000

工廠占地面積 (平方米)
Factory area (m²)

600+

高端應用設備
High end application devices

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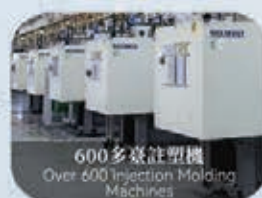
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AUTOMOTIVE PARTS



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**陳海笙****MICHAEL CHAN**力嘉精密有限公司總經理
Chief Executive Officer, Vigor Precision Ltd**傑出新晉管理大獎****OUTSTANDING YOUNG MANAGEMENT AWARD****提名人 Nominated by****黃震 Wong Chun**

香港汽車零部件工業協會永遠榮譽會長

Life Honorary President, Hong Kong Auto Parts Industry Association

我衷心感謝香港模具協會頒發「傑出新晉管理大獎」給我，這不僅代表著極高的榮譽，也是對我在企業傳承、管理及發展方面所做努力的認可，同時肯定了我們團隊的不懈奮鬥和創新精神。對此，我對香港模具協會的信任和表彰表示深深的感激，這獎項將成為我職業生涯中的重要里程碑。

在此，我特別要感謝香港汽車零部件工業協會永遠榮譽會長黃震博士。正是因為他的提名，我才有機會獲得這份重要的認可。黃博士對我的職業生涯和發展始終給予無限的支持與鼓勵，他的洞察力和領導力對我影響深遠。

回想我在力嘉的職業道路，從一名負責歐美市場的項目經理，到逐步參與營運，再到2020年全面接手管理，在充滿

I am profoundly grateful to Hong Kong Mould and Die Council ("HKMDC") for awarding me the "Outstanding Young Management Award". This not only represents a high honour but also acknowledges my efforts in corporate succession, management, and development, affirming the relentless struggle and innovative spirit of my team. For this, I am deeply grateful for the trust and recognition granted by HKMDC. This award will become an important milestone in my career.

I would especially like to thank Dr Wong Chun, the Life Honorary President of the Hong Kong Auto Parts Industry Association. It was his nomination that gave me the opportunity to receive this significant recognition. Dr Wong has always provided unlimited support and encouragement for my career and development, and his insight and leadership have profoundly influenced me.

Reflecting on my career path at Vigor, from a project manager responsible for European and American projects to gradually getting involved in operations, and then taking over the management

了學習和挑戰的環境中不斷成長。這與力嘉的核心價值觀「持續創新，砥礪前行」完全一致。我們在模具製造業的每一次創新和突破，都是在無數挑戰與機遇中精心打磨的成果。這個獎項不僅是對我個人的肯定，更是對整個團隊辛勤工作的集體認可。對此，我要特別感謝我的團隊，正是由於他們的專業技術和無限熱情，我們才能在競爭激烈的市場中脫穎而出。

家人的支持和鼓勵是我能夠在職業生涯中走到這一步的重要因素。他們是我堅強的後盾，使我能夠全心投入工作。此外，我特別感謝我的父親陳漢雄先生，他的栽培和教導對我影響深遠，是我人生和職業道路上的指南針，他所建立的高管團隊，對我在工業及行業的教導和個人發展非常重要。對此，我深表感激。

我也要感謝所有合作夥伴和業界同仁。在這個快速變化的行業中，您的建議極大地豐富了我們的視野，推動了行業的共同進步。

展望未來，我將這份榮譽視為一份責任，繼續推動創新和追求卓越，不僅滿足市場需求，同心協力推動整個行業的進步。我期待與大家一起邁步向前，在模具製造的世界中探索新的可能和高峰。

再次感謝香港模具協會以及所有給予我支持和信任的人士。這份榮譽是我們共同努力的結晶，我將珍惜並以此為動力，繼續前進。

entirely in 2020, I have grown in an environment filled with learning and challenges. This aligns exactly with Vigor's core values of "Continuous Innovation, Strive Forward". Each innovation and breakthrough in the mould manufacturing industry is the fruitful result of numerous challenges and opportunities. This award is not only a recognition of my personal efforts but also a collective acknowledgment of the hard work of our entire team. For this, I would like to extend particular thanks to my team, whose professional skills and boundless enthusiasm have enabled us to stand out in a highly competitive market.

The support and encouragement of my family have been crucial for me to reach this point in my career. They allow me to devote myself entirely to my work. Additionally, I am particularly grateful to my father, Mr Henry Chan, whose nurturing and teaching have deeply influenced me and serve as a compass in my life and career path. The executive team he established has been very important for my education in the industry and personal development.

I also want to thank all our partners and friends in the industry. In this rapidly changing industry, your insights have greatly enriched our perspectives and promoted the collective progress of the industry.

Looking ahead, I view this honour as a responsibility to continuously innovate and strive for excellence, not only to meet market demands but also to advance the entire industry. Our journey is far from over, and I look forward to exploring new possibilities and peaks in the world of mould manufacturing with all of you.

Once again, thank you to HKMDC and everyone who has supported and trusted me.





梁志林 STEVEN LIANG

深圳市金捷榮塑膠模具有限公司總經理
General Manager, Shenzhen JBR Plastic
Mould & Moulding Co Ltd

傑出新晉管理大獎 OUTSTANDING YOUNG MANAGEMENT AWARD

提名人 Nominated by

梁晨 Liang Chen

深圳市金捷榮塑膠模具有限公司董事長

Chairman, Shenzhen JBR Plastic Mould & Moulding Co Ltd

衷心感謝香港模具協會(「模協」)頒發的「傑出新晉管理大獎」，這是繼我獲得英國學士學位和結婚證後，眾多獎項中「最具含金量」之一。這項榮譽不僅是對我個人的認可，也是對深圳市金捷榮塑膠模具有限公司在模具行業中的肯定。我雖然是模協的新成員，但在模具行業已經不知不覺走過了8年時光，金捷榮公司在模具行業已有30載的發展歷程。在這個過程中，我們見證並參與了行業的發展和變化，深感行業對創新和持續改進的迫切需求。

I would like to express my heartfelt gratitude to Hong Kong Mould & Die Council ("HKMDC") for presenting me with the "Outstanding Young Management Award". This is one of the most prestigious awards I have received following my attainment of a Bachelor's degree in the UK and my marriage certificate. This honor not only recognises my personal achievements but also affirms the contributions of Shenzhen JBR Plastic Mould & Moulding Company Limited in the mould industry. While I am new to HKMDC, I have been in the mould industry for 8 years, and my company has been established for 30 years. Over these years, we have witnessed the rapid evolution of the industry and have participated in the transformations necessary to stay competitive. The mould industry constantly demands innovation and continuous improvement, and we are proud to be part of this journey.



模協的活動總是高質量、高標準，不僅讓我有機會參觀到眾多優秀企業，還為我提供了深港兩地之間商貿交流的寶貴平台。通過這些活動，我們對賽道轉型升級和企業文化建設有了更深入的了解，並通過與同行交流，得到了很多關於新能源和AI智能技術的啟發。模協為我們提供了一個近距離了解政府政策、行業趨勢和未來發展方向的平台，並為模具及塑膠行業的同仁提供了寶貴的合作與分享機會。

最後，我要特別感謝我的團隊。一路走來，我們一起經歷了從賽道轉型升級到引進全新管理模式的變革。變革從來不是一件容易的事，而能夠獲得團隊的支持更為不易。我還要感謝我的父輩們，這份榮譽屬於我們兩代人的努力。公司成立30年以來，我們始終堅守工匠精神，致力於為客戶提供高質量、高性價比的產品和服務。儘管當前模具行業面臨著許多挑戰，但市場的需求依然巨大。只要我們繼續堅持專業化發展，精益求精，我相信我們一定能夠在全球市場中佔據重要地位，推動工業創新，再創輝煌。



The events organised by HKMDC are always of exceptional quality, providing opportunities to visit leading companies and learn from their experiences. These activities have fostered greater commercial exchange between Hong Kong and mainland China, while also offering members opportunities for collaboration. The events have deepened my understanding of the transformation and upgrading of the track, as well as the development of corporate culture and have provided valuable insights into new energy and AI technologies. HKMDC also offers a platform to learn about government policies and initiatives aimed at promoting Hong Kong's future development.



Finally, I want to express my deepest gratitude to my team. Over the past 8 years, we have successfully navigated the transformation and upgrading of the track, and implemented new management models. Change is never easy, and gaining the support of a team during these times is even more challenging. I would also like to thank the previous generation, as this honor is the result of two generations' worth of effort. For the past 30 years, we have remained committed to craftsmanship, providing high-quality, cost-effective products and services. Despite the current challenges facing the mould industry, the market demand remains significant. As long as we continue to focus on professionalism, and strive for excellence, I am confident that we will maintain a strong position in the global market, reinventing Hong Kong Industries.



曾家昌 GORDON TSANG

樂美塑膠製品有限公司總經理
General Manager, Le Mei Plastic Manufacturing Private Ltd

傑出新晉管理大獎 OUTSTANDING YOUNG MANAGEMENT AWARD

提名人 Nominated by

李泓翀 HC Li
信興實業國際有限公司總經理
General Manager, Shun Hing Industrial International Ltd

衷心感謝香港模具協會(「模協」)頒授「傑出新晉管理大獎」予我,肯定我在出海印度開疆辟土傳承集團基業長青路上的努力和當地語系化管理模式的認可。獲此殊榮心感榮幸,這個獎項不僅是我個人職業生涯中的一項重要里程碑,同時更體現了行業前輩和領導對我的支持與鼓勵。

首先,感激匯美集團總裁蔡長樂先生自我踏入製造業開始不斷栽培,從管理實習生角色開始走偏企業內部各管理與技術部門,深入瞭解各功能部門的經營關鍵元素,灌輸企業文化的重要性,毫無保留地分享成功與失敗的實戰經驗、人脈和資源,讓我在出海開拓的生涯中能夠看得更遠,有如在煙霧裡曼航行中的遠方燈塔,感到非常幸運。

藉此機會,感謝母公司東莞景豐董事長余永輝先生,在出海開創五年裡曾遇到流動資金短缺、技術攻破和實現本地人才規劃等障礙,給出重要性的支持、包容和信任,經營逐步走向穩健,培養我們的獨立思維與克服困難的自主性,在印中方從50人優化至今僅需10人管理總人數1,200人,落實當地語系化人才優勢。

I am very grateful to the Hong Kong Mould and Die Council ("HKMDC") for presenting me the "Outstanding Young Management Award". Recognising my efforts in expanding Wellmei Group's business in India and the acknowledgment of our localised management model. I am truly honored to receive this award, as this award is not only an important milestone in my personal career but at the same time, it also fully reflects the support and encouragement I have received from industry seniors and leaders.

First of all, I would like to express my gratitude to Mr Happy Tsai, President of Wellmei Group, for his continuous mentorship since I entered the manufacturing industry. Starting from my role as a management intern, I have navigated through various management and technical departments within the company, gained an in-depth understanding of the key operational elements in each functional department, instilled the importance of corporate culture and he generously shared practical experiences of both success and failure, along with his network and resources. This has allowed me to see further in my career of exploring overseas markets, like a distant lighthouse guiding me through the fog. I feel extremely fortunate.

On this occasion, I would like to thank Mr Fred Yu, General Manager of Dongguan Topview, from our parent company. During the five

印度樂美經營至今，功不可沒要感謝我的團隊，印度和中國這兩個文化背景截然不同的國家之間，平衡文化差異是至關重要，要讓當地同事認同公司的價值觀才能有良好的發展，不但要顧及中方團隊思念家鄉的心情，更需要常親自組織文化宣導，尊重當地風俗，推動開放包容的管理模式真正贏得當地員工的信賴和擁護。



我們曾共患難克服過部門集體罷工、疫情停工、防疫經營、航班熔断、簽證過期滯留印度等危機處理，更為客戶創造本地化製造的經濟效益，建立了印度本土供應鏈體系，原材料引入本土供應商，實現模具本地製造與維修，從而避免了物料呆滯的高風險，降低了運輸成本，完美解決了客戶痛點，贏得客戶的好評。

在未來的日子裡，我們將注入更多的創新和科技元素，應對千變萬化的營商環境與挑戰性商機，強化本地人才的培養，友好回饋社會改善他們生活品質，更好傳承香港模具協會的精神，與業界精英攜手創造共贏文化。

最後，我要擁抱家人溺愛地支持我對工作的熱誠，讓我無後顧之憂在印度發展，在富有愛的家庭中成長非常感恩。



years of our overseas expansion, we encountered a shortage of working capital. challenges such as technical breakthroughs and the implementation of local talent planning.

With his guidance and significant support, understanding and trust, our operations gradually became more stable, fostering our independent thinking and autonomy in overcoming difficulties, In India, we have optimised our management from 50 personnel to only 10, overseeing a total workforce of 1,200, effectively leveraging local talent.

Since the establishment of Le Mei in India, I must express my gratitude to my team. Balancing cultural differences between India and China-two countries with vastly different cultural backgrounds-is crucial. It is essential to help local colleagues identify with the company's values for sustainable development. We not only need to consider the Chinese team's feelings of homesickness, but also to personally organise cultural outreach activities, respect local customs, and promote an open and inclusive management style to genuinely earn the trust and support of local employees.

We have faced and overcome challenges together, including departmental strikes, pandemic shutdowns, operational issues during disease prevention, flight disruptions, and visa expirations that left us stranded in India. We created localised manufacturing economic benefits for our clients, established a local supply chain system in India, sourced raw materials from local suppliers, and achieved local manufacturing and maintenance of mould. This not only avoided the high risks of material stagnation but also reduced transportation costs, effectively addressed client's pain points and earned their praise.

In the future, we will inject more innovation and technological elements, addressing the ever-changing business environment and challenging opportunities. We will strengthen the development of local talent and positively contribute to society by improving their quality of life. We aim to better embody the spirit of HKMDC and collaborate with industry elites to create a culture of mutual benefit.

Finally, I want to embrace my family for their indulgent support of my passion for work. Their support has enabled me to pursue my development in India without any concerns, and I am truly grateful to have grown up in such a loving family.



周存安

ANSON ZHOU

鴻利達模具科技(中山)有限公司營運經理
Operations Manager, Hongrita Mold
Technology (Zhongshan) Ltd

傑出新晉管理大獎 OUTSTANDING YOUNG MANAGEMENT AWARD

提名人 Nominated by

康慧 Vankang

鴻利達模具科技(中山)有限公司總經理
General Manager, Hongrita Mold Technology (Zhongshan) Ltd

堅守匠心，創新傳承

很高興能獲得「傑出新晉管理大獎」，讓我備受鼓舞。由衷感謝香港模具協會（「模協」）對我多年努力的肯定；同時非常感謝鴻利達集團（「鴻利達」）和團隊給予我的支持，讓我在管理和技術等方面均取得了顯著成長；感謝行業前輩打下夯實基礎，讓我能站在巨人的肩膀上追求進步。

自從加入鴻利達以來，我與模協多有交集，多次參加協會舉辦的活動。包括華南、華東及歐洲的參觀學習和跨公司間交流互動；十數次的籃球比賽；再就是這次十分榮幸地獲得了這個獎項。這不禁讓我意識到模協為會員單位不管是從知識分享、還是團隊打造甚至身體素質等方面做出的諸多付出，並給予有志於在這個行業發展的企業和個人有一個展示公司、展示團隊的機會，完美地做到了一個閉環。我想這也將更加激發我們長期紮根於這個產業，去突破技術、去改善數位化、去培養人才，更好地服務我們的客戶並促進產業的發展。

從事模具行業是一項相對枯燥的活，我們看到許多前輩深耕於這個行業40-50年，為這個行業奠定了深厚的基礎，我們需要致敬堅守匠心的前輩們。在鴻利達也有那麼一群同事，一直默默地堅守。當我們的多物料和矽膠技術在發展的過程中，面對各種想不到的困難時，總是會出現那麼一批同事，不畏艱辛、不斷研討、大量嘗試、反覆驗證並最終取得突破。鴻利達在2003年就導入了多物料

Adhering to the originality with innovation and inheritance

I am very pleased to receive the "Outstanding Young Management Award". I sincerely thank Hong Kong Mould and Die Council ("HKMDC") for the recognition of my efforts for many years. At the same time, I would like to thank Hongrita and the team for their support, which has enabled me to achieve significant growth in management and technology. Thank you for laying a solid foundation for me to stand on the shoulders of giants to pursue progress.

Since joining Hongrita, I have interacted with the HKMDC and participated in the activities it organised by many times, which were visiting and interacting with other companies in South China, East China and Europe, and more than ten basketball matches. Moreover, I am honored to receive this award from HKMDC that makes me realise how much HKMDC has done for its members in terms of knowledge sharing, team building and even physical quality. HKMDC gives the enterprises and individuals who are interested in the development of this industry opportunities to show off their company, their team, which achieve a closed loop perfectly. I think this will also inspire us to be rooted in this industry for a long time, to break through technology, to improve digitalisation, to cultivate talents to better serve our customers and promote the development of the industry.

Engaging in the mould industry is a relatively boring job, we have seen many predecessors working in this industry for 40 to 50 years, laying a deep foundation for this industry, we should pay tribute to the predecessors who sticking to the ingenuity. There are also a group of colleagues in Hongrita, who have been doing the same quietly. When our multi-component and liquid silicone rubber (LSR) technology in the process of development. In front of unexpected difficulties, as it always be, there were colleagues who broke through



模具的開發，2013年開始了矽膠和矽膠多物料模具研發。我記得在2015年，有一項新的多物料模內焊接專案需要技術研發。團隊在產品設計、方案分析、模具設計、製造試模等過程中都緊密配合。雖然過程是痛苦的，但最終收穫到了成功的喜悅。我想這可能也是業界同事們能堅守的原因吧，因為我們一直追求的是技術突破帶來的成就感。

隨著社會的發展，模具產業的要求是越來越高。我們的品質、交期、成本管控、技術突破、人才培育等方面都面臨許多挑戰。因此，鴻利達從2012年開始導入了MES管理，加速數位轉型升級；同步從2014年與院校開展合作，培養人才。透過十多年的發展，在這兩方面都取得了很好的成績。



未來我將繼續堅持在這個行業打拼，透過不斷對大數據和人工智慧地學習和應用，來持續提升公司數位化智慧化的建設。讓我們模具的前期分析、設計製造及試模生產變得越來越聰明，讓我們做的每一套模具都成為公司知識庫的一份子，啟發未來模具的設計智造。不積跬步，無以至千里；不積小流，無以成江海。我們的這個產業就如同一套很智慧化的模具，我們每一家公司、每一個團隊、每個人都是這套模具上精密的零件，透過每個零件的精準配合，來實現我們工業擴大機的美好夢想！

all the hardships after continuous study, a lot of attempts, repeated verifications. Hongrita launched multi-component mould project in 2003, and in 2013, began the research of LSR multi-component technology. I remember that in 2015, a new multi-component in-mold welding project under development. Team members in product design, program analysis, mould design, manufacturing, mould trial and other processes worked closely. Although the process was painful, we finally harvest the joy of success. I think this may be the reason why we keep on going, as we have been pursuing the sense of achievement brought by technological breakthroughs.

With the development of society, the requirements of this industry are more and more high. We are facing many challenges in terms of quality, delivery, cost control, technological breakthrough, talent training and inheritance. Therefore, Hongrita introduced MES since 2012 to accelerate digital transformation and upgrading; and from 2014, cooperated with colleges and universities to cultivate talents. Through more than ten years of development, good results have been achieved in both aspects.

In the future, I will continue to strive in this industry and continue to improve the digital and intelligent construction of the company through continuous learning and application of big data and artificial intelligence, to promote pre-analysis, design and manufacture and mould trial become more and more intelligent, and to make each project we finished become a part of the company's knowledge base, and reach to smart manufacturing of mould. No pain no gain, our industry is like a very intelligent mould, each of our companies, each team, each person is the precise part of this mould, through the precise cooperation of each component, to realise our beautiful dream of industrial amplifier!





黃榮宗 WONG WING CHUNG

力嘉精密有限公司模具總監
Tooling Director, Vigor Precision Ltd



最佳傑出模具從業員獎 BEST TOOL MAKER OF THE YEAR AWARD

提名人 Nominated by

陳海笙 Michael Chan

力嘉精密有限公司總經理

Chief Executive Officer, Vigor Precision Ltd

首先，非常感謝香港模具協會（「模協」）各位評委對我的認同，並頒發「最佳傑出模具從業員獎」給我。能夠獲得這份榮譽，衷心感謝陳漢雄先生這麼多年的培養與提攜，感謝陳海笙先生的提名，讓我能夠參與評選，亦感謝同事們的支持和協作。這份獎項不僅是對我個人工作的認可，更是對我們團隊精神和集體努力的肯定，將激勵大家繼續前進。

模具行業是一個充滿挑戰和創新的領域，它不僅要求我們有精湛的技藝，還要有不斷改變和創新的精神，本著「一絲不苟，精益求精」的宗旨。在過去的工作中，我們努力將每一個細節做到極致，因為大家知道，每一個微小的改進都可能帶來產品的巨大提升。

未來我們將繼續秉承「工匠精神」，不斷提升自己的專業技能，為公司謀求一個更好的機會及生存空間。在模協的組織下，希望能與各模具同仁更多互相交流學習，為模具行業出一分力量。

First of all, I am deeply grateful to Hong Kong Mould and Die Council ("HKMDC") for recognising my efforts and awarding me the "Best Tool Maker of the Year Award". I sincerely thank Mr Henry Chan for his many years of mentoring and support, and Mr Michael Chan for nominating me for the award. I also appreciate the support of my team. This award is not only a recognition of my personal achievement but also an affirmation of the spirit and collective effort of our team, which motivates us to strive for even greater achievements.

The mould and die industry is a field full of challenges and innovations. It demands not only exquisite craftsmanship but also a spirit of constant change and innovation, along with a commitment to meticulousness and the pursuit of excellence. Over the years, we have strived to perfect every detail, knowing that every small improvement can lead to significant enhancements in our products.

In the future, we will continue to uphold the "Craftsman Spirit" and constantly improve our professional skills to seek better opportunities and markets for the company. Through HKMDC, I look forward to meeting and exchanging ideas with like-minded "craftsmen" in the mould and die industry, and making continuous contributions to the field. Thank you!

匡國賢 GOSSEN KUANG

鴻利達塑膠制品(深圳)有限公司總經理
General Manager, Hongrita Plastics (Shenzhen) Ltd

**傑出模具從業員獎
TOOL MAKER OF
THE YEAR AWARD****提名人 Nominated by**

陳祥 Luck Chen

鴻利達精密組件(中山)有限公司首席營運官
COO, Hongrita Holdings Ltd

感謝公司的提名，亦感謝香港模具協會評審委員會的認可，授予我「傑出模具從業員獎」的獎項。這個獎項在我23年的從業生涯中，具有重要的里程碑意義。

入行至今，見證了從傳統模具製造到如今數位化升級乃至AI應用的變遷，工業技術的發展不斷在革新，勢必要求個體具備變革心理，迎接新技術發展潮流所帶來的種種挑戰。身處在創新驅動的大環境之中，我們模具人也要不斷探索求變，常學常新，匠心「智」造，以創新及專業的模塑方案成就更佳產品。

本次獲「傑出模具從業員獎」，是對我過往工作的認可及肯定，也是對未來工作的激勵。模塑智造之路漫長且修遠，本次獲獎將成為我從業生涯的新起點，以「創新專業、熱誠協作、精進共贏」的鴻利達精神，繼續上下求索，與公司、客戶、夥伴一起創造更佳價值！

I would like to thank my company for nominating me and Hong Kong Mould and Die Council's judging panel for recognising my effort with the "Tool Maker of the Year Award". This award is an important milestone in my 23-year career.

Since joining the industry, I have witnessed the changes from traditional mould making to the current digital upgrade and even the application of AI. The development of industrial technology is constantly innovating, which inevitably requires individuals to have a change mentality to meet the challenges posed by the trend of new technology development. As mould makers in an innovation-driven environment, we must always explore and seek change, always learn, always be dedicated and "smart" with our craftsmanship, so that we can achieve better products with innovative and professional mouldmaking solutions.

Receiving the "Tool Maker of the Year Award" is a recognition and confirmation of my past work, as well as an encouragement for my future work. The road of moulding and smart manufacturing is a long and arduous one, and this award will certainly be a new starting point for my career. With the spirit of "staying innovative and professional, pursuing enthusiasm and cooperation, striving for mutual benefits", Hongrita will continue to create even better value with the company, customers and partners!

劉朝雄 BRUCE LIU

匯美模具製造股份有限公司生產經理

Production Manager, Dong Guan Wellmei Mold Mfg Co Ltd

傑出模具從業員獎 TOOL MAKER OF THE YEAR AWARD

提名人 Nominated by

劉標 Paul Liu

東莞匯美模具製造股份有限公司總經理

Managing Director, Dong Guan Wellmei Mold Mfg Co Ltd

首先，請允許我向香港模具協會(「模協」)致以最深的敬意，感謝您們對行業發展的不懈推動和對我們每一位從業者的肯定與鼓勵。同時，也要向一直以來支持我、與我並肩作戰的同事們表達最誠摯的謝意，是你們的一路幫助與陪伴，我才能站在這裡享受這份榮耀。

回顧過去的歲月，模具行業給予我的不僅僅是技術的磨礪，更有心智的鍛煉。記得初入行時，面對複雜的設計圖紙與嚴苛的精度要求，我曾無數次陷入困惑與自我懷疑。每一個不眠之夜，每一次設計的推倒重來，都是對我意志的考驗。但正是這些挑戰，讓我學會了堅持與創新，讓我明白，每一次失敗都是通往成功的必經之路。在此，我也想對那些正在路上奮鬥的同仁說：請堅持下去，光明終將到來。

個人的成長離不開團隊的滋養，每一次跨越難關的背後，都有團隊的智慧與汗水。我們共同攻克了一個又一個技術難題，將匠心融入每一件產品之中，這份獎項同樣屬於我們每一個人。對於我個人而言，它不僅是對過去努力的認可，更是對未來的一種鞭策。我期待自己能夠在模具設計與製造的道路上走得更遠，不斷探索新技術，推動行業的進步與發展，同時也希望能夠成為更多年輕同行的引路人。展望未來，我心懷憧憬。我期望自己能夠緊跟時代步伐，不斷學習，勇於創新，不僅在專業技能上追求卓越，更要在行業標準制定、人才培養等方面發揮作用，為模具行業的持續繁榮貢獻自己的力量。

最後，再次感謝模協的肯定，以及在座各位的閱讀。讓我們攜手並進，在挑戰與機遇並存的征途中，共同開創模具行業更加輝煌的明天！



First of all, please allow me to express my deepest respect to Hong Kong Mould and Die Council ("HKMDC"). Thank you for your untiring efforts to promote the development of the industry, and for confirming and encouraging each and every one of us in the industry. At the same time, I would also like to express my sincere gratitude to my colleagues who have supported me and worked side by side with me. It is because of your help and support along the way that I am able to stand here and enjoy this honour.

Looking back over the past years, the mould and die industry has not only given me technical skills, but has also trained up me mentally. I remember when I first joined the industry, the complex design drawings and strict precision requirements left me confused and self-doubting on countless occasions. Every sleepless night and every time I had to start over was a test of my will. But it is these challenges that have taught me perseverance and innovation, and made me realise that every failure is a necessary path to success. Here, I would also like to say to fellows who are struggling along the way: Please persevere, the light will eventually come.

The growth of an individual cannot be separated from the nourishment of the team, behind every difficult situation, there is the wisdom and sweat of the team. Together we have overcome one technical problem after another, integrating craftsmanship into each product, and this award belongs to each of us. For me personally, it is not only a recognition of past efforts, but also an encouragement for the future. I look forward to continuing on the path of mould design and manufacture, constantly exploring new technologies to promote the improvement and development of the industry. And at the same time, I hope to be a guide for more young peers. Looking to the future, I hope that I can keep up with the times, keep learning, be innovative, not only strive for excellence in professional skills, but also play a role in the development of industry standards, talent training, etc., and contribute my strength to the continued prosperity of the mould and die industry.

Finally, I would like to thank HKMDC again for their recognition and all of you for reading. Let's work together to create a brighter future for the mould and die industry on the journey of challenges and opportunities!

孫德涵 SUEN TAK-HAM

保科熱流道科技有限公司生產技術總監
Technical Manager, Polyflow Hot Runner
Technology Ltd



傑出模具從業員獎 TOOL MAKER OF THE YEAR AWARD

提名人 Nominated by

劉惠施 Agnes Lou

保科熱流道科技有限公司董事
Director, Polyflow Hot Runner Technology Ltd

首先，非常感謝香港模具協會所有評委頒發這個獎給我，能夠獲得這個獎項，我感到非常榮幸。非常感謝公司及主辦方對我個人的肯定，感謝保科熱流道科技有限公司為我們搭建了這樣一個展示自我、實現價值的平台。這不僅是對我個人工作的肯定，更是對我們整個團隊產業和努力的認可。在此，我要向一直以來給予我支持與幫助的每一個人表達我最深切的謝意。

從事模具行業35年，秉承著專業、專注、創新、進取學習、不斷進步的精神，我克服了各種難題，不斷探索創新，並將所學傳承於團隊，不經不覺已在保科工作15年了。15年間，我見證了保科企業不斷成長和進步，有了自主品牌及多項技術專利，產品的不斷更新提升更得到行業多家知名企業的認可。能夠與保科一起成長，本人深感自豪。

展望未來，我將以更加飽滿的熱情和更加堅定的信念，繼續投身於保科熱流道模具事業之中。我將不斷學習新知識、新技術，提升自己的專業素養和綜合能力，為保科公司的發展貢獻更多的智慧和力量。同時，我也將積極傳承和發揚公司的團隊精神，與同事們攜手共進，共同創造更加輝煌的明天。

First of all, I would like to thank all the judges of Hong Kong Mould and Die Council for giving me this award. I feel very honoured. I would like to thank the company and the organiser for recognising my efforts, and Polyflow for creating such a platform for us to showcase our values. This is not only a recognition of my personal work, but also an affirmation of the professionalism and hard work of our team. I would like to take this opportunity to express my deepest gratitude to everyone who has supported and helped me along the way.

Having worked in the mould and die industry for 35 years with the spirit of professionalism, dedication, innovation, learning and continuous improvement, I have overcome many kinds of difficulties, continued to explore and innovate, and passed on what I have learnt to the team. Before I know it, I have been working at Polyflow for 15 years. During my years here, I have seen the company grow and develop, gain its own brand name and many patents for its technology, and have many well-known companies in the industry recognise the constant updating and improvement of its products. I am very proud to have been able to grow with Polyflow.

Looking to the future, I will devote myself to the Polyflow hot runner mould business with even more enthusiasm and stronger faith. I will continue to learn new knowledge and technologies, and improve my professionalism and overall ability to contribute more wisdom and strength to the development of Polyflow. At the same time, I will also actively inherit and carry forward the company's team spirit, and work together with my colleagues to create a brighter future.



姚景棠 YAO JING-TANG

森駿卓越精密智造(深圳)有限公司技術經理
Technical Manager, SJ S&P Mfg (SZ) Ltd

傑出模具從業員獎 TOOL MAKER OF THE YEAR AWARD

提名人 Nominated by

勞長榮 Wing Lo

森駿卓越精密智造(深圳)有限公司董事長
President, SJ S&P Mfg (SZ) Ltd

首先感謝香港模具協會(「模協」)舉辦的大獎活動，讓我有機會榮獲「傑出模具從業員獎」。同時感謝協會專家評審團的認可和森駿集團董事長勞長榮先生的推薦。我曾經認為模具從業員只是眾多社會階層中的一個普通角色，但如今我以此為榮，有幸自己能夠用模具為汽車、醫療、包裝行業的發展貢獻自己的微薄之力。

我自1999年就讀大學模具專業，二十多年來一直專注於模具設計、製造和調試等技術崗位，經歷了鉗工師傅全能多工種，到如今精細分工協同配合的工業4.0。我就職15+年的森駿公司，也將從現在單純的OEM製造升級，反覆運算，成為幫助以新技術、新工藝、新產品作為基礎的產品研發整體解決方案的提供商。持續學習和創新是我們緊跟時代潮流的不二法門。

自動化和AI，未來已來，如何更高效、更低成本地製造出高精密模具，是我們每一位模具從業員面臨的更大挑戰。願我們都能在模協的助力下，為模具行業的振興添磚加瓦！

First of all, I would like to thank Hong Kong Mould and Die Council ("HKMDC") for organising the award event and giving me the opportunity to win the "Tool Maker of the Year Award". At the same time, I would like to thank the judging panel of the Council for recognising my efforts, and Mr Lo Cheung Wing, Chairman of Shouju Group for nominating me. I used to think that being a mould maker was just an ordinary role in many social classes, but now I am proud and happy to be able to use moulds to contribute to the development of the automotive, medical and packaging industries in my own small way.

Since 1999, when I majored in mould and die in college, I have been focusing in mould design, manufacturing, debugging and other technical positions for more than 20 years, experiencing the transformation from the all-round multi-tasking of fitters, to Industry 4.0 with fine division of labour. Shouju Company, where I have worked for for 15+ years, will also, through repeated calculations, evolve from the current simple OEM manufacturing to a provider helps products with new technology, new technologies, new products as development basis, find their total solution. Continuous learning and innovation is our one and only way to keep up with the trend of the times.

Automation and AI, the future is here, how to produce high precision mould more efficiently and at lower cost is a greater challenge for each of us in the mould and die industry. With the help of HKMDC, it is hoped that we can contribute to the revitalisation of the mould and die industry!

協作 COLLABORATION

行業資訊 INDUSTRY NEWS

國家推進「新質新產力」，模具業亦不斷透過利用各項嶄新技術、材料以賦能工業，進一步實現新型工業化。本章節將由生產力局簡介業界如何以創新科技賦能模具業發展，另亦由鴻利達及精英兩家企業分別分享如何運用高效能注塑方案及加快生產週期以增加產品價值。

The Central Government is advancing “New Productive Forces”, and the mould and die industry is continually leveraging various innovative technologies and materials to empower industrial development and further achieving New Industrialisation. This chapter will introduce how the HKPC is facilitating the industry's development through innovative technology, and it features cases sharing from two companies, Hongrita and ACE, on how they utilise high-efficiency injection moulding solutions and accelerate production cycles to enhance product value.

01

新型工業化下的模塑創新

INNOVATION IN MOULDING UNDER NEW INDUSTRIALISATION

「新質生產力」是國家發展策略的關鍵詞，推動社會、經濟高速發展的重要力量。發展新質生產力就必需要推動科技創新，將科技成果應用到產業鏈上，賦能新型工業化發展，強調以科技帶動，透過創新、智能化、綠色化、高端化及未來技能五大要素，增添發展新動能，體現綠色可持續發展。

香港生產力促進局(生產力局)多年來積極配合新質生產力及新型工業化政策，全力支援新興產業發展壯大，同時配合傳統產業升級轉型，已成功推進超過1,300項大灣區智能化項目。生產力局更於去年成立「新型工業化發展中心」，期望協助更多企業實現綠色智能生產，助力香港經濟高質量發展，推動粵港澳大灣區產業鏈優化升級。

新型工業化與可持續發展目標

聯合國全體成員國在2015年通過了17項可持續發展目標，推動全球政府與企業共同邁向可持續發展。綠色智能生產已成為全球趨勢，可促進企業和社會從新型工業化中獲益，實現高質量經濟發展。

新型工業化推動綠色和低碳的生產方式，例如使用新能源和環保材料，改進生產工藝以減少能源消耗和廢棄物排放，發展生態化設計和清潔生產，有效減少資源消耗和環境污染。再者，新型工業化透過發展以創新科技為基礎的綠色智能生產及生產性服務業，提供優質工作崗位以及持續技術培訓，改善員工工作環境和技術水平，亦推動優質教育及終身學習。

由此可見，落實新型工業化有助推動各項可持續發展目標，例如優質教育、經濟適用的清潔能源、體面工作和經濟增長、產業、創新與基礎設施、負責任消費與生產等，協助加強企業、經濟以及社會發展。

New Productive Forces (NPF) is a key term in the national development strategy, serving as a crucial force driving rapid social and economic growth. Developing NPF necessitates the promotion of technological innovation and the application of technological achievements to the industrial chain. This empowers the development of New Industrialisation, emphasising technology-driven growth through five key elements: Innovation, Technology Content, Smartification, Sustainability and Future Skills. These elements add new momentum to development and embody green and sustainable growth.

The Hong Kong Productivity Council (HKPC) has been actively aligning with the policies of NPF and New Industrialisation. HKPC has been fully supporting the growth of emerging industries while aiding the upgrade and transformation of traditional industries. To date, HKPC has successfully advanced over 1,300 smartification projects in the Greater Bay Area. Last year, HKPC established the New Industrialisation Development Centre (NI Centre) with the aim of assisting more enterprises in achieving green and intelligent production. This initiative supports high-quality economic development in Hong Kong and promotes the optimisation and upgrading of the industrial chain in the Greater Bay Area.

Sustainable Development Goals (SDGs)

In 2015, all member states of the United Nations adopted 17 Sustainable Development Goals (SDGs) to address issues such as poverty, climate change, and inequality. These goals aim to propel governments and businesses worldwide toward sustainable development. Green and intelligent production has become a global trend, and through collaboration between industry and government, enterprises and society can benefit from New Industrialisation, achieving high-quality economic development.

New Industrialisation promotes green and low-carbon production methods, such as the use of new energy sources and environmentally friendly materials, improving production processes to reduce energy consumption and waste emissions, and developing eco-friendly design and clean production. These efforts effectively minimise resource consumption and environmental pollution. Furthermore, New Industrialisation fosters green intelligent production and productive services based on innovative technologies. This approach provides high-quality job opportunities and continuous technical training, improving employees' working environments and skill levels. It also contributes to the advancement of quality education and lifelong learning.

The implementation of New Industrialisation helps advance various SDGs, such as quality education, affordable and clean energy, decent work and economic growth, industry, innovation, and infrastructure, as well as responsible consumption and production. This approach supports the strengthening of corporate, economic, and social development.

SUSTAINABLE DEVELOPMENT GOALS



香港新型工業化及模具行業發展

香港特區政府近年以完善創科生態圈，推進香港「新型工業化」為大方向，優化「新型工業化資助計劃」及「新型工業化及科技培訓計劃」、設立100億港元「新型工業加速計劃」等政策。除了新興產業，新型工業化亦推動科技與傳統產業結合，為香港的工業發展帶來了新的契機。

模具產業被譽為「工業之母」，是本地製造業的重要組成部分，在各個領域中扮演關鍵角色。以科技賦能模具產業，落實新型工業化可以技術彌補成本高、招聘困難等痛點。



以科技賦能模具產業 新型工業化時代的未來趨勢

創新

隨著科技進步，模具設計和生產將迎來更多可能性，例如應用數碼孿生 (Digital Twin)、人工智能、工業元宇宙、隨型冷卻和3D打印等創新技術以優化模具設計、生產及使用，新材料表面塗層及處理技術的開發和應用也將為模具行業帶來更多創新解決方案。

智能化及高端化

在模具生產過程中加入智能傳感器、工業物聯網、大數據分析等技術，可以實現智能生產和監控，提高生產效率及設備使用率，減少人為錯誤和資源浪費，並實現遠程監控和故障預警，確保生產穩定性和可靠性。同時，隨著產品升級和市場競爭，各行業如生命健康、新能源、汽車零部件、精密加工設備等對模具精度的要求越來越高。未來幾年，模具行業將迎來高精度模具的需求爆發，研發和生產高精度模具將成為重要方向。

綠色化

綠色化是新型工業化的重點，隨著全球環保意識增強，模具製造將更加注重環保和可持續發展。業界可借鑒國際生態設計產品標準ISO14006:2020，針對產品生命週期各階段對環境的影響，提供系統標準，協助企業使用環保、無毒原材料，減少廢物及能源消耗，實現碳達峰、碳中和的願景。

未來技能

新型工業化將以科技推動綠色智能生產，協助企業更有效分配人手，並強調技能培訓，為業界提供具備智能化和綠色化技術的專業人才。例如，培訓掌握模具設計軟件、智能模擬技術、智能控制系統等技能，並具備創新思維和解決問題能力的工程師及技術專員，支援未來模具設計及智能生產方向。

Development of New Industrialisation and the Moulding Industry in Hong Kong

In recent years, the Hong Kong Government has vigorously promoted New Industrialisation across various sectors to enhance the innovation and technology ecosystem. With the overarching goal of advancing new industrialisation in Hong Kong, the government has optimised policies such as the New Industrialisation Funding Scheme (NIFS), New Industrialisation and Technology Training Programme (NITTP) and established New Industrialisation Acceleration Program (NIAS) with HKD 10 billion government investment. In addition to emerging industries, New Industrialisation also drives the integration of technology with traditional industries, creating new opportunities for Hong Kong's industrial development.

The moulding industry, often referred to as the "Mother of Industry", is a crucial component of local manufacturing and plays a key role across various sectors. By empowering the moulding industry with technology, the implementation of New Industrialisation can address challenges such as high costs and recruitment difficulties in Hong Kong.

Empowering the Moulding Industry with Technology: Future Trends in the Era of New Industrialisation

Innovation

With technological advancements, the moulding design and production industry is set to embrace numerous possibilities. Innovations such as Digital Twin, Artificial Intelligence (AI), Industrial Metaverse, Conformal Cooling, and 3D Printing are poised to optimise mould design, production, and usage. Additionally, the development and application of new material surface coatings and treatment technologies will bring more innovative solutions to the moulding industry.

Smartification

Incorporating smart sensors, Industrial Internet of Things (IIoT), and big data analytics into the moulding production process allows manufacturers to achieve smart production and monitoring. This integration enhances production efficiency and equipment utilisation, reduces human errors and resource waste, and enables remote monitoring and fault prediction. These advancements ensure production stability and reliability. With product upgrades and increasing market competition, industries such as life sciences, new energy, automotive components, and precision machining equipment are demanding higher precision in moulds. In the coming years, the moulding industry is expected to experience a surge in demand for high-precision moulds. Hence, the research and development, as well as the production of high-precision moulds, will become a crucial direction for the industry.

Sustainability

Sustainability is at the heart of New Industrialisation. With the growing global awareness of environmental protection, the moulding industry will increasingly prioritise eco-friendliness and sustainable development. The industry can draw on international standards such as ISO 14006:2020 for eco-design products, which provide systematic guidelines for assessing the environmental impact at each stage of a product's life cycle. These standards assist companies in using environmentally friendly and non-toxic raw materials, reducing waste and energy consumption, and achieving goals such as carbon peak and carbon neutrality.

Future Skills

New Industrialisation will leverage technology to drive green and intelligent production, helping enterprises allocate human resources more efficiently and emphasising skill development. It is expected that the industry will need more professionals who are equipped with expertise in intelligent and green technologies. This includes training engineers and technical specialists who are proficient in mould design software, intelligent simulation technologies, and smart control systems. Additionally, these professionals shall possess innovative thinking and problem-solving abilities to support future directions in mould design and intelligent production.

個案分享：**一個大灣區「專精特新」模具企業的「新型工業化」之路 - 鴻利達**

鴻利達集團自2016年開始與生產力局開展長期合作，引進精益生產項目，逐步從機構、人才、培訓、管理流程、目標達成等方面持續完善和升級，其後更導入基於人工智能的智能化管理系統(DMS)，從產品研發到生產實現全流程智能化，以高效率低成本驅動傳統製造企業升級轉型。DMS系統已成功為企業降低30%的庫存，設備綜合效率(OEE)提升15%。綠色智能生產亦協助集團達到環境、社會及治理(ESG)的公司遠景，實現經濟、社會、生態環境保護三贏的可持續發展，同時符合來自全球客戶不同標準的法律法規，抓住低碳商機，締造可持續發展的未來。

鴻利達中山的兩家工廠通過生產力局及德國弗勞恩霍夫生產技術研究所(Fraunhofer IPT)專家評審，根據雙方合作制定的「工業4.0成熟度級別模型」，認可鴻利達於工業4.0領域已達到1i水平，基本可視為已達到內地智能製造成熟度三級——網絡化集成(集成級)的水平，達到從模具產品開發、設計、驗證、生產到交付，都能通過高效的數據流通來匹配市場客製化、短交付期的需求，從而幫助企業實現商業模式的創新。

* 資料由香港生產力促進局提供

Information provided by Hong Kong Productivity Council

Case Study:**A “Specialised, High-end, and Innovation-driven” Mould Enterprise in the GBA - Hongrita**

Since 2016, Hongrita Group has collaborated with the HKPC to implement lean production projects. They have continuously improved organisational structure, talent, training, management processes, and goal achievement. They later introduced an AI-based Digital Management System (DMS), achieving full-process intelligence from product development to production, driving the transformation of traditional manufacturing with high efficiency and low cost. The DMS has successfully reduced inventory by 30% and improved overall equipment efficiency (OEE) by 15%. Green intelligent production supports the group's Environmental, Social, and Governance (ESG) vision, achieving sustainable development that benefits the economy, society, and environment. It also complies with various global legal standards, seizing low-carbon business opportunities and fostering a sustainable future.

According to the “Industry 4.0 Maturity Level Model” co-developed by HKPC and the German Fraunhofer IPT, Hongrita two factories in Zhongshan has reached the 1i level in Industry 4.0, basically equivalent to the third level of intelligent manufacturing maturity in mainland China, Network Integration. This enables efficient data flow from product development to logistics, meeting market demands for customisation.

Looking ahead, Hongrita will continue to develop and upgrade smart manufacturing, expanding innovative technologies to other production sites. They aim to reach the 2i level of Industry 4.0 and beyond, fully implementing green intelligent management across the group, thereby creating more value for society.

高效能的液態硅膠 及多物料成型解決方案

HIGH PERFORMANCE LIQUID SILICONE RUBBER (LSR) AND MULTI- COMPONENT MOULDING SOLUTIONS

02

模塑智造解決方案賦能優質產品

為了突破模塑行業的技術、工藝同質化的局面，鴻利達長期投入創新和研發，在「LSR與多物料塑膠成型解決方案」上構建核心競爭力。近年，通過先進材料研發和應用，數字化與智能化製造升級，進一步提升產品和服務質量，柔性生產和降本增效。

**Intelligent Moulding Manufacturing Solutions
Create Better Value Together**

To break through the homogenisation of technology and process in the moulding industry, Hongrita keeps investing in innovation and R&D, and has built up its core competitiveness in “LSR and Multi-Component Plastic Moulding Solutions”. In recent years, through the R&D and application of advanced materials, digital and intelligent manufacturing, Hongrita achieves continuous quality improvement, flexible production and cost reduction and efficiency gains.



LSR 簡介

液態硅橡膠 (LSR) 具有流動性好，硫化快，更安全環保的特點。主要用於嬰童、醫療、汽車、工業、電子消費品等行業。常見的 LSR 產品通過兩種液態原材料即 A 膠和 B 膠混合後注射入模腔內，經過加熱固化成型。

LSR 模具及成型工藝介紹

LSR 模具可採用無飛邊設計，精準度控制在 0.002~0.005mm 之間，確保產品的精準成型和一致性；獨特的脫模系統可使全自動生產成為現實，提高生產效率；抽真空的模具設計，避免成型過程中的困氣問題，保證產品質量；針閥式自製冷流道系統，實現無廢料成型，節省材料成本；不銹鋼材料的選用能有效延長模具壽命，降低維護成本。

創新 LSR 成型技術顛覆傳統工藝

以以下項目為例，通過優化模具設計，模穴從 36 穴減至 8 穴，成型周期從 160 秒縮短至 18 秒，產量從 18,900 件/日升至 38,400 件/日，全面超越傳統模壓生產方式，並大幅度提升了產品質量。

LSR 與多物料高效解決方案案例

鴻利達的 LSR 與磁鐵、PC 三物料一體成型案例成功地為一家國際知名醫療器械公司解決產品成型與質量問題，顯著提升產品價值。該項目採用 8+8 穴模具，100 噸成型機，周期 65 秒，日產量達 10,000 件，良率 98%。全閥針與自製冷流道系統確保精準成型。在 ISO Class 8 潔淨車間中成型、充磁、檢測、包裝全制程，展現卓越技術實力與質保能力。

新材料的研發與應用-斥菌硅橡膠 (GRSR)

業界亦可關注新材料的研發和應用，如斥菌硅橡膠，即 GRSR，沒有額外添加殺菌劑，經改進的抗菌技術可防止游離細菌停留在產品表面，不會形成生物膜，較傳統抗菌產品添加殺菌劑和抗菌劑 (例如銀基衍生物) 更衛生、安全、可靠，改善產品對使用者皮膚敏感性的效果明顯，該材料製造的產品外觀和物理性狀變化小，無變色問題，經久耐用。GRSR 廣泛應用於母嬰及健康護理等領域，並將創造全新的市場需求。

* 資料由鴻利達控股有限公司提供

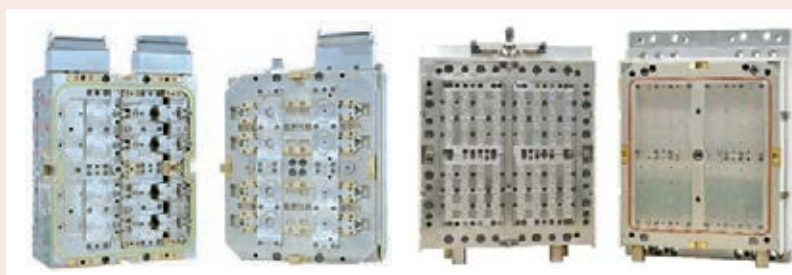
Information provided by Hongrita Holdings Limited

Introduction to LSR

Liquid Silicon Rubber (LSR) has the characteristics of good fluidity, fast vulcanisation, safer and more environmentally friendly, is mainly used in mother & baby care, medical, automotive, industrial, consumer electronics and other industries choose LSR as raw materials for more value-added products. Commonly, LSR products are made by two liquid raw materials, i.e. A material and B material, after mixing then inject into the mould cavity and cured by heating.

Introduction of LSR Mould and Moulding Process

LSR moulds are designed without flash and the precision is controlled between 0.002~0.005mm, which ensures the accurate moulding and consistency of the products; the unique demoulding system can make the production with full automation, which improves the production efficiency; the vacuum design in the mould with extraction effectively avoids the problem of air trapped in the moulding process, which ensures the high quality of the products; with the self-manufactured needle-valve cold runner system, it realises waste-free moulding and cost saving; Stainless steel on the mould can effectively extend the life time of the mould, and reduce the maintenance cost.



Innovative LSR Moulding Technology

Take the following project as an example. By optimising the mould design, Hongrita reduced the number of cavities from 36 to 8, shortened the moulding cycle time from 160 to 18 seconds, which increased the production capacity from 18,900 to 38,400 pieces per day, fully surpassing the traditional moulding production method. This is not only a leap in production efficiency, but also ensures a significant improvement in production quality.

LSR & Multi-Component Efficient Solutions Case Study

Hongrita successfully solved the moulding and quality problems for a world-renowned medical device manufacturer by using LSR, magnets and PC in an integrated moulding case and significantly increased product value. The project used an 8+8 cavities mould, 100 tons moulding machine, cycle time 65 seconds, and a production capacity of 10,000 pieces per day with a yield of 98%. Full needle-valve cold runner system ensure precise moulding. The whole process of moulding, magnetising, testing and packaging is done in an ISO Class 8 clean room, which demonstrates the excellent technical strength and quality assurance capability.

R&D and Application of New Materials - Germ-repellent Silicone Rubber

The industry can also focus on the research and application of new materials, including Germ-repellent silicone rubber (GRSR), without additional bactericidal agent, the improved antibacterial technology can prevent free bacteria from staying on the surface of the product, and will not form a biofilm, which is more hygienic, safer, and more reliable than the traditional antimicrobial products with added bactericidal agent and antimicrobial agent (e.g., silver derivatives) and improves the sensitivity of the product to the users' skin significantly. The products made from this material have minor changes in appearance and physical properties, with no colouration and are durable. GRSR is widely used in "mother & baby care" and "healthy care", which will create a brand-new market demand.

03

在生產週期內增加 產品價值

MORE VALUE IN EACH MOULDING CYCLE

傳統工業，客戶需要什麼樣的產品，我們就製造相應的模具，把控產品的尺寸、外觀及功能，再通過模具批量生產。如今不可同日而語，本文將以一些具體的案例來講解，如何把一個生產的週期最大的優化，如何做到「低投資、高回報」。

現今，有許多生產都是全自動化，在設計、工程能力方面，對模具精度、穩定性的要求大幅提高。我們在模具設置這一塊進行非常深入的研究、分析。模具連接到注塑機、機器人、檢測系統、組裝機，是一個整體的生產設備。在以前，一個專業的模具工程師就可以滿足工作要求了，但現在需要有工業工程師、電控工程師、自動化工程師等，一起參與完成一個生產系統的前期分析及設置，這是另外一個層次了，跳躍到一個生產系統，而非單一的生產模具。模具設計和產品生產分析軟體的應用也是十分重要的，

如何使模具實現這一目標？

HOW TOOLING CAN HELP TO ACHIEVE THIS?

Traditionally, we make moulds, controlling the dimensions, appearance, and function of the products with appropriate moulding process with injection machine. As manufacturing industry is changing rapidly, this article will explain, through specific case studies, how to optimise the production cycle to achieve "lower investment with better payback".

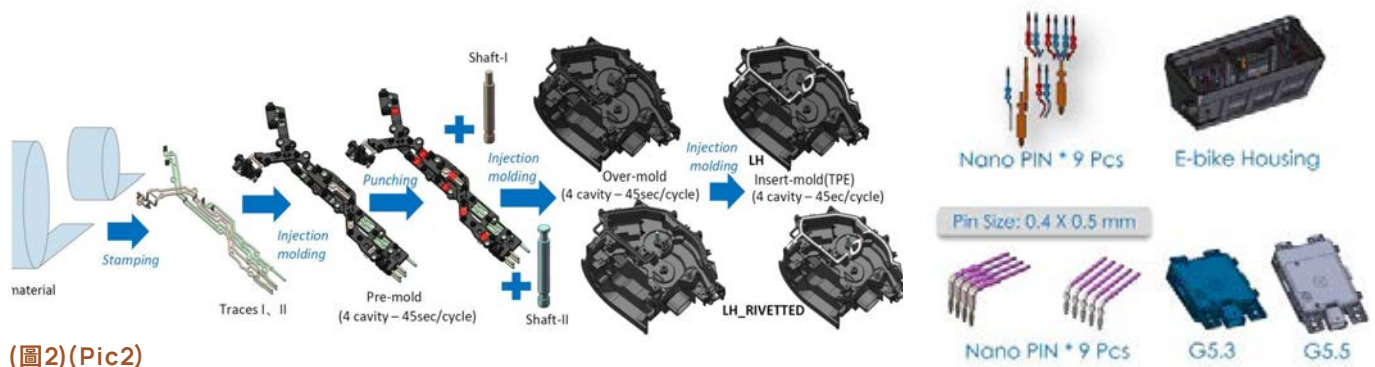
Nowadays, many productions processes are fully automated. In terms of design and engineering capabilities, the requirement for mould accuracy and stability have significantly increased. Therefore, we conduct in-depth research and analysis in mould design. The mould is attached to the injection machine, robot, inspection system, and assembly machine which is a sophisticated production equipment. In the past, a mould engineer could complete the job of building the mould but now it requires additional collaboration among industrial engineers, electrical control engineers and automation engineers to collaborate-together during the design and engineering phase to create such a turnkey system. This represents a shift from simple mould making to comprehensive production system manufacturing.



(圖1)(Pic1)

例如模具流動模擬，在模具設計前，確定好關鍵參數；提前分析產品設計的優化機會和潛在風險，如空氣陷阱位置、翹曲等等缺陷。模具常見的問題，能通過應力類比，分析產品受力後的變形情況，便可預先找出可能出現裂紋的部位。通過熱模擬，確定如何消除高溫風險。通過科學模擬，找出最可靠的工藝和注塑條件；通過預判與防範未然，把模具缺陷降至較低的比率。另外，在模具裡面安裝感測器，若有異常情況，它就可以通過系統提醒。感測器在自動化生產中亦被廣泛應用，對提升整個生產工藝及自

The application of mould design and product analysis software is very important, such as mould flow simulation, which defines key parameters during design phase. Analysing the potential risks of the product and optimising the design in advance, such as air trap location, warpage, etc. which are common problems of mould that can be solved by conducting stress simulation to identify possible areas where cracks may occur, as well as thermal simulation to reduce risk of heat concentration. With scientific moulding technology, we can identify the most reliable process and injection moulding window. By predicting and preventing potential issues, we can reduce the defect rate of the parts during mould building.

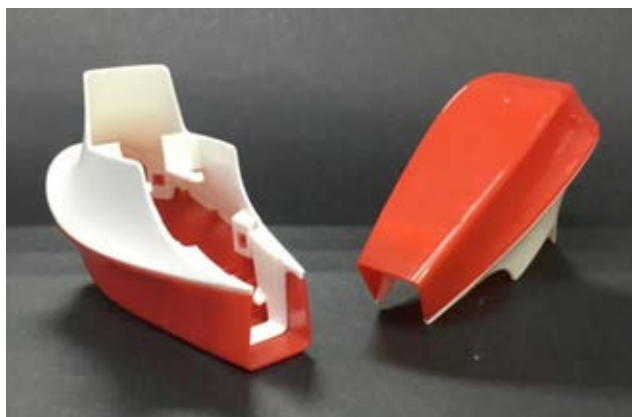


(圖2)(Pic2)

動化起到關鍵的作用。此外，通過數字化生產線系統，把模具、注塑機、機器人、自動化，所有關鍵的信號可以連到MES系統，輸送到雲端，提供即時監控的功能，從而於線上查看產品的生產效率、週期、工藝參數異常，隨時獲取，生產工程師可以通過系統數據作持續改善。

在一個生產週期內增加一個產品的價值，不是單純地在一個生產週期內，增加一個產品的價值，不是單純地增加材料的成本，而是我們把兩款甚至三款塑膠件在生產的過程中組裝起來，這樣一來，不但節約了組裝工藝，還節省了週期。此外，還有組裝——就是整個產品在模具裡面做出來，直接就組裝起來，無需後加工。圖1的名片盒就展示了三色加模內組裝，一套模具一次成型。線圈、五金放在塑膠件裡面，或直接放在模具裡面，一起成型。再比如磁鐵、線路板、LED燈源，其它IML等技術，已是非常成熟。

圖2展示的電動單車零件、雷達外殼、車門鎖門件，這三組是我們的量產實例。前兩款產品的Nano Pin，是非常小的9支針，安裝在模內，注塑成型，考驗機械手的精準度和細緻度；車門鎖門件，五金件放在模具內與塑膠件一體成型，在同一生產週期，完成所有步驟。一套成熟的方案。再引一例子，圖3這款紅白雙色噴頭件是另外一個案例。一般的做法要投入兩台注塑機，一台組裝機，計劃佔地面積，那麼我們可以提供方案給客戶，僅用一台注塑機、一個機械手及相應的生產系統，較小的佔地面積，將原本320萬美元的投資成本銳減至180萬美元就可以滿足客戶的需求，從而達到「低投資、高回報」的宗旨。



(圖3)(Pic3)

In addition, installing sensors inside the mould can alert the system in case of any abnormal situations. Sensors are widely used in automated production and play a key role in improving the entire production process and automation. The digitalised production system uploads all key signals from moulds, injection moulding machines, robots, and automation to the MES system in cloud, providing real-time monitoring functionality. It allows for online access to production efficiency, cycle time, and abnormal process parameters at anytime, from anywhere, which can support production engineers in making continuous improvements.

In the moulding cycle, adding more values to a product is not just increasing the cost of materials; but also assembling two or even three plastic parts together during the production process. This approach not only saves on assembly costs but also reduce production cycles, a concept known as "In-mould Assembly", where the entire product is made in the mould and assembled directly without post-processing. The 3-colour business card holder (Picture 1) shows this technology by building one mould. The coil and metal are directly placed inside mould to produce the part all together. For example, magnet, circuit board, LED light source, and other IML technology are very mature already.

As shown in Picture 2, electric bike parts, radar housings, and door latch components are already in mass-production. The first two products incorporate very tiny Nano Pins, which are inserted into the mould, requiring a very high precision and complicated robot arm. The door lock latch part is highly integrated with the metal and plastic components in the mould, and all different manufacturing steps are completed in the same production cycle, providing a stable and mature solution. Another example is shown in Picture 3 is the red and white color shroud. Traditionally, this process requires investing in two injection moulding machines, one assembly machine, occupying a large production area. However, we can provide a solution to the customer by using only one injection moulding machine and one robot arm as complete production system, operating in a smaller footprint. As a result, the original investment cost of USD 3.2 million has been reduced to USD 1.8 million which aligns fully with our goal of "lower investment with better payback".

* 資料由精英製模有限公司提供

Information provided by Ace Mold Company Limited



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同長 MUTUAL GROWTH

活動花絮 ACTIVITY HIGHLIGHTS

為慶祝香港模具協會(「模協」)成立35周年，模協舉辦多項活動以展現我們的活力與創新。模協在不同地區的展會中設立香港館展示本地模具業優勢，並組織多個考察團，促進業界交流。作為年度旗艦活動，模協更主辦亞模周年大會及香港模具論壇，為業界提供交流平台，推動行業發展與合作。

To celebrate the 35th anniversary of the Hong Kong Mould and Die Council ("HKMDC"), HKMDC organised a variety of events to showcase our vitality and innovation. HKMDC conducted the Hong Kong Pavilion at various regional exhibitions to highlight the strengths of the local mould and die industry and organised multiple missions to facilitate industry exchange. As a flagship annual event, HKMDC hosted the Federation of Asian Die & Mould Associations Annual General Meeting and the Hong Kong Mould and Die Summit, providing a platform for industry professionals to engage and promote development and collaboration within the sector.



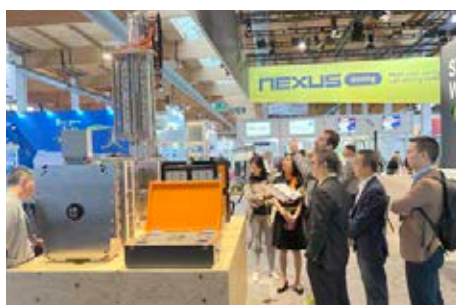
**19-25
OCTOBER 2023**

德國及 奧地利考察團 MISSION TO GERMANY & AUSTRIA

It was the first time since the pandemic that HKMDC organised a 7-day overseas mission titled "Germany and Austria on Advanced Plastics Manufacturing and Processing" for members. The delegation was guided to the key exhibition booths at Fakuma International Trade Fair for Plastics Processing and visited the renowned mould and plastic processing factories such as ARBURG, Starlim, NEXUS and KraussMaffei.

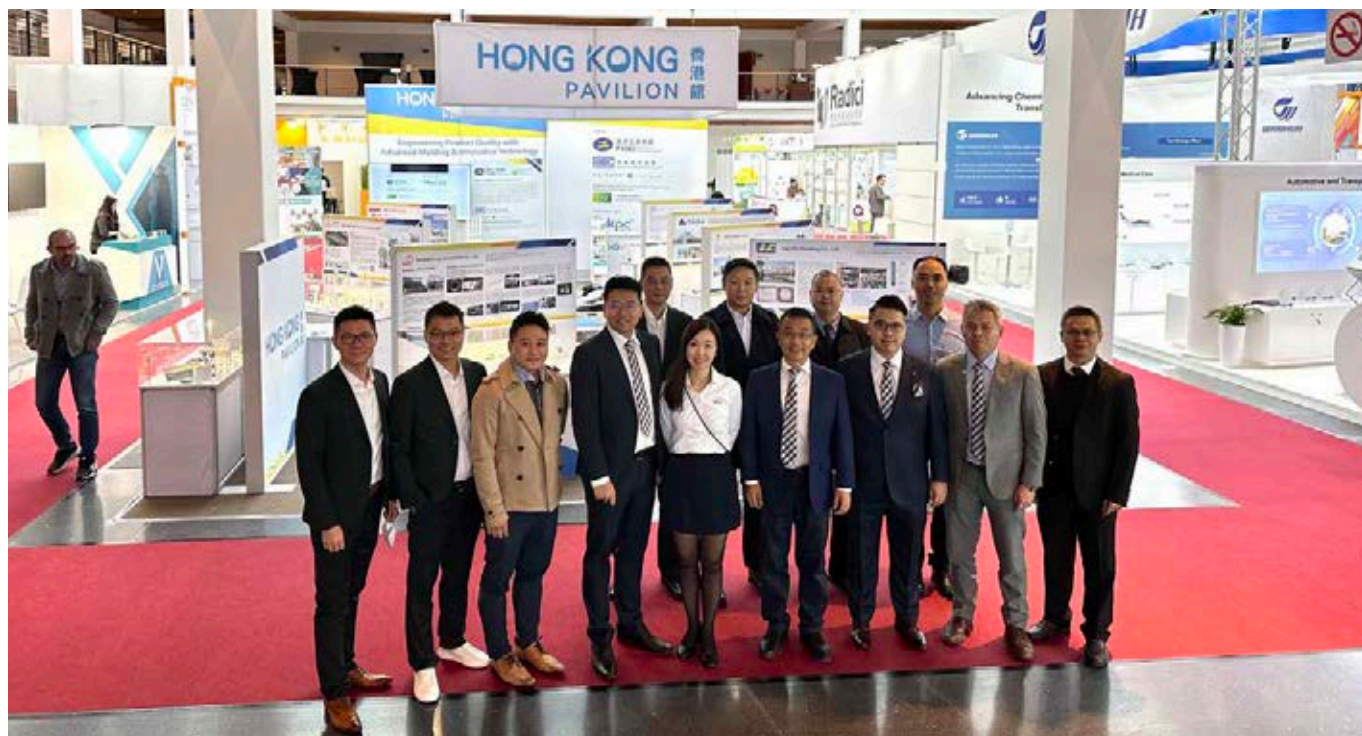


疫情後模協首次為會員組織海外考察團，舉辦為期7天的「德國及奧地利先進塑膠製與加工技術海外培訓課程」，除導賞德國塑膠機械展重點企業展攤外，更親自拜訪 ARBURG、Starlim、NEXUS、KraussMaffei 等多間當地著名模具塑膠廠。



為實踐模協「立足灣區、輻射亞洲、面向全球」的理念，協會於過去一年積極參與多個國際性展覽會，期望提升香港業界與國際同行交流及合作，同時推廣及展示其產品和技術。

To pursue the vision of "Leveraging GBA, Opening Up Asia, Connecting the World", HKMDC has actively participated in a number of international exhibitions in the past year, hoping to enhance the exchanges and cooperation of Hong Kong industrialists with international practitioners, while promoting and showcasing our own products and technologies.



2023年10月17日至21日

模協獲香港工業貿易署(「工貿署」)資助，首次於德國橡塑膠機械展設立香港館，展示了逾20家香港製造商、共過百件精密模具和塑膠零部件，帶領香港模具和塑膠零部件業走向國際舞台。

OCTOBER 2023 –
APRIL 2024

香港館
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PAVILIONS

17-21.10.2023

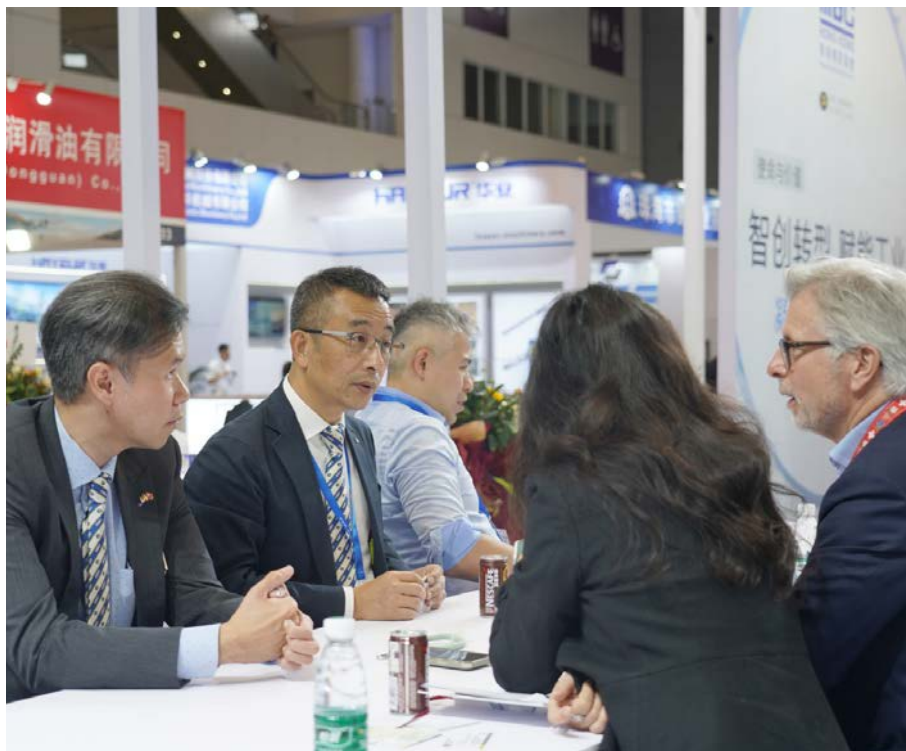
With funding support from Hong Kong Trade and Industry Department ("TID"), HKMDC set up the Hong Kong Pavilion at the [Fakuma International Trade Fair for Plastics Processing](#) for the first time, showcasing over a hundred precision moulds and plastic parts from more than 20 Hong Kong manufacturers to the international arena.





2023年11月27日至30日

模協首次聯同7家會員企業，進駐深圳大灣區工業博覽會，助會員接觸更多粵港澳大灣區的潛在買家。



OCTOBER 2023 -
APRIL 2024

香港館
HONG KONG
PAVILIONS

27-30.11.2023

For the first time, HKMDC joined hands with 7 member companies to set up the Hong Kong Pavilion at **DMP Greater Bay Area Industrial Expo** with an aim to connect members with more potential buyers in the Guangdong-Hong Kong-Macao Greater Bay Area.



2024年4月3日至26日

模協再接再厲，率8家會員公司參與上海**中國國際塑料橡膠工業展覽會**（「CHINAPLAS」），是次為模協連續第10屆於CHINAPLAS設立香港館。適逢模協35周年，香港館特以協會全新形象面向公眾，連同工貿署資助範圍，總面積達530平方米，為歷來之最；館內亦特設現場生產線，吸引大量參觀者駐足觀摩，成就香港館的「無數可能、無限價值」！

OCTOBER 2023 -
APRIL 2024

香港館 HONG KONG PAVILIONS

23-26.4.2024

HKMDC led 8 member companies to participate in the **International Exhibition on Plastics and Rubber Industries** ("CHINAPLAS") in Shanghai. This was the 10th consecutive times for the Council to set up Hong Kong pavilion at CHINAPLAS. Celebrating its 35th anniversary, the Hong Kong Pavilion presented to the public the brand-new image of HKMDC. Together with the subsidised area by TID, the Pavilion spanned a record high area of 530sqm. What's more, a tailor-made on-site production line was featured at the Pavilion, attracting a continuous stream of visitors, "Unleashing the Infinite Possibilities" of Hong Kong Pavilion!



為隆重其事，香港館在展會首天更舉行了簡單而隆重的開幕儀式，邀得香港特別行政區政府駐上海經濟貿易辦事處張煒良先生為主禮嘉賓。協會於展會期間亦舉行了多場不同規模的主題分享會，由保科熱流道科技有限公司、鴻利達模具有限公司及泓杰硅膠（東莞）有限公司與參加者分享模具業的最新走向及相關技術。



To mark the occasion, Hong Kong Pavilion held a simple grand opening ceremony on the first day of the exhibition, Mr Mike Cheung from the Economic and Trade Office in Shanghai of HKSAR Government was invited as the officiating guest. HKMDC also held a series of sharing sessions in different scales during the exhibition. Representatives from Polyflow Hot Runner Technology Ltd, Hongrita Mold Ltd, and Agile Silicone Ltd shared the latest trends and technologies in the mould industry with participants.

同時，模協承接舉辦去年口碑載道的「模塑赋能優質產品論壇」，分享包括「新型工業化下的模塑創新」、「LSR及多物料 — 高效解決方案」及「利用先進的注塑方案增加生產週期內的產品價值」等題目，吸引大量觀眾參加及與講者交流。



Last but not least, HKMDC undertook the second symposium on "Empowering Product Quality with Advanced Moulding & Innovative Technology" that received overwhelming response last year. Sharing topics included "Innovations in Mould and Plastic under New Industrialisation", "Efficient Solutions Utilising Multi-materials and LSR" and "Enhancing Product Value in Product Cycle with Advanced Injection Moulding Solutions", a large number of visitors was attracted to participate and exchange with the speakers.



亞洲模具協會聯合會(「亞模」)於2023年踏入30周年，作為創會會員之一，模協欣然承辦是年周年大會，並舉行一系列「香港模具週」活動，聚焦更多會員關注。

2023 was the 30th anniversary of Federation of Asian Die & Mould Associations ("FADMA"). As one of the founding members, HKMDC was pleased to host the Annual General Meeting ("AGM") of the year, also to have topped up the joy with a series of activities under our "Hong Kong Mould & Die Week" to attract more members.



2023年12月6日

香港模具論壇：

智創轉型·賦能工業暨小型展覽

模協獲工貿署資助，成功舉辦香港模具論壇，吸引逾300位觀眾出席。論壇邀請到納米及先進材料研發院、香港生產力促進局、世界經濟論壇、香港應用科技研究院、中國模具工業協會、日本金型工業會及越南駐香港總領事館等專家，與來自亞洲各地參加者分享模具業界的現在及將來，及各地區的市場資訊；當天亦同場舉行小型展覽會，展示多項香港模具高端製造及工藝，是近年於本港舉辦的最具規模模具業論壇。

5-8
DECEMBER 2023

香港模具週 HONG KONG MOULD & DIE WEEK

6.12.2023

Hong Kong Mould and Die Summit: Empowering the Industry with Innovation Transformation cum Mini-showcase

Funded by TID, HKMDC successfully organised the Hong Kong Mould and Die Summit, with more than 300 participants in attendance. Experts from Nano and Advanced Materials Institute, Hong Kong Productivity Council, World Economy Forum, Hong Kong Applied Science and Technology Research Institute, China Die & Mould Industry Association, Japan Die & Mold Industry Association and Consulate General of the S.R. of Vietnam in Hong Kong, etc. were invited to share with participants from all over Asia the present and future of the mould and die industry, as well as market information in various regions. Mini-showcase was also held on the same day to display numerous advanced mould manufacturing and technology in Hong Kong. This is the largest mould and die industry summit held in Hong Kong in recent years.



是次論壇分成兩部份，由商務及經濟發展局副局長陳百里博士作主禮嘉賓揭開序幕。論壇首部份主要由本地科研機構代表就香港模具業市場、材料、科技及未來發展方向作出分享，下半部由亞洲各國及區域代表探討如何融合亞洲各地區模具業優勢，達到有效的區域合作。

香港模具業將伴隨香港工業一同繼續「智創轉型·賦能工業」，與新科技結合，積極與各個地區聯手合作，尋求跨地域協作共贏，推動香港工業揭開更輝煌的一頁。



The Summit was comprised of two sessions, and was kicked off by Guest-of-Honour, Dr Bernard Chan Pak-li, Deputy Secretary for Commerce and Economic Development. In the first session, representatives from local research institutions shared their views on Hong Kong's mould and die industry market, material, technology and future development directions. Subsequently, representatives from Asian countries and regions discussed how to integrate the advantages of the mould and die industry in various Asian regions to achieve effective regional cooperation.

The mould and die industry of Hong Kong, in collaboration with the broader industry, will continue "Empowering the Industry with Innovation Transformation", integrating with new technologies, actively cooperating with various regions to seek for win-win cross-regional collaboration, and promoting the opening of a more glorious chapter for the Hong Kong industry.



2023年12月7日

亞模周年大會

模協作為是年周年大會主辦地區，與來訪的中國、日本、南韓、馬來西亞、菲律賓、中國台北及泰國7個國家及地區的模具協會舉行周年會議，菲律賓及香港模協分別再次當選為新一屆亞模正、副主席代表單位。

5-8
DECEMBER 2023

香港模具週 HONG KONG MOULD & DIE WEEK

7.12.2023

FADMA AGM

As the host of 2023 AGM, HKMDC held the meeting for representatives of mould and die associations from 7 countries and regions, namely the Mainland China, Japan, South Korea, Malaysia, The Philippines, Chinese Taipei and Thailand. The Die & Mold Association of the Philippines and HKMDC were re-elected as Chairman and Vice-Chairman unit of FADMA respectively.



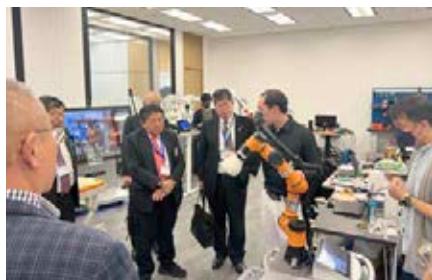


2023年12月7日至8日

行業考察團

考察團吸引逾30名來自中國內地及亞洲不同國家及地區的代表到港參加，一同參觀了多個本地學術科研機構及會員公司，包括香港理工大學的工業中心、三維打印技術中心實驗室、超精密國家重點實驗室夥伴實驗室及香港生產力促進局，以及香港創科企業科能三維技術(醫療)有限公司及路邦科技有限公司，展示本地前沿創新技術。

隨後模協更率團招待亞模成員前往內地繼續參觀活動，分別拜訪嘉利國際控股有限公司及鴻利達模具有限公司，更有幸優先踏上尚未開通的深中通道橋，親身體驗大灣區的高速發展。



5-8
DECEMBER 2023

香港模具週
HONG KONG
MOULD & DIE
WEEK



7-8.12.2023

Study Mission

More than 30 representatives from Mainland China and different Asian countries and regions joined the local mission. The delegation visited a number of local academic and scientific research institutions and member companies, including Industrial Center, University Research Facility in 3D Printing, and the State Key Laboratory of Ultraprecision Machining Technology at the Hong Kong Polytechnic University and Hong Kong Productivity Council, as well as Koln 3D Technology (Medical) Limited and Roborn Technology Limited, demonstrated to the delegation the local cutting-edge innovative technologies.

Members from FADMA were then invited by HKMDC to continue their visit to the mainland to learn about the rapid development of the Greater Bay Area. They visited Karrie International Holdings Ltd and Hongrita Mold Ltd and was able to set their footprint on the Shenzhen-Zhongshan Crossing Bridge before it was officially launched.



模協與工總第15分組(香港塑膠業協會)舉辦聯合晚宴,邀得香港創新科技及工業局副局長張曼莉女士擔任主禮嘉賓,並獲亞模各地區代表、馬來西亞香港領事館代表,及本港模具及塑膠業界的行業精英和工商友好等近350位嘉賓出席支持,場面熱鬧。

**6 DECEMBER
2023**

聯合晚宴 JOINT DINNER



HKMDC co-organised the Joint Dinner with Group 15 (Hong Kong Plastics Industry Council), Ms Lillian Cheong, Under Secretary for Innovation, Technology and Industry, was invited as Guest-of-Honour. The evening was a vibrant and bustling occasion marked by the attendance of over 350 guests, including representatives from FADMA, the Consulate General of Malaysia in Hong Kong, and distinguished industry leaders and business associates from the local mould and die as well as the plastic sectors.





模協聯同工總第7分組(香港金屬及機械協會)、第15分組(香港塑膠業協會)及第25分組(香港資訊科技業協會)舉行聖誕歡樂時光，與近50位會員一同提早慶祝聖誕，促進了各行業分組之間互動和合作，擴闊商務聯繫及交流。

**15 DECEMBER
2023**

跨組別活動： 聖誕歡樂時光 CROSS-GROUP EVENT: X'MAS HAPPY HOUR

Together with FHKI Group 7 (Hong Kong Metal and Machinery Council), Group 15 (Hong Kong Plastics Industry Council), and Group 25 (Hong Kong Information Technology Industry Council), HKMDC co-organised a X'mas Cross-Group Happy Hour with nearly 50 members to celebrate the festival, providing a platform for members to expand new business connections and networks.



模協於東莞長安舉行睽違四年的籃球錦標賽，吸引8支會員公司隊伍參加，展開共19場精彩賽事；多間公司亦派出啦啦隊支持，熱鬧非常。賽事最後分別由鴻利達模具有限公司及億和精密工業控股有限公司贏得盃賽及碟賽冠軍。

**23 MARCH
2024**

籃球錦標賽2024 BASKETBALL CHAMPIONSHIP 2024

The long-awaited Basketball Championship of HKMDC was organised in Chang'an, Dongguan. 8 member companies participated in the championship, featuring 19 exciting games. The atmosphere was further enlightened by the cheering teams formed by the playing team companies. Hongrita Mold Ltd and Eva Precision Industrial Holdings Ltd won the Cup Championship and Plate Championship respectively.



逾30位會員到訪位於東莞石排鎮的立志模具有限公司及力嘉精密有限公司，了解其完善的管理系統及廠房設備，其後更一同聚餐，促進鄰近地區會員間的連繫。

**19 APRIL
2024**

石排鎮廠房參觀 及會員聚餐

SHIPAI FACTORY VISIT AND DINNER GATHERING



Over 30 members visited Lap Chi Moulding Co Ltd and Vigor Precision Ltd located at Shipai, Dongguan, to learn about their advanced management systems and factory equipment. Participants had dinner together afterwards to enhance connections among members in the nearby region.



參展經驗分享會為工貿署工商機構支援基金項目-「展示全面的技術與生產能力，向全球推廣香港精密模具及塑膠零部件製造業」的項目成果之一，旨在總結及分享業界於CHINAPLAS 2024的參展經驗。

分享會邀請到精英製模有限公司聯合首席執行官符漢瀚先生親身分享參展心得及成效，同時由項目執行機構生產力局為展覽作整體總結，並簡介項目現正籌備的10月德國FAKUMA展會安排。

**19 JULY
2024**

CHINAPLAS 2024 參展經驗 分享會

CHINAPLAS 2024 DISSEMINATION SEMINAR

The dissemination seminar was one of the deliverables of the Trade and Industrial Organisation Support Fund project by TID - "To promote the comprehensive technical competency of Hong Kong precision mould and plastic component manufacturing industry through technical demonstrations in global market". It aimed to summarise and share the experience of exhibitors at CHINAPLAS 2024.

The sharing session invited Mr Nelson Fu, Joint CEO of Ace Mold Co Ltd, to share his insights and results of the exhibition. Additionally, Hong Kong Productivity Council, the project's implementation agent, provided an overall summary of the exhibition and introduced the arrangements for the upcoming FAKUMA exhibition in Germany in October.

凝聚 COHESION

新會員介紹 INTRODUCTION TO NEW MEMBERS

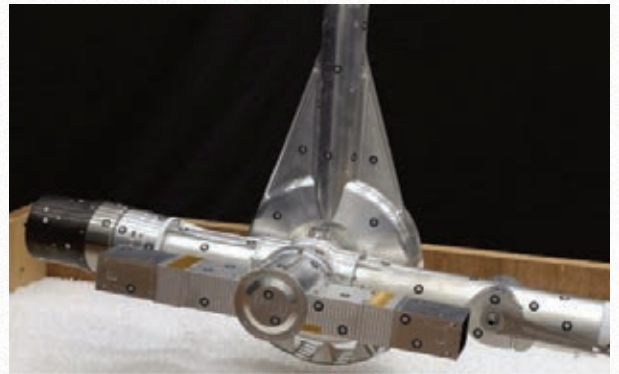


亞洲科匯有限公司

Asian Techmart Limited

亞洲科匯有限公司專業提供PVD、PACVD及金鋼石塗層加工服務商。公司願景是使用瑞士先進設備及技術，提升國內刀具性能及水準，使國內產品早日與國際接軌。科匯通過ISO9001:2015品質管理體系認證，由瑞士、香港、大陸三地之精英管理及世界百強大學學歷之技術團隊作研發及支持。目前，科匯在國內的總部位於深圳，也是技術研發基地，為全國的亞洲科匯塗層中心提供針對性塗層解決方案。科匯在國內已有八間工廠，業務遍及中國大陸及香港地區，為客戶提供本地化的塗層服務。

科匯的塗層產品，服務3C、航空航太、醫療、汽車、家電、餐飲等行業。較具代表性的產品為嫦娥五號在2020年11月24日發射登陸月球，科匯亦有參與開發收集月壤的設備。科匯通過特別研發的固體潤滑塗層，使機械臂之活動部件表面更潤滑，即使在日夜溫差大的環境下，機械臂仍能正常運作，完成使命，成就這次歷史的航太任務。



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塑膠材料：PA66+GF30%

生產問題：尼龍材料添加玻纖硬度高，容易造成模腔磨損

使用科匯塗層：200萬啤後也沒有磨損，模具加工壽命大大提升，生產效能提升至少560%。

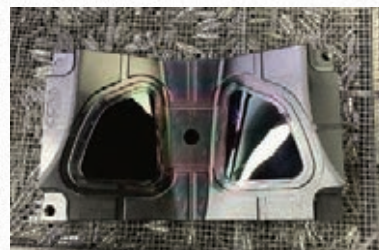
冶金行業

注塑產品：燒焊頭盔目鏡

塑膠材料：透明PC

生產問題：PC材料熔體粘度高，流動性較差，注塑時容易出現走料不齊或產生震紋、氣泡，影響注塑件的透明度，出現表面霧狀的現象

使用科匯塗層：解決注塑產品表面霧狀不透明，增加模具硬度，提升壽命。



包裝行業



注塑產品：包裝瓶蓋

塑膠材料：PP

生產問題：包裝產品，如常用的瓶蓋，涉及多腔設計、生產量大，在生產時出現螺牙拖花、毛刺等問題，導致停機修模

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- ◆ ISO 9001
- ◆ IATF 16949
- ◆ EN 9100
- ◆ ISO 13485
- ◆ ISO 45001
- ◆ ISO 14644

PRODUCT APPLICATIONS: 产品应用行业

Automotive
汽车



Aerospace
航空



Medical Apparatus
医疗设备



Consumer Appliance
家电



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3-Shot (3K) 1000T Injection Machine

1000T 三色注塑機臺



Application:

- Build the part with three different kinds of material, or three different colors.

Advantage:

- Integrated molding, optimized product structure, better quality
- Reduce assembly cost, save production cost
- Fulfill better injection process requirement

應用：

- 用三種不同的材料或三種不同的顏色成型的產品

優點:

- 一體化成型，優化產品結構，品質更好
- 減少組裝成本，降低生產成本
- 滿足更高的注塑工藝要求

100K-Level Cleaning Injection Workshop

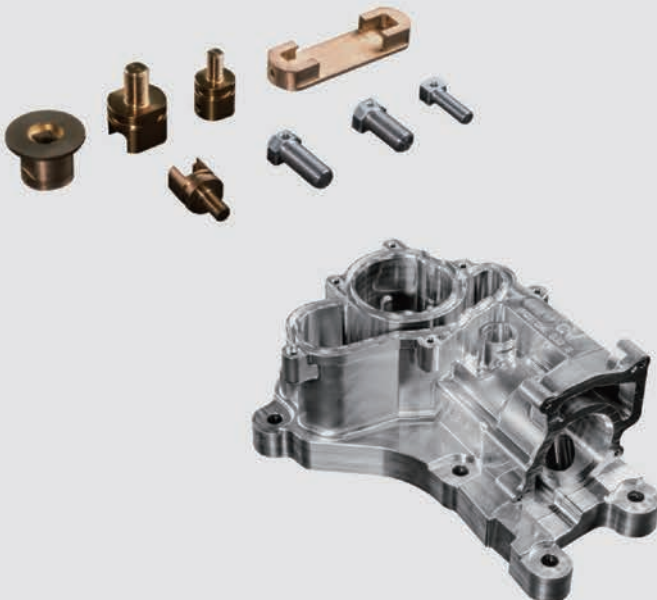
十萬級潔淨注塑車間

- Covers an area of 378 square meters
- With 11 machines which are all electric injection machines
- The air in the workshop changes more than 15 times per hour
- 5 sets central feeding system, can feed 20kg materials per hour
- 潔淨車間占地378平方米
- 配備11台全電動注塑機
- 車間換風次數每小時15次以上
- 配備5套中央進料系統，每小時供料20公斤



Individual Metal Part Machining Workshop

獨立機加工車間



Possessing a metal part machining workshop equipped with turning and milling machines, Charmilles EDM as well as four-axis CNC machines that can provide precise milling in order to satisfy customer's requirements of preciseness

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Company Introduction

公司介绍

森骏集团致力于为客户提供从产品研发、模具制造、精密注塑生产、产品组装等一站式服务，在高精密复杂模具制造和精密注塑领域积累了丰富的经验。

业务范畴：液态硅胶模具，汽车/医疗/包装注塑模具，精密注塑生产。

SJ Group is committed to providing customers with one-stop services from product development, mold manufacturing, precision injection molding, to product assembly. SJ has accumulated extensive experience in the manufacture of high-precision and complex molds and injection molding.

Business scope: Liquid silicone rubber mold, automotive/medical/packaging injection plastic mold, precision injection molding.



成立时间
Established
In 1987



员工数量
Employees
650



厂房面积
Plant area
22,000 m²



模具产量
Molds capacity
800 pcs/year

森骏风采/Photos



业务范围/Business scope

产品设计

Product Design

根据概念进行设计
根据样品做3D

Make design according to concept
Create 3D according to samples

模具制造

Tooling

1K, 2K Mold
IML, IMD, IMC
包胶模, 镶件模
叠模, 微发泡模
Overmolding, insert mold
Tandem Mold, Stack Mold
Mucell technology mold

注塑成型

Molding

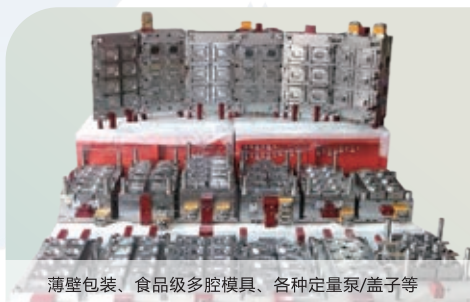
医疗和高精密部件生产
GMP&ISO8 无尘车间
塑料和 LSR 零件生产
Medical and high precision parts production
GMP&ISO8 cleaning room
Plastic and LSR part production

后期处理

Post Processing

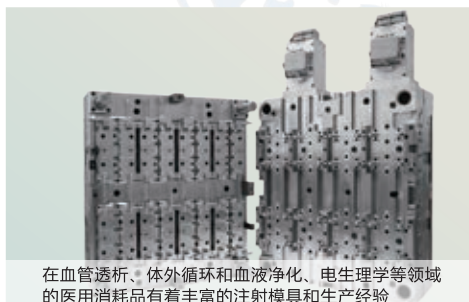
组装 Assembly
喷漆 Painting
印刷 Printing

应用案例/Application cases



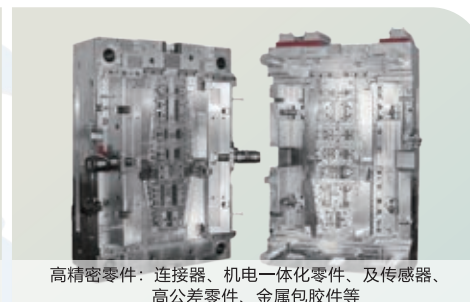
薄壁包装、食品级多腔模具、各种定量泵/盖子等

包装/Packaging



在血管透析、体外循环和血液净化、电生理学等领域的医用消耗品有着丰富的注射模具和生产经验

医疗/Medical



高精密零件：连接器、机电一体化零件、及传感器、高公差零件、金属包胶件等

汽车/Automotive



SJ Plastic Tooling (International)Limited

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Tel: (852)2456 2065

FaX: (852)2467 4018

Email: winglo@shouju.com

Web: www.shouju.com



Scan To Review Factory VR
SJ group

凝聚 COHESION

會員名錄 MEMBER LIST



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A4697 Daido Mold Equipment Co (HK) Ltd 大通金型用品(香港)有限公司

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A4694 Chi Hang Mould (HK) Ltd 智恆製模(香港)有限公司

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A4698 Datamatic CNC Engineering Co Ltd 導新數控工程有限公司

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A4699 Dopphen Engineering Co Ltd 杜芬工程有限公司

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D0201 Everfinest Engineering Co Ltd 南烽工程有限公司

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A9431 Fineplas (China) Ltd 精塑(中國)有限公司

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D1519 Fortune Industrial Products Ltd 富源工業有限公司

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A9929 Fullmarks Metal Technology Co Ltd 富滔模具有限公司

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A8951 Fine Tech Mold & Manufactory Ltd 輝碩精密模具有限公司

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D2068 Flymould Industrial Co, Ltd

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D1232 Full Range Machinery (China) Ltd 富源機械(中國)有限公司

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**D1520 Good Point Development (HK) Co, Ltd
譽誠發展(香港)有限公司**

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**D0728 Hong Cheng Precision Tooling Co Ltd
康程(香港)實業有限公司**

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D1863 HongKong Cheng Fang International Investment Ltd 香港乘方國際投資有限公司

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D1044 HongKong KingSun Mould Technology Co Ltd 香港鼎三模具科技有限公司

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FactoryName : 東莞市鼎三精密模具有限公司
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A9250 Hop Ngai Industrial Ltd 合藝實業有限公司

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A8822 Hung Fung Steel (HK) Ltd 雄峰特殊鋼(香港)有限公司

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D1909 Hong Kong Technical Special Steel Co Ltd 香港德力特殊鋼材集團有限公司

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A5731 Hongrita Mold Ltd 鴻利達模具有限公司

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Kwun Tong, Kowloon
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A7600 Hoyu Tooling Ltd 朋友模具有限公司

Representative : Mr Andy Chu 朱兆基先生
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D2056 Hypictech Corporation Ltd 協成科創有限公司

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FactoryName : 蘇州協成模具科技有限公司東莞分公司
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D1849 In-Moldmatic Industrial Ltd
兄弟實業有限公司

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 翼達龍科技園B棟一樓一號廠房
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A8887 Isen (China) Industrial Co, Ltd
友信(中國)實業有限公司

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FactoryName : 友信精密實業(深圳)有限公司
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D1946 Jinpeng Plastic Industry (HK) Co Ltd
金鵬塑膠實業(香港)有限公司

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FactoryName : 深圳市金捷榮塑膠模具有限公司
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A9775 Kenta Enterprise Co Ltd
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A7559 Intelligent CAD/CAM Technology Ltd
智誠科技有限公司

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D0782 Jinfang Metalware Co Ltd
精方金屬制品有限公司

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FactoryName : 東莞市精閣科技股份有限公司
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D1490 Kaiser Precision Ltd
裕森精密有限公司

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FactoryName : 廣東裕森精密科技有限責任公司
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A8983 Kin Tat Rubber Technology Ltd
堅達橡膠科技有限公司

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FactoryName : 江門堅達橡膠製品廠有限公司
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A3376 Kinox Enterprises Ltd
建樂士企業有限公司

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A6602 Kwok Fai Engineering & Industrial Co
國輝工程實業公司

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A9861 Lee Tack Plastic & Metal Manufactory Ltd
利德塑膠五金製品廠有限公司

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 Website : http://www.leetack.com

FactoryName : 利德文具制品(深圳)有限公司
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D0893 Lung Kai Trading Ltd
隆溪貿易有限公司

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A5347 Kong Lee Industries (International) Co Ltd
港利實業(國際)有限公司

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A8922 Lap Chi Moulding Co Ltd
立志模具有限公司

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FactoryName : 東莞志盛塑膠製品有限公司
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A6124 Lintall Industries Ltd
先豪實業有限公司

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A4718 Lung Kee Metal Ltd
龍記五金有限公司

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A4716 Maintown Industries Ltd
敏騰實業有限公司

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FactoryName : 廣州市聯盛塑料五金模具有限公司
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D1070 Mei Ah Group
美亞集團

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 Website : http://www.mei-ah.com

FactoryName : 惠州市金美亞模具配件有限公司
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D1034 Nauticam China Ltd
藍天海(中國)有限公司

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 Email : service@nauticam.cn

A4725 New Well International Metalware Ltd
新井國際貿易有限公司

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 Website : http://www.newwell.com

FactoryName : 東莞市新井五金有限公司
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A8194 Mass Jet Industries Ltd
茂澤實業有限公司

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FactoryName : 廣州茂澤模具實業有限公司
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D0025 Nagase (Hong Kong) Ltd
長瀨(香港)有限公司

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A9460 Nauticam International Ltd

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D1947 Noble Mold (HK) Co Ltd

Representative : Ms Lysa Xu 徐曉光女士
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 Hong Kong
 Telephone : (852)6918 1146
 Email : lysa_xu@noblemold.com
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FactoryName : 東莞市祥匯科技有限公司
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D1971 Pacific Master International Ltd 登盈國際有限公司

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FactoryName : 中山市登盈精密注塑有限公司
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D1864 Priminer Machine Tools Hongkong Ltd 普銳米勒機床香港有限公司

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FactoryName : 普銳米勒機床(東莞)有限公司
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D1395 Q & S Manufacturing Co Ltd 優品制造有限公司

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FactoryName : 東莞優品電子制造有限公司
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D0173 Roeders (China) Ltd 德國羅德斯(中國)有限公司

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Website : http://www.roeders.com.cn

D0272 PMI Joinease Holdings Ltd 太平洋市場國際頌怡控股有限公司

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Website : http://www.pmijoinase.com

FactoryName : 奔邁頌怡塑膠鋼制品(惠州)有限公司
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Contact Person : 羅國超先生
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A9475 Prosperity Moulds and Plastic Products Manufactory Ltd 寶時模具塑膠製品廠有限公司

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Website : http://www.prosperity-mould.com

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Contact Person : 蔡潤光先生
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D2069 Qing Hong Machinery (H.K.) Co 慶鴻機械(香港)公司

Representative : Mr Quoqing Ye 葉國慶先生
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FactoryName : 佛山市慶鴻金機械有限公司
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Telephone : (86)757 8383 8362

D0572 Royal (HK) Co 和品(香港)公司

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FactoryName : 漳州和品工貿有限公司
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A9378 Sam Tat Hardware Co Ltd
森達五金有限公司

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 Website : http://www.samtat.com

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A5503 Shine Bright Industrial Co Ltd
辰泰實業有限公司

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FactoryName : 東莞辰泰實業有限公司
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A9051 Shouji Tooling Factory Ltd
東青林金型製造有限公司

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FactoryName : 東青林模具塑膠(中山)有限公司
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A9430 Shun Hing Industrial International Ltd
信興實業國際有限公司

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D1890 SANA Industries (China) Ltd
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D1026 Shiyunjia Industrial Corporation Ltd
時運佳模具塑膠有限公司

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FactoryName : 東莞市時運佳實業投資有限公司
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D1655 SJ Plastic Tooling (International) Ltd
森駿塑膠模具(國際)有限公司

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 Website : http://www.shouju.com

FactoryName : 森駿卓越精密智造(深圳)有限公司
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 新發東路17號第一棟101, 17號、15號、19號
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D0945 Silicone Services Ltd
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D0048 Smartex (Asia) Ltd
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D0764 South Star Metal Products Co Ltd
驊星五金製品有限公司

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D1092 Sun Leader Mould Industrial Ltd
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D0565 Tai Hing Plastic Metal Ltd
泰興塑膠五金有限公司

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D1927 Songjia Precision Technology (HK) Co Ltd
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D2019 Strack Norma (H.K.) Co Ltd
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A8455 Sun Legend Technology Ltd
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A8291 Tat Hing Development Ltd
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A7534 Team Tech Development Ltd
匯毅發展有限公司

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A4748 TK Group International (Hong Kong) Ltd
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FactoryName : 東江模具(深圳)有限公司
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D1746 Tronvic Industrial Ltd
創域塑膠工業有限公司

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A8443 Wellmei Mold and Plastics Industrial (Hong Kong) Co Ltd
匯美模具塑膠工業(香港)有限公司

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D1679 Tontec International Ltd
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A4749 Ultratech Mold Design & Manufacturing Co Ltd
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A8935 Western Tool & Mold Ltd
華美塑膠模具有限公司

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A8470 Wo Hing Laser Mould Factory Ltd
和興激光刀模廠有限公司

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 Telephone : (852)2480 6221
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FactoryName : 粵和興激光刀模(深圳)有限公司
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D2080 Xunyijie Technology (HK) Co, Ltd
迅億捷香港科技有限公司

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A9687 Yee Keung Industrial Co Ltd
異強實業有限公司

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 Website : http://www.plastic-molding.net

FactoryName : 中山彩聲精密塑膠製品有限公司

A8445 Yudo Holdings Co Ltd
柳道實業控股有限公司

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D1972 Xintechnology Electronics Co Ltd
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FactoryName : 惠州市盛德樂電子有限公司
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D1825 Yau Lieng Ji Ying Industrial Co Ltd
友聯齊盈實業有限公司

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D1347 Yick Sang Metal and Plastic Mould Texturing Ltd
益新電機蝕刻有限公司

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FactoryName : 東莞市星澤紋理激光科技有限公司
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A4755 Yuk Kee Metal & Plastic Factory Ltd
玉記五金塑膠廠有限公司

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A4765 Apex Design & Engineering Co Ltd 顯昌工程有限公司

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FactoryName : 東莞德源塑膠製品有限公司
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B0687 Au's The Long Life Plastic & Metal Manufacturing Ltd 永翔(區氏)塑膠五金製品廠有限公司

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FactoryName : 千載五金塑膠廠
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A5324 Asahi Group Co Ltd 朝日集團有限公司

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A8928 Biu Chun Watch Hands & Parts Manufacturers Ltd 標準錶針及配件廠有限公司

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FactoryName : 東莞長安文華鐘表配件有限公司
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A5102 Brother Plastic & Metal Manufacturing Ltd 高德塑膠金屬製品有限公司

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A5910 Cheng Yu Plastic Co Ltd 承宇塑膠有限公司

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A9281 Data World Solutions Ltd 達訊顧問有限公司

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A8865 Eva Precision Industrial Holdings Ltd 億和精密工業控股有限公司

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FactoryName : 億和精密工業控股有限公司
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A1779 Chen Hsong Holdings Ltd 震雄集團有限公司

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A3414 Cheong Wing Electric Ltd 昌榮電業有限公司

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A9155 Eagle Group International Ltd 怡高集團國際有限公司

Representative : Ms Aldy Tang 鄧雪芬女士
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Website : http://www.eaglehk.com

FactoryName : 東莞怡高塑膠五金電子有限公司
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Contact Person : 鄧雪芬女士
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A3848 G.M.P. Industrial Co Ltd 通滙家電有限公司

Representative : Mr Chung-kin, Acton Yip 葉中建先生
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Telephone : (852)2343 8211
Email : welhome@gewcorp.com
Website : http://www.wpm.hk

FactoryName : 東莞厚街赤嶺通用電器制造有限公司
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Telephone : (86)769 8582 3190

A7317 Hi-Tech Precision Industrial Ltd
中穎精密工業有限公司

Representative : Mr Man-kit, Raymond Wong 黃文傑先生
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 Website : http://www.htpil.com

FactoryName : 中穎(中山)電子有限公司
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A9854 Innotech Advanced Products Ltd
滙德產品發展有限公司

Representative : Mr Fai-chuen, Alan Suen 孫暉銓先生
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 Website : http://www.innotech-hk.com

FactoryName : 東莞德鎂精密機電產品有限公司
 Address : 中國廣東省東莞市橫瀝鎮三江工業區106棟&121棟
 Contact Person : 馬澤權先生
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A7652 Jing Mei Automotive Ltd
精美汽車工業有限公司

Representative : Mr Wai-chung, Ricky Chan 陳偉聰先生
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FactoryName : 番禺精美五金塑料制品有限公司
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A7523 Ka Shui International Development Ltd
嘉瑞國際發展有限公司

Representative : Mr Sin-wing Chan 陳善榮先生
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A6449 Hopeful Rubber Manufacturing Co Ltd
合豐橡膠製品有限公司

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 Telephone : (852)2664 9688
 Email : grace@hopefulrubber.com
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FactoryName : 佛山市南海合豐橡膠製品有限公司
 Address : 中國廣東省佛山市南海區獅山鎮羅村下柏合豐科技工業園
 Contact Person : 黃婉芳女士
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A9504 Jackson Electronic Plastic Ltd
捷順電子塑膠有限公司

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A3565 Jing Mei Industrial Ltd
JMI精美工業有限公司

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FactoryName : 番禺南豐塑料製品有限公司
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A7484 Karrie Industrial Co Ltd
嘉利產品有限公司

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FactoryName : 東莞鳳崗嘉輝塑膠五金有限公司
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A4876 Kingdom Fine Metal Ltd
金德精密五金有限公司

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FactoryName : 金德實業製品廠
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A6462 Mainetti (HK) Ltd
香港萬美有限公司

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D0981 Multitech Machinery Ltd
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A8103 Oriental Machine Tool Co Ltd
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A4715 Leeport Machine Tool Co Ltd
力豐機械有限公司

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A4252 Motor Electric Manufacturing Co Ltd
馬達電器製造廠有限公司

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A3624 Paper Communication Exhibition Services
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 Website : http://www.paper-com.com.hk

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A9921 Polyflow Hot Runner Technology Ltd
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A4324 Providence Enterprise Ltd
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A3328 Sunpet Industries Ltd
日榮實業有限公司

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 Email : sunpet@sunpet.com.hk
 Website : <http://www.sunpet.com.hk>

FactoryName : 中山日榮塑料電子制品有限公司
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 Contact Person : 陳宏敬先生
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A4302 Unico International Industrial Co Ltd
日浩國際實業有限公司

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FactoryName : 東莞浩天塑膠五金制品有限公司
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A4736 Pro-Technic Machinery Ltd
實力機械有限公司

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 實力綜合大樓
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A0455 Qualidux Industrial Co Ltd
廣達實業有限公司

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A0829 The Refined Industry Co Ltd
聯輝實業有限公司

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 Website : <http://www.refined-ind.com>

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A4581 Unitex International Button Accessories Ltd
國聯鈕扣配件股份有限公司

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 Website : <http://www.utxgroup.com>

A3493 Victoria Industrial Group Ltd
維多利亞工業集團有限公司

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FactoryName : 維多利亞(海豐)輕工實業有限公司
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D0973 XELA Innovation Ltd
思藍創新有限公司

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 Telephone : (86)756 868 2828

A5017 Yusan Industries Ltd
裕昇實業有限公司

Representative : Mr Wai-shun, Wilson Choi 蔡偉順先生
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 Telephone : (852)2896 6386
 Email : wilson_choi@yusan.com
 Website : http://www.yusan.com

FactoryName : 耀星科技(深圳)有限公司
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A8293 Vigor Precision Ltd
力嘉精密有限公司

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 Telephone : (852)2407 5498
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FactoryName : 東莞市域嘉精密五金塑膠制品有限公司
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D2081 Yonei Innovative Material Tech Ltd
研益創新材料科技有限公司

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FactoryName : 浙江研一新材料有限公司
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D1886 Zewin Mold Product (HK) Co Ltd
致盈模具製品(香港)有限公司

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 Address : 2/F, Yau Tak Building, 167 Lockhart Road, Wan Chai,
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 Telephone : (852)2575 5599
 Website : www.zewinmould.com

FactoryName : 東莞市佳德模具有限公司
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 Contact Person : 戴林沖先生
 Telephone : (86)769 8708 8886

名錄內的會員資料截至2024年9月30日止，並按公司的英文字母排列。
 The information of member is up to 30 September 2024 and in alphabetical order of company name.

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模協於編制本會員名單時已力求審慎，如有訛誤，敬請指正及見諒。模協保留對會員名單的內容作出任何更改及修定的最終決定權，而不須作出任何通知。
 While every care has been taken in preparing the information and materials contained in the member list, we apologise for any information discrepancy. Please feel free to point out the mistake for correction. The Council reserves the right in its sole discretion to correct or make any changes to the member list and its contents at any time without notice.

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DMP 2025

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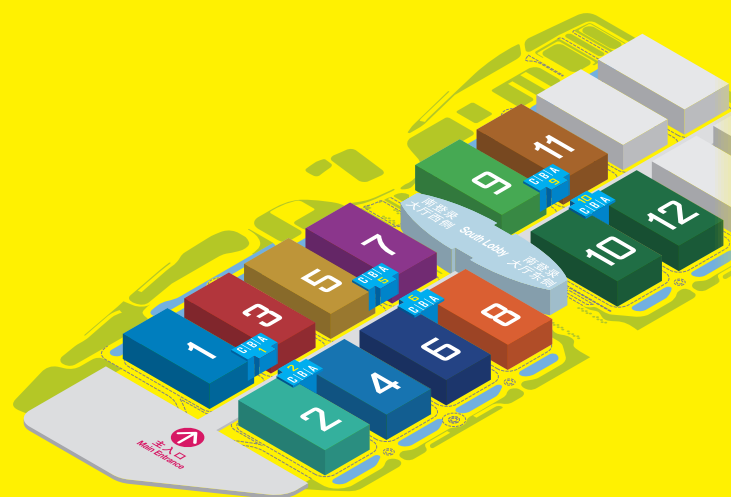
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2025年11月5-8日

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廣州驊星金屬製品有限公司

South Star Metal Products Co., Ltd.

驊星五金製品有限公司

South Star Metal Products Co., Ltd.



驊星五金製品有限公司為港資企業，前身是華南機械五金有限公司，成立於1967年，隨著香港模具行業的發展，並從歐美、日本等地引入優質模具配件、工具以至模具鋼材。

2007年成立廣州驊星金屬製品有限公司，位於廣州南沙區橫瀝鎮，佔地面積為6500平方米，公司注重高品質服務，配套了先進的檢測設備（進口光譜分析儀、超聲波探傷儀、裡氏和洛氏硬度計、金相分析儀等）；為客戶提供優質的產品與服務。

專業代理：瑞典一勝百鋼材，成為首家代理公司。

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COMPANY PARTICULARS 公司資料
PART I : COMPANY IN HONG KONG 第一部份：香港公司

Company Name 公司名稱	(English) _____	(中文) _____
Company Address 公司地址	(English) _____	(中文) _____
Telephone 電話	_____	Facsimile 傳真 _____
Email 電郵	_____	Website 網址 _____
Establishment Date 成立日期	_____	Hong Kong Business Registration No. 香港商業登記號碼 _____
	DD / MM / YYYY	
No. of Staff in Hong Kong 香港員工數目	_____	Listed Company on the Hong Kong Stock Exchange 香港交易所上市公司 <input type="checkbox"/> Yes 是, Stock Code 股份代號 _____ <input type="checkbox"/> No 不是
Industry 行業	<input type="checkbox"/> Manufacturing 製造業	<input type="checkbox"/> Trading or Services 貿易或服務業
	<input type="checkbox"/> Others 其他 (Please specify 請註明) : _____	
Original or Trading Brand(s) 原創或分銷品牌	_____	
Main Products or Services 主要產品或服務	(English) _____	
	(No more than 80 characters 不多於 80 字元)	
	(中文) _____	
	(No more than 20 characters 不多於 20 字元)	

PART II : OFFICES OR FACTORIES IN THE MAINLAND (IF ANY) 第二部份：內地辦事處或廠房 (如有)

Office or Factory Name 辦事處或廠房名稱	(English) _____	(中文) _____
Address 地址	(中文) _____	(Postcode 郵政編碼) _____
Telephone 電話	() _____	Contact Person in the Mainland 內地聯絡人 (中文) _____
Facsimile 傳真	() _____	Direct Line of Contact Person 聯絡人直線電話 () _____
No. of Staff in the Mainland 內地員工數目	_____	Email of Contact Person 聯絡人電郵 _____
Other Offices / Factories in the Mainland (if any) 其他內地辦事處或廠房之所在地 (如有)		
(1) _____ 省 _____ 市	(2) _____ 省 _____ 市	

PART III : OVERSEAS OFFICES OR FACTORIES (IF ANY) 第三部份：海外辦事處或廠房 (如有)

(1) (Country 國家) _____ (2) (Country 國家) _____ (3) (Country 國家) _____

COMPANY REPRESENTATIVE AND CONTACT PERSONS 公司代表人及聯絡人
REPRESENTATIVE 代表人
☒ Consent to receive electronic communications from FHKI 同意接受收取所有工總電子通訊

☐ Mr 先生 ☐ Ms 女士 ☐ Others 其他 _____

Name 姓名	(English) _____	(中文) _____
Position 職銜	(English) _____	(中文) _____
Email 電郵	_____	Direct Line 直線電話 _____
		Mobile No. 手提電話 _____

CONTACT PERSON 聯絡人 (If different from the above 如與上述不同)
☒ Consent to receive electronic communications from FHKI 同意接受收取所有工總電子通訊

☐ Mr 先生 ☐ Ms 女士 ☐ Others 其他 _____

Name 姓名	(English) _____	(中文) _____
Position 職銜	(English) _____	(中文) _____
Email 電郵	_____	Direct Line 直線電話 _____
		Mobile No. 手提電話 _____

CONTACT PERSON 聯絡人 - FINANCE 財務 / ACCOUNTING 會計 (If different from the above 如與上述不同)
☐ Mr 先生 ☐ Ms 女士 ☐ Others 其他 _____

Name 姓名	(English) _____	(中文) _____
Position 職銜	(English) _____	(中文) _____
Email 電郵	_____	Direct Line 直線電話 _____
		Mobile No. 手提電話 _____

ADDITIONAL CONTACT PERSONS (OPTIONAL) 附加聯絡人 (可選擇填寫)

☒ Consent to receive electronic communications from FHKI 同意接受收取所有工總電子通訊

Name 姓名 (1) <input type="checkbox"/> Mr 先生 <input type="checkbox"/> Ms 女士 <input type="checkbox"/> Others 其他 _____ (English) _____ (中文) _____	Position 職銜 (1) (English) _____ (中文) _____	Email 電郵 (1) _____ (中文) _____	Telephone 電話 (1) (DL 直線) _____ (M 手提電話) _____
Name 姓名 (2) <input type="checkbox"/> Mr 先生 <input type="checkbox"/> Ms 女士 <input type="checkbox"/> Others 其他 _____ (English) _____ (中文) _____	Position 職銜 (2) (English) _____ (中文) _____	Email 電郵 (2) _____ (中文) _____	Telephone 電話 (2) (DL 直線) _____ (M 手提電話) _____

REFERRED BY (IF ANY) 介紹人 (如有)

☐ Mr 先生 ☐ Ms 女士 ☐ Others 其他 _____

Referred by (Person) 介紹人姓名 (English) _____ (中文) _____	Referred by (Company) 介紹人公司 (English) _____ (中文) _____
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FHKI INDUSTRY GROUP AND COUNCIL 工總行業分組及協會

PART I: MAIN GROUP 第一部份: 主要組別

GROUP 工總第 _____ 分組 (Please select with reference to the business nature 請按業務性質選擇)

- ☐ 1-year Subscription 一年會籍 \$ 3,800 ☐ 2-year Subscription 兩年會籍 \$ 6,840 ☐ 3-year Subscription 三年會籍 \$ 10,260 ☐ 5-year Subscription 五年會籍 \$ 15,200 ☐ 10-year Subscription 十年會籍 \$ 26,600



Industry Groups at a glance
行業分組一覽

PART II: ADDITIONAL GROUP 第二部份: 增配組別 Annual Subscription 每年會費 \$300 / group 分組

(1) GROUP 工總第 _____ 分組 (2) GROUP 工總第 _____ 分組 (3) GROUP 工總第 _____ 分組 (4) GROUP 工總第 _____ 分組

PART III: PRD COUNCIL 第三部份: 珠三角工業協會

FREE membership for ONE local Chapter under the PRD Council if your company has office or factories in the Pearl River Delta. Please select one below: 如 貴司於珠三角地區設有辦事處或廠房, 可免費加入【珠三角工業協會】其中 1 個所屬地區分組, 請選擇以下其中一個:

- ☐ Guangzhou 廣州 ☐ Shenzhen 深圳 ☐ Jiangmen 江門 ☐ Dongguan 東莞 ☐ Huizhou 惠州 ☐ Foshan 佛山 / Zhaoqing 肇慶 ☐ Zhongshan 中山
☐ Zhuhai 珠海 ☐ Chaoshan 潮汕

PART IV: ASEAN CHAPTER 第四部份: 東盟分組

Annual Subscription 會費 _____

PART V: HONG KONG STARTUP COUNCIL 第五部份: 香港初創企業協會

Annual Subscription 會費 _____

* Term of membership: From 1 April to 31 March of the following year 會籍年期: 由 4 月 1 日至翌年 3 月 31 日

PAYMENT METHOD 付款方法

- ☐ Crossed Cheque payable to "Federation of Hong Kong Industries" 劃線支票抬頭「香港工業總會」
☒ Cheque No. 支票號碼 _____ ☒ A copy of valid Hong Kong Business Registration Certificate 有效之香港商業登記證副本
Please mail to Federation of Hong Kong Industries, 31/F, Billion Plaza, 8 Cheung Yue Street, Cheung Sha Wan, Kln 請郵寄至: 香港工業總會 九龍長沙灣長裕街 8 號億京廣場 31 樓
Remarks 註明: Membership Application 會員申請
- ☐ Deposit in the account of "Federation of Hong Kong Industries" with HSBC 直接存款至香港工業總會的香港上海滙豐銀行賬戶
Account Name 賬戶名稱: Federation of Hong Kong Industries 香港工業總會 Account No. 賬戶號碼: 018-406066-001
☒ Bank-in slip 存款收據 ☒ A copy of valid Hong Kong Business Registration Certificate 有效之香港商業登記證副本
Please email with this form to fhki@fhki.org.hk 請連同此表格電郵至 fhki@fhki.org.hk
- ☐ Deposit in the account of "Federation of Hong Kong Industries" through FPS 以轉數快轉賬至香港工業總會的香港上海滙豐銀行賬戶
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Upon completion of the transfer, please send the payment screenshot to fhki@fhki.org.hk, which should include the payment date, payer's bank, transaction reference number and the amount paid.
轉數快識別碼: 105280127。請在轉賬中的「給收款人的訊息」輸入貴機構名稱, 並將付款截圖發至 fhki@fhki.org.hk 截圖必須包含付款日期、付款銀行、交易參考編號及付款金額。

INFORMATION COLLECTION STATEMENT 資料收集說明

ACCESS TO DATA 資料查閱

A Member may, at any time, request to access and update the information provided by writing to the FHKI Membership Relations Division. 會員有權隨時向工總會員關係科查閱及更新所提供的資料。

PRIVACY POLICY 私隱政策

- ☐ I read and agreed the terms below 已詳閱並同意以下條款
The data collected will be used by the Federation for direct marketing and non-direct marketing purposes. The Federation will do this through various communication channels, including direct-mail, email, telephone and facsimile by using your data. The data collected will be treated in strictest confidentiality. The Federation will not disclose any data provided by you to any external bodies or organisations unless you have previously agreed.
香港工業總會將收集之資料, 作直接或非直接的推廣用途, 並透過不同的通訊平台, 包括郵寄、電郵、電話及傳真等方式使用。所有資料將絕對保密;
如未取得閣下同意, 有關資料不會披露予第三方或其他機構。

DECLARATION BY THE COMPANY REPRESENTATIVE 公司代表人聲明

On behalf of the Company, I hereby apply to join the Federation of Hong Kong Industries as a full member.
I agree to abide by the rules and regulations of the Federation under Ordinance, Cap 321 of the laws of Hong Kong, and the basic company information may be included in the Federation's publications and other communications.

本人謹代表本公司申請加入香港工業總會, 並同意遵守香港工業總會根據《香港法例第 321 章》所載條例訂明的規則及條文。
以及知悉本公司基本資料將用於香港工業總會出版之刊物及其他通訊。



Ordinance, Cap 321 of the laws of Hong Kong

Name and Position 姓名及職銜 _____ Signature and company chop 簽署及蓋章* _____ Date 日期 _____

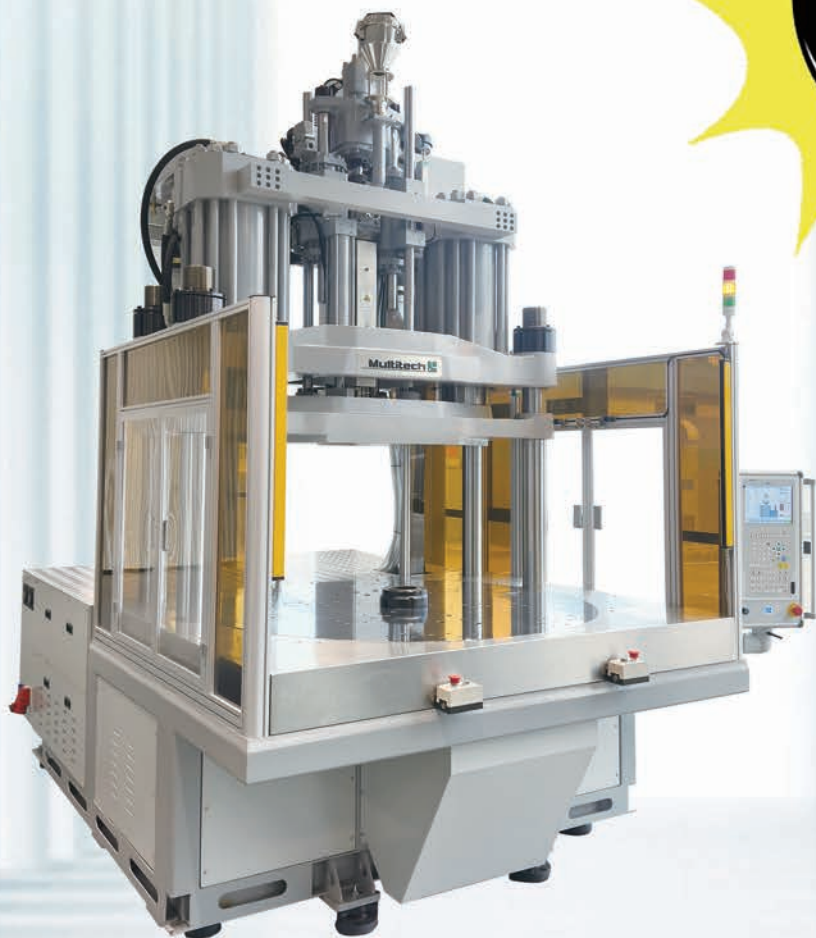
* If this form is generated from computer and is submitted by the company email of the representative or the authorised contact person, no signature and company chop is required.
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<p>工總會籍查詢 FHKI Membership Enquiry</p>	<p>☎ 852-2732 3188 ☎ 852-2721 3494</p>	<p>✉ fhki@fhki.org.hk 🌐 www.industryhk.org</p>	<p>✉ 31/F, Billion Plaza, 8 Cheung Yue Street, Cheung Sha Wan, Kowloon, HK 香港九龍長沙灣長裕街8號億京廣場31樓</p>
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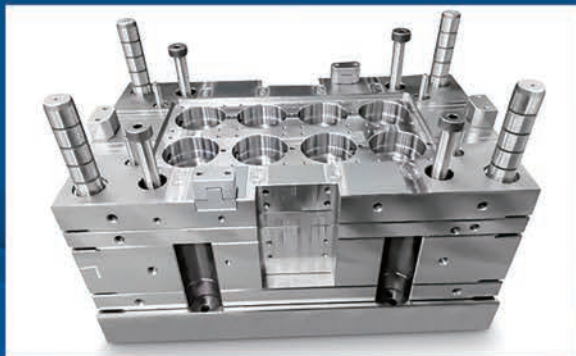
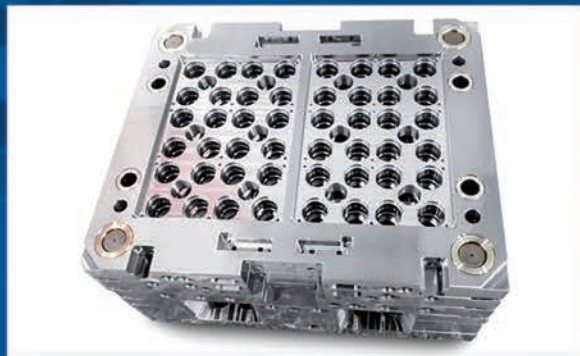
COMPANY PROFILE

公司简介

松佳精密科技(香港)有限公司创立于2019年12月，坐落于东莞市虎门镇芦狄埔工业区；前身为东莞市其利模具有限公司，成立于2009年，是一家集研发、设计、制造为一体的专业精密模具、非标模胚、精密模仁、工装夹治具和零配件的加工制造企业，产品涵盖塑胶模、五金模、压铸模等。

多年来公司凭借着先进的设备、高精度的产品以及优质的服务赢得了客户的信赖，也成就了松佳今日蓬勃发展和明天的无限希望。公司于2010年8月继续扩大市场份额，与比亚迪、格力、日本电装、百汇精密、伟嘉等一些合资日资优质企业合作；公司现有员工260多人。其中管理人员30人，资深设计工程师30多人、技术操作员170余人、品管10人、其它人员20多人。

公司以优质的产品质量、良好的企业信誉赢得了客户广泛的好评和信赖。公司秉承“质量为本，客户至上”的宗旨，以坚守诚信与客户共同发展。



成立于

2009

年

搬厂更名

2019

年

管理人员

30

多人

资深设计工程师

30

多人

技术操作员

170

多人

松佳精密科技(香港)有限公司

地址：广东省东莞市虎门镇芦狄埔工业区二路2号

Tel: 0769-85389901 0769-88007292

E-mail: dgqili@vip.163.com <http://www.songjiajm.com>



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微信二维码



香港工業總會轄下  A FHKI Council

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